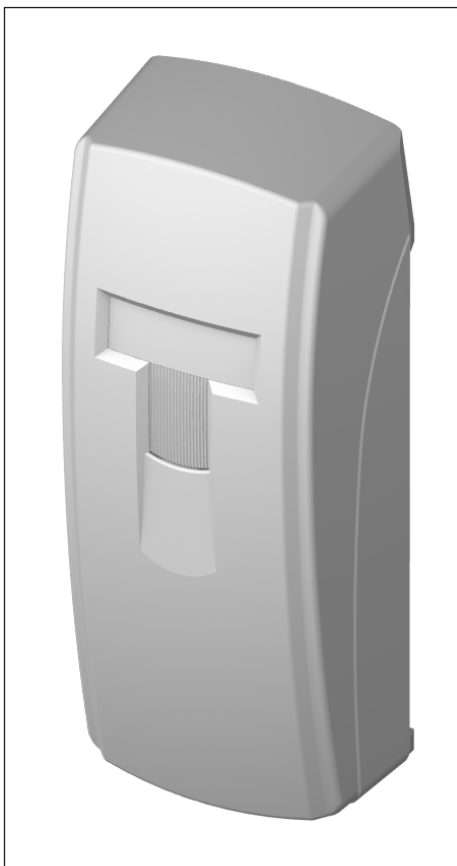


# 205 System Manual



# 205 System Manual

**Legal notice / Contents**

## Legal notice

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# **205 System Manual**

## **Chapter A**

### **General instructions and restrictions**

General instructions and restrictions

Chapter A - General instructions and restrictions

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## Hazard notes and disposal instructions

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### Safety notes for lithium batteries

Various devices are equipped with lithium batteries.

This type of battery is classified as hazardous.

VALID TRANSPORT REGULATIONS ARE TO BE ADHERED TO IN EACH CASE!

Inspection documents for the batteries used are available on request.

Handling lithium batteries:

- ~ Store protected from dampness and moisture
- ~ Do not heat to above 100°C or throw into fire
- ~ Do not short-circuit
- ~ Do not open or damage
- ~ Do not charge
- ~ Do not store within the reach of children

### Safety notes

Improper handling and incorrect assembly can result in leaks on the radiator. Heed the assembly instructions for the type of radiator being used.

### Important information

This product must be installed professionally and in accordance with the prescribed assembly guidelines and may therefore only be installed by qualified and trained experts.

### Transport in the original packaging

Metering devices should always be kept in their original packaging during transport. For this purpose the 50-unit outer box can be opened and closed several times with one flap.

### Exclusion of liability

Resideo does not accept any liability for resale in countries for which no current device versions of these products are available.

# General instructions and restrictions

## General instructions

---

### Warranty and guarantee

Warranty and guarantee claims are only valid if the parts in question have been used in accordance with their intended use and if the technical requirements and any applicable technical regulations have been observed.

### Application according to specification

Electronic heat cost allocators are for the decentralised recording of the consumption of heat energy. Depending on the system type, they have 1 or 2 sensors. Electronic heat cost allocators must be used exclusively for this purpose.

### Use not according to specification

Any use other than the use described previously and any changes made to the device constitute improper use. Uses and changes must be queried in writing beforehand and are subject to special approval.

### Metering devices from other manufacturers

Please note that metering devices from other manufacturers are subject to other conditions and can thus be placed in different installation positions.

The installation specifications contained in this system manual are tailored to the metering devices of the 205 family and may only be used for these.

### Housing opening contact

The metering devices continue counting even when an opening contact has been activated.

### Wall bracket for metering devices

Special wall brackets are used for fixing remote sensor metering devices to the wall. The wall brackets used for devices from other manufacturers must be replaced otherwise the housing contact will not be actuated.

### Notes on patent law

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### Changes

We reserve the right to make product changes which exclusively serve the improvement of the product, do not endanger the contractual and application purpose and are reasonable without prior notice.

## Restrictions

---

### **Electronic heat cost allocators cannot be used for:**

- ~ Steam heaters
- ~ Fresh air radiators
- ~ Underfloor heating
- ~ Ceiling heating elements
- ~ Flap-controlled radiators
- ~ Radiators with detachable front panels (clip attachment)

In the case of combined valve and flap-controlled radiators, metering devices may only be installed if the flap control unit has been removed or disabled in the "open" position. Convectors that can change their output through an electric fan and towel heaters with an electric heating cartridge must not be fitted with electronic heat cost allocators unless the respective electric system has been removed or disabled.

### **Welded attachments**

For welded attachment, paint about the size of a one cent piece is removed from the welding spots. After welding bright metal spots must be protected against rust.

### **1-sensor and 2-sensor metering system**

A joint use of different metering device types is only allowed within one billing unit as long as they all use a standard metering system and have a standard measuring algorithm.

### **compatibility with the radio system rcu4**

The 202R can NOT be replaced by the 205A since the radio transmitter fitted in the heat cost allocator is not compatible with the rcu4 system.

### **Compatibility with close-range interface IrDA**

The electronic heat cost allocator 205 can be equipped with an IrDA close-range interface.

The previous close-range interface "opto-head" is no longer used with the 205. It is not possible to use the "opto-head" equipment to readout data or to set parameters

### **Re-programming**

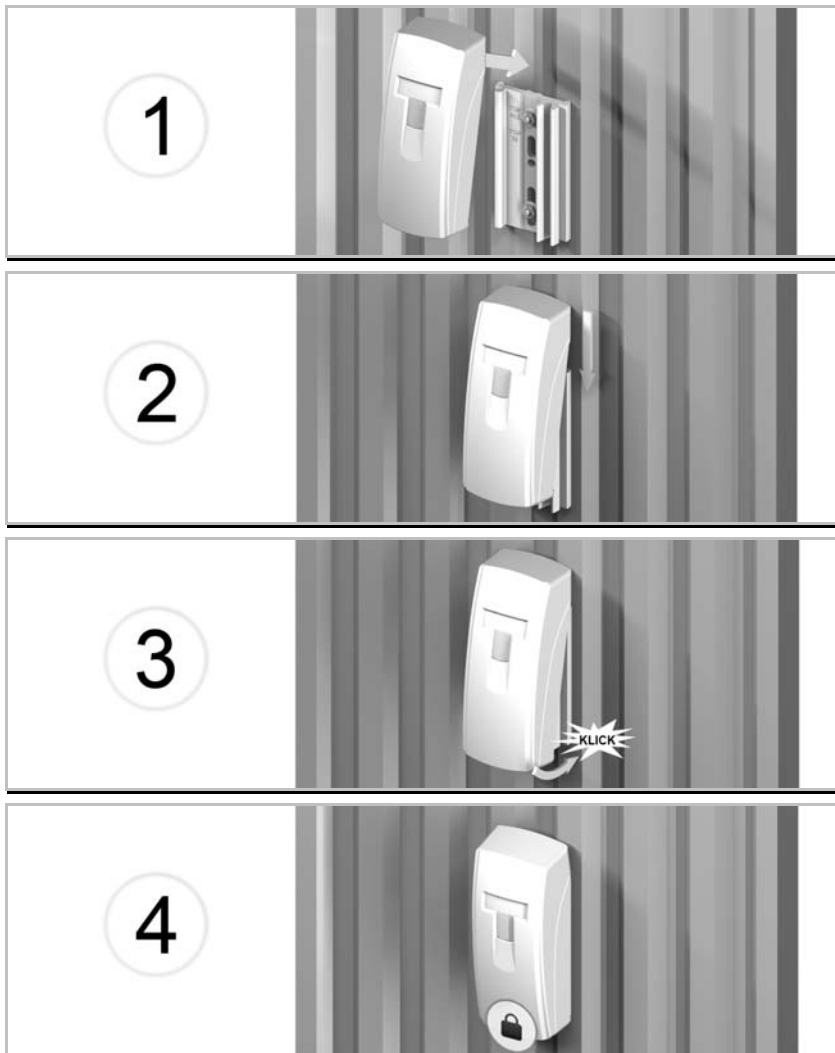
The meter statuses already in the heat cost allocators are not converted when the device is re-programmed.

# General instructions and restrictions

## Tight fit of the metering device

### Rattling test

Please check the devices are mounted securely by carrying out a "rattling test".



When the heat cost allocators are mounted to existing installation plates (aluminium profiles), they may not clip into place 100% in some cases. This is due to the installation plate being undersize.

In these cases, please exchange the installation plates for parts from current production. Reset the opening detection before you re-mount the heat cost allocator. (For example by re-programming the due date using the programming adapter.)

# **205 System Manual**

## **Chapter B**

**System description**

# System description

## Chapter B - System description

---

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  - Front view ..... 3
  - Rear views..... 3
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Device views

Standard metering device 205S

Front view



Front view



Standard installation plate

Rear views



Rear view with installation plate

### **Electronic heat cost allocator 205**

The electronic heat cost allocators of the 205 family are replacing the heat cost allocators HKVE 202x.

- ~ Compatibility with installation plate (aluminium profile) for HKV 202
- ~ Compatibility with measuring algorithms in HKV 202
- ~ Housing with pre-mounted seal from the factory
- ~ Remote sensors can be retrofitted on site at any time
- ~ Automatic detection of "remote sensor operation"
- ~ Optionally with radio support as AMR or walk-by version
- ~ All devices optionally with IrDA close-range interface
- ~ Integrated manipulation detection (e.g. unauthorised device opening)

### **Compatibility**

#### **Complete**

The product range for all requirements (1 and 2-sensor, with or without integrated IrDA interface, with AMR or walk-by radio system)

#### **Individual**

The programming possibilities guarantee optimum integration of the devices in your existing processes.

#### **Safe**

The electronic opening contact installed as standard in every metering device and a special factory seal mean that any attempts at manipulation can be detected.

#### **Flexible**

A remote sensor, which can be retrofitted on site at any time, prevents unpleasant surprises during installation and reduces the product variants required.

## System modules

---

### 205 Standard

**205 Standard** is a product that can be readout visually. The **205 Standard** system represents the entry level to reliable consumer data recording. They are especially suited to tasks or systems that do not require complex data evaluations or particularly fast readout processes.

#### How the 205 Standard works

When evaluating whether this system is suitable for your requirements, you must take the time needed for classical on-site meter-reading into account. The meter statuses are readout directly at the device, either visually on the display or electronically via the IrDA close-range interface.

### 205 walk-by

Devices in the **205 walk-by** system are readout supported by local radio signals.

**205 walk-by** makes meter reading as inexpensive as it is easy by using a mobile readout system – just walking by. The meter-reader does not have to enter the user's flat or office. In the case of smaller systems, data can usually be received outside the building.

#### How 205 walk-by works

The metering devices transmit consumption data at the set reading time. The meter-reader only needs his mobile readout system. This comprises a mobile data collector and a netbook with respective software. The data collector collects the radio telegrams and, after a plausibility check, transmits them wirelessly to the netbook via a Bluetooth interface.

### 205 AMR

Devices in the **205 AMR** system are readout supported by local radio signals. All the data recorded by the metering devices are transmitted wirelessly to the stationary network nodes. Each network node has all the consumption information available – because of the continual data exchange between the devices. These data can be readout via the interface at the node, by radio from a (stationary) vehicle or via a gateway by modem or IP interface from a remote location.

#### How 205 AMR works

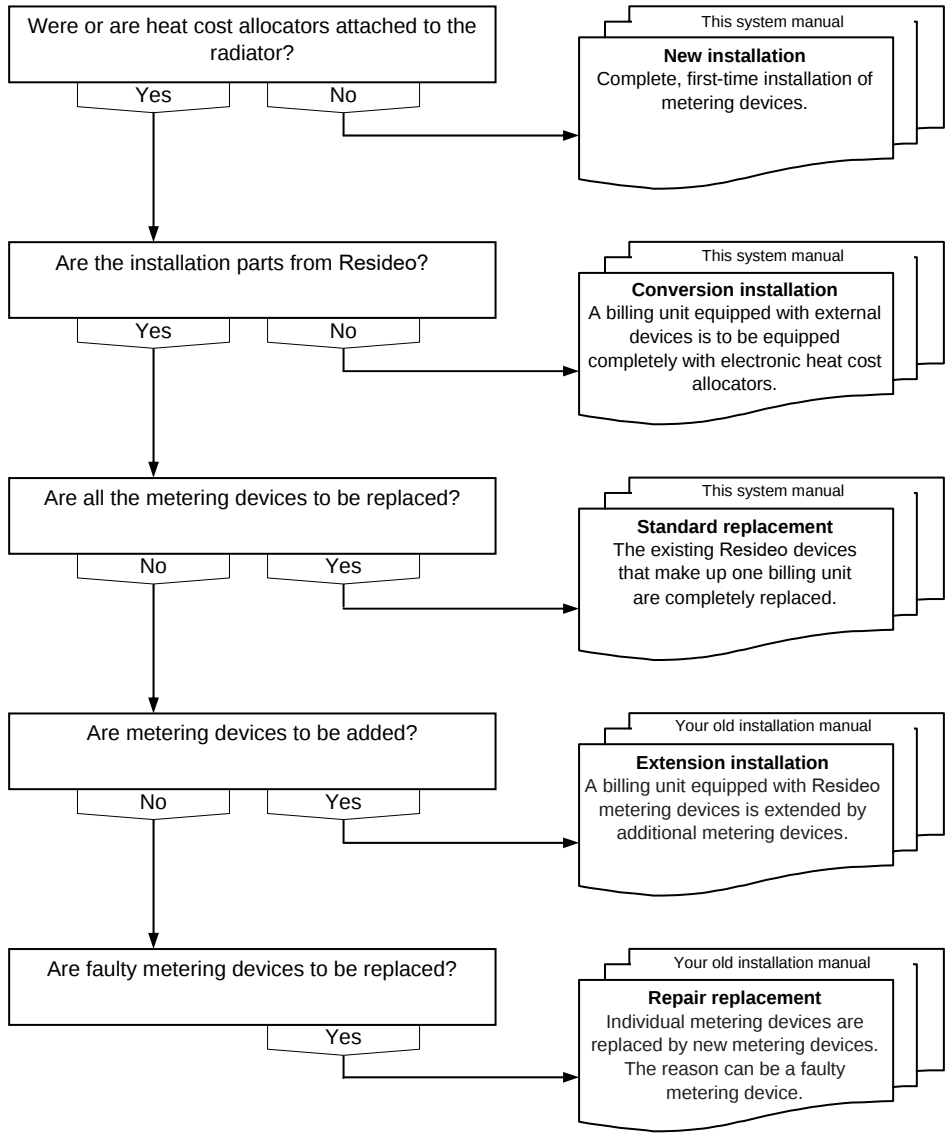
The metering devices transmit the current consumption data in cycles. The battery-operated network nodes receive, check and save the data fully automatically. Data readout can now be carried out at any network node, either directly via the data interface or "from outside" by radio. An even easier option is to readout the data directly from your office via a gateway, e.g. via the GSM phone network, via GPRS or via computer or broadband cable networks. **205 AMR** is compatible with the KNX European standard for home automation.

# System description

## Areas of application

### Use in new and existing buildings

The numerous kinds of installation and different generations of devices require a systematic approach. Here is an overview that will support you with your decisions and choices. The following pages provide detailed information about the different types of installation.



## Installation procedure

---

### **New installation**

Complete, first-time installation of metering devices.

#### **Special features**

During new installation, a property is equipped completely with electronic heat cost allocators for the first time. No evaporators or other metering devices have been used before.

### **Conversion installation**

A billing unit equipped with external devices is to be equipped completely with electronic heat cost allocators.

#### **Special features**

The radiators were previously fitted with metering devices from other companies which are removed completely, including the installation plate. The existing welded studs are retained. The installation plates are replaced. Any visible colour deviations on the radiator can be concealed by a snap-on panel that has no effect on the KC value.

### **Standard replacement**

The existing Resideo devices that make up one billing unit are completely replaced.

#### **Special features**

The radiators were fitted with old Resideo metering devices before. The existing welded studs and installation plates remain in their existing position.

### **Extension installation**

With this installation, a billing unit equipped with Resideo metering devices is extended by additional metering devices. This can be on account of additional radiators being installed.

#### **Special features**

The regulations and specifications from the installation manuals of metering devices already delivered are used for installation and positioning.

### **Repair replacement**

In the case of repair replacement, individual metering devices are replaced by new metering devices. The reason can be a faulty metering device.

#### **Special features**

The existing welded studs and installation plates remain in their existing position, only the metering device is replaced.



# **205 System Manual**

## **Chapter C**

### **Radiator identification**

# Radiator identification

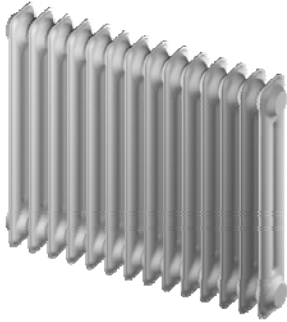
## Chapter C - Radiator identification

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*Issue status: Chapter C - Version 2.00 / 24.05.2012*

## Ribbed radiators CIT01



**Ribbed radiator, pitch greater than 40 mm**

Compact installation: CIT01-01

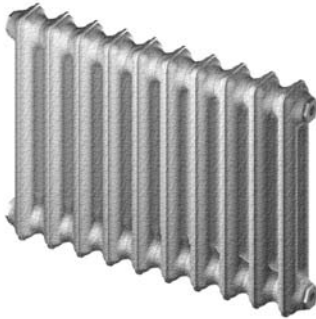
Remote sensor installation: CIT10-01



**Tubular radiator, pitch greater than 40 mm**

Compact installation: CIT01-01

Remote sensor installation: CIT10-01



**Cast iron radiator, pitch greater than 40 mm**

Compact installation: CIT01-01

Remote sensor installation: CIT10-01

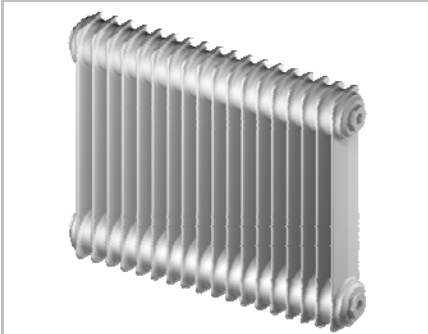


**Ribbed radiator, pitch = < 40 mm**

Compact installation: CIT01-02

Remote sensor installation: CIT10-02

# Radiator identification



**Cast radiator, slender, division 20/40 mm**  
Compact installation: CIT01-03  
Remote sensor installation: not possible



**End faces cast radiator**  
Compact installation: CIT01-04  
Remote sensor installation: not possible

## Ribbed radiators CIT01



### **Cast ribbed radiator, type KR**

Compact installation: CIT01-05

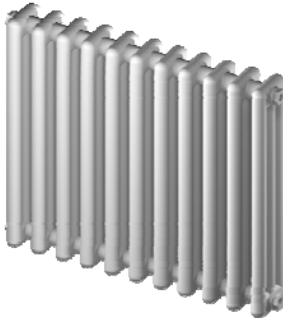
Remote sensor installation: CIT10-04



### **Ribbed radiator, clearance > 40 mm**

Compact installation: CIT01-06

Remote sensor installation: not possible



### **Hygiene radiator, welded installation**

Compact installation: CIT01-07

Remote sensor installation: CIT10-15

# Radiator identification

## Panel radiators CIT02



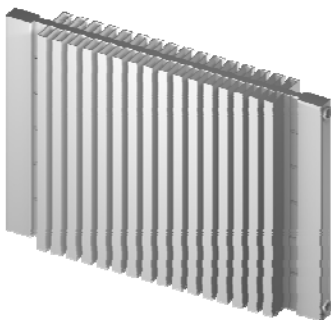
**Panel radiator, vertically moulded**  
Compact installation: CIT02-01  
Remote sensor installation: CIT10-05



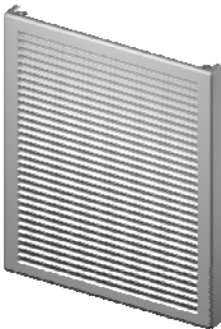
**Panel radiator, flat front**  
Compact installation: CIT02-02  
Remote sensor installation: CIT10-05



**Panel radiator, flat front (loose)**  
Compact installation: CIT02-03  
Remote sensor installation: not possible

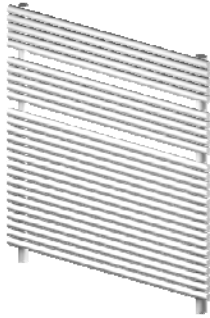


**Panel radiator with convection panel at the front**  
Compact installation: CIT02-04  
Remote sensor installation: CIT10-12



**Panel radiator as bathroom radiator**  
Compact installation: CIT02-05  
Remote sensor installation: CIT10-10

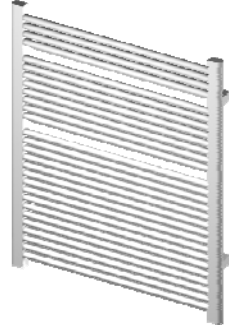
## Bathroom radiators CIT03



### **Bathroom radiator, horizontal rib installation**

Compact installation: CIT03-01

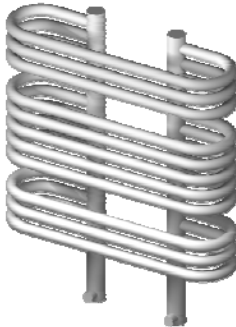
Remote sensor installation: CIT10-06



### **Bathroom radiator, welded installation**

Compact installation: CIT03-02

Remote sensor installation: CIT10-06



### **Bathroom radiator, curved pipes**

Compact installation: CIT03-03

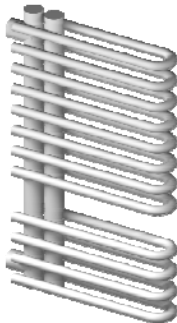
Remote sensor installation: CIT10-09



### **Bathroom radiator, horizontal flat tubes**

Compact installation: CIT03-04

Remote sensor installation: CIT10-06



### **Bathroom radiator curved pipes, collector on one side**

Compact installation: CIT03-05

Remote sensor installation: CIT10-08

## Radiator identification

### Aluminium radiator CIT04

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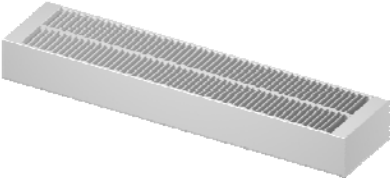
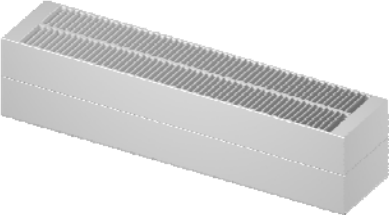
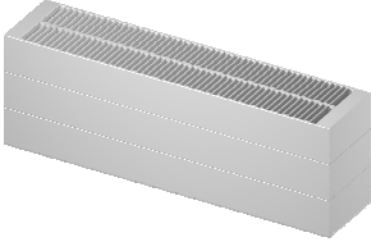
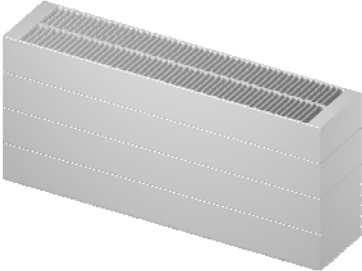
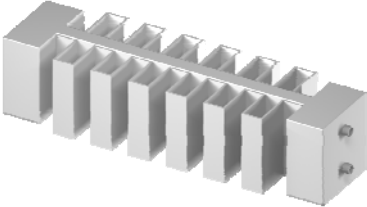


**Aluminium ribbed radiator**

Compact installation: CIT04-01

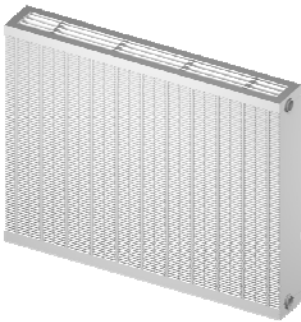
Remote sensor installation: CIT10-11

## Heating walls CIT05

|                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <p><b>70 mm profiles, horizontal flow</b><br/>         Compact installation: CIT05-01<br/>         Remote sensor installation: CIT10-12</p>                      |  <p><b>70 mm profiles, cross flow</b><br/>         Compact installation: CIT05-01<br/>         Remote sensor installation: CIT10-12</p>          |
|  <p><b>70 mm profiles, cross flow</b><br/>         Compact installation: CIT05-01<br/>         Remote sensor installation: CIT10-12</p>                           |  <p><b>70 mm profiles, cross flow</b><br/>         Compact installation: CIT05-01<br/>         Remote sensor installation: CIT10-12</p>          |
|  <p><b>Flat tube radiator with front convection panel</b><br/>         Compact installation: CIT05-02<br/>         Remote sensor installation: not possible</p> |  <p><b>Heating wall, horizontally moulded</b><br/>         Compact installation: CIT05-03<br/>         Remote sensor installation: CIT10-12</p> |

# Radiator identification

## Radiators with internal tube registers CIT06



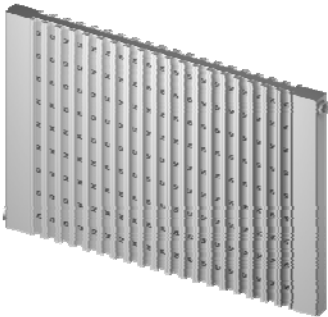
**Radiator with internal tube register, flat water channel**

Compact installation: CIT06-01  
Remote sensor installation: CIT10-13



**Radiator with internal tube register, deep water channel**

Compact installation: CIT06-02  
Remote sensor installation: CIT10-13



**Radiator with internal tube register, horizontal water flow**

Compact installation: CIT06-03  
Remote sensor installation: CIT10-13



**Radiator with internal tube register, Rotherm**

Compact installation: CIT06-04  
Remote sensor installation: CIT10-13

## Special radiators CIT07



### Lamella-type radiator

Compact installation: CIT07-01

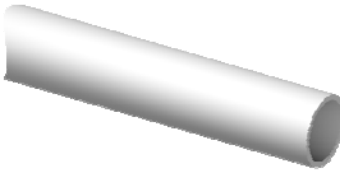
Remote sensor installation: CIT10-14



### Steel tube welded installation

Compact installation: CIT07-02

Remote sensor installation: CIT10-15



### Steel tube welded installation

Compact installation: CIT07-02

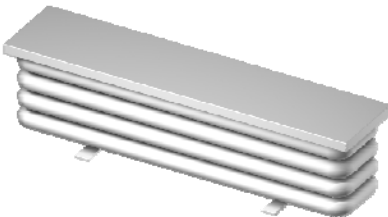
Remote sensor installation: CIT10-15



### Flat tube radiator

Compact installation: CIT07-03

Remote sensor installation: CIT10-16



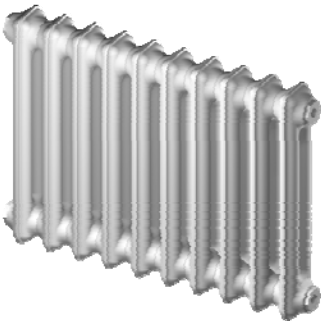
### Window ledge radiator

Compact installation: CIT07-04

Remote sensor installation: CIT10-17

# Radiator identification

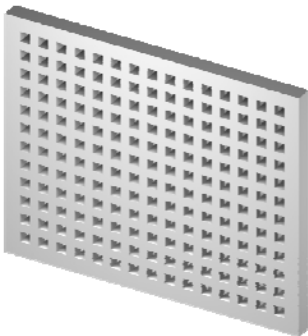
## Remote sensor installation CIT10



**Cast radiators type SR**  
Remote sensor installation: CIT10-03



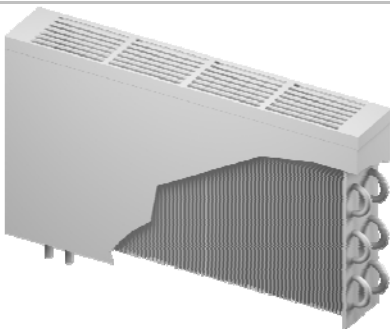
**Panel radiator**  
**vertical panel containing water**  
Remote sensor installation: CIT10-05



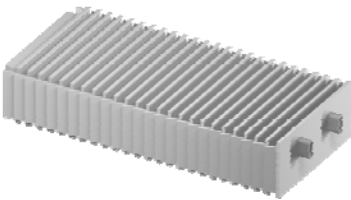
**Bathroom radiators**  
**Adhesive installation on return pipe**  
Remote sensor installation: CIT10-07



**Bathroom radiators**  
**Adhesive installation on return pipe**  
Remote sensor installation: CIT10-07

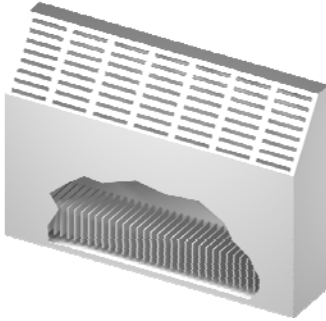


**Ribbed convectors**  
remote sensor installation: CIT10-18



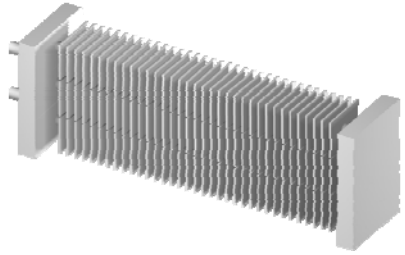
**Ribbed convectors**  
remote sensor installation: CIT10-18

## Remote sensor installation CIT10



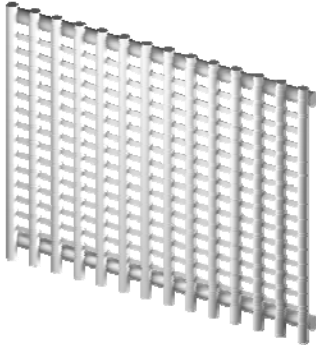
**Ribbed convectors  
box design**

remote sensor installation: CIT10-18



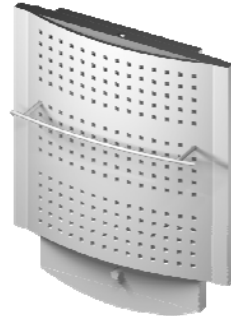
**Convectors with reversing chamber**

remote sensor installation: CIT10-19



**Grid radiator**

Remote sensor installation: CIT10-20



**Design radiator  
(e.g. Kermi)**

Remote sensor installation: CIT10-21



# **205 System Manual**

## **Chapter D**

**Measurement procedure and area of application**

# Measurement procedures and area of application

## Chapter D - Measurement procedures and area of application

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## Application

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The electronic heat cost allocators of the 205 family have been designed for decentralised use. Values are measured through one (radiator) or two (radiator and room air temperature) temperature sensors.

In 1-sensor metering operation, the difference between the radiator temperature and an electronically generated reference temperature is determined.

In 2-sensor measuring operation, the actual difference in temperature between the ambient temperature and the radiator temperature is determined. These measured values are used as a basis for calculation of the consumption calculation.

The main area of application is in central heating systems where the heating energy is used individually by different consumers.

The electronic heat cost allocator can be operated as a 1-sensor or 2-sensor measuring system with product and standard scale.

### **Such systems are used in e.g.:**

- ~ Apartment buildings
- ~ Office and administration buildings

### **Typical users are:**

- ~ Meter reading service companies
- ~ Housing industry and housing associations
- ~ Building service companies and property management

### **The heat cost allocator can be used for the following types of radiator:**

- ~ Ribbed radiators
- ~ Tubular radiators
- ~ Panel-type radiators with horizontal and vertical water flow
- ~ Radiators with internal tube register
- ~ Convectors
- ~ Towel warmers
- ~ Aluminium radiators

# Measurement procedures and area of application

## Measurement procedure specifications

---

Before you a radiator is equipped with electronic heat cost allocators, it must be clarified whether this radiator or the whole property can be equipped with electronic metering devices.

The installation position on the radiator depends directly on the type of radiator involved, its heating capacity and the measuring device. To guarantee correct data acquisition, the metering devices have to be installed and operated in a certain position, observing the requirements.

The heat radiated by the radiator is transferred directly to the sensor or remote sensor of the metering device via the installation plate.

First it must be ensured that correct KC values are available for installation.

### General limitations

Electronic heat cost allocators cannot be used with steam heaters, fresh-air radiators, underfloor heating, ceiling heating elements and flap-controlled radiators. In the case of combined valve and flap-controlled radiators, metering devices may only be installed if the flap control unit has been removed or disabled in the "open" position.

#### **NOTE:**

Convectors that can change their output through an electric fan, fresh-air radiators and towel heaters with an electric heating cartridge must not be fitted with metering devices unless the respective electric system has been removed or disabled.

It must be noted that different measuring systems (1 and 2-sensor measuring system) must not be used within one overall system (billing unit).

## Technology

---

### Measuring principle

The sensor algorithms in the 205 are backwards-compatible with the metering device families HKVE 202x.

### 1-sensor mode

Determines radiator heat output on the basis of measured and validated radiator temperature.

### 2-sensor mode

Determines radiator heat output on the basis of measured and validated radiator temperature by means of 2 temperature sensors (radiator and room air temperature)

### Heat cost allocator 205 (on the aluminium profile of the HKVE 202x)

- ~ Algorithm AL2 parameterised as 2-sensor
- ~ Algorithm AL2 parameterised as 1-sensor

All device types:

- ~ Version with/without radio transmitter (AMR)
- ~ Version with/without IrDA interface (IrDA close-range interface)

### Heat cost allocator 205S

The heat cost allocator **205S** is the standard metering device with which the consumption values are readout manually on site. The device is used in the system module **205 Standard**.

### Heat cost allocator 205W

Heat cost allocators **205W** are readout supported by local radio signals. The **205W** is part of the system module **205 walk-by**. The meter-reader does not have to enter the user's flat or office.

### Heat cost allocator 205A

Heat cost allocators **205A** are readout supported by radio signals. All the data recorded by the metering devices are transmitted wirelessly to the stationary network nodes. The battery-operated network nodes receive, check and save the data fully automatically. The device is used in the system module **205 AMR**.

# Measurement procedures and area of application

## Operation with standard scale

---

Operation with "standard scale" means that all the metering devices in a system are programmed with the same **evaluation level K**.

### **Standard is**

Evaluation level K = 26

(standard for 1-sensor measuring system and for remote sensor metering devices)

Evaluation level K = 60

(standard for 2-sensor measuring system)

### **Evaluation with radiators of excess length or very large nominal capacities**

We recommend fitting two metering devices on radiators longer than approx. 3 m. If these radiators are equipped with only one heat cost allocator, very small flows may not be recorded, depending on the circumstances.

The same characteristic applies to radiators with extremely high standard capacities which are greater than 10,000 Watt (10 kW) for 1-sensor measuring systems or 8000 Watt (8 kW) for 2-sensor measuring systems.

Two or more metering devices are installed on these radiators. The standard capacity of each radiator is divided by the number of metering devices installed on it.

### **Display correction with wrong K level and for wrong Ktotal**

If the metering device has been operated at the wrong evaluation level K, the value displayed can be counted back to the correct value.

**NOTE:** The metering device should then be reprogrammed to the correct value.

### **Equation for calculating the correct display value:**

(Display units metering device x correct evaluation level K) ÷ wrong evaluation level

## Area of application of an electronic heat cost allocator

---

The possibility of using the metering device depends on whether the design of the system is within the permitted range of application.

**The relevant standard is the EN 834**

### Special cases of radiator installation

If the metering device should project above the radiator or the installation plate is not form-fitted to the radiator over the whole length of the profile, metering devices with remote sensors must be used.

Alternatively, the installation height can be reduced to 50% with the aid of special installation, and the radiator can be equipped with the compact devices by using modified KC values.

### Selection criterion of the 1 or 2-sensor measuring system

Heating systems that have been designed for a mean design temperature  $> 55\text{ }^{\circ}\text{C}$  can be equipped either with heat cost allocators with a 1-sensor measuring system or a 2-sensor measuring system.

Heating systems that have been designed for a mean design temperature  $< 55\text{ }^{\circ}\text{C}$  have to be equipped with heat cost allocators with a 2-sensor measuring system.

### Restriction of the 1 and 2-sensor measuring system

A joint use of different metering device types is only allowed within a property if all the metering devices use a standard measuring system.

This means that all the existing metering devices within a property must be operated either in 1-sensor or in 2-sensor mode.

## Factors for the K level

---

### KQ

The standard heating capacity can be found in the old standard DIN 4704, which refers to temperatures of 90/70/20 °C (supply flow/return flow/ambient temperature).

This is also possible if it has been determined under other temperature conditions (e.g. according to standard EN 442 which refers to 75/65/20 °C). However, the same temperature basis must be used within one billing unit.

*\* Following publication of the new standard DIN EN 834 the "standard capacity" can also be used in accordance with capacity evaluation using 75/65/20 °C.*

Extract from DIN EN 834, chap. 4.18.1:

*"The standard capacity is the heating capacity of a radiator in a stable-climate test cabin at supply flow, return flow and air temperatures of 90 °C, 70 °C and 20 °C, whereby the air temperature is measured 0.75 m above the floor at a distance of 1.5 m from the heated surface. If the standard capacity of the radiator has been determined under different temperature conditions, it must be converted to the above-mentioned conditions."*

In the case of cased radiators, DIN 4703, part 3, section 7 must be applied for determining capacity (KQ). Please consult manufacturer information in this case.

### KC

Evaluation of the thermal adaptation to the radiator. It is a value measured on the test stand for the respective radiator.

### Possible aids

Viewing of the overall system inc. the boiler room or study of the system planning documents.

In order to adapt the display result of the metering devices to the actual heat output of the respective radiator, the metering devices must be adapted to the radiator design, radiator capacity and installation position on the radiator.

For this reason, the radiator must be identified exactly, which can only be guaranteed by a measurement procedure.

#### **The following points must be determined for every radiator:**

- ~ Radiator manufacturer
- ~ Radiator design
- ~ Radiator dimensions
- ~ Any deviations in installation
- ~ Form and pitch of the profile
- ~ Number of convection plates

These data can be used to determine the radiator capacity, installation location and the data resulting from these.

## Temperature ranges

---

Use for design temperatures according to EN 834

### **1-sensor measuring system (with product or standard scale)**

Calculation with fixed reference temperature 20 °C

Required evaluation factors: KQ, KC, (KA, KT)

Compact and remote sensor metering device

55 °C - 105 °C mean design temperature

#### **Practical use:**

1-sensor metering devices are used where normal ambient temperatures predominate.

Radiators that are covered or blocked by furniture are also usually equipped with 1-sensor measuring systems, because a device with a 2-sensor measuring system cannot record the actual room temperature properly on account of the trapped heat.

### **2-sensor measuring system (with product or standard scale)**

Calculation of variable reference temperature T-air sensor

Required evaluation factors: KQ, KC, (KA, KT)

Compact and remote sensor metering device

35 °C - 105 °C mean design temperature

#### **Practical use:**

Devices with 2-sensor measuring systems are used where the exact recording of ambient temperatures is important and/or low-temperature heating systems are used.

Radiators that are covered or blocked by furniture are automatically recognised by the 2-sensor measuring system, which converts its measuring behaviour internally to a special measuring mode.

### **KC values reference source**

The KC values are available in the form of a KC database.

# Measurement procedures and area of application

## Evaluation 1-sensor measuring system

The overall evaluation factor K<sub>Overall</sub> must be determined for each radiator according to the following equation:

- KQ:** Radiator type, design, dimension, standard capacity in kW
- KC:** Radiator type, type of installation, radiator or wall installation, choice of 1 or 2-sensor measuring system
- KT:** Room temperature design<sup>(\*)</sup>, usually 1
- KA:** Radiator connection type<sup>(\*)</sup>, usually 1

*(\*) Use factors from the radiator manufacturer's documents if necessary.*

The overall evaluation factor K<sub>Overall</sub> is calculated by multiplying the individual evaluation factors. The evaluation level K must be determined from the programming table with the aid of the K<sub>Overall</sub> value calculated.

**Example:**

|                           |           |
|---------------------------|-----------|
| Q <sub>Nom</sub> = 2500 W | KQ = 2.5  |
| Radiator installation     | KC = 1.12 |
| Room temperature design   | KT = 1.0  |
| Radiator connection type  | KA = 1.0  |

**Calculation:**

$$KQ \times KC \times KT \times KA = K_{Overall}$$
$$2.5 \times 1.12 \times 1.0 \times 1.0 = 2.8$$

**Programming table:**

According to the programming table, the overall evaluation factor K<sub>Overall</sub> is within a scatter range of 2.799 - 2.838. This results in an evaluation level (K level) of 72.

This means the metering device must be programmed with evaluation level 72 in 1-sensor measuring operation.

**Alternatively:**

When a laptop PC or netbook is used, KQ and KC can be entered directly as individual factors in the programming mask of the HMA suite software.

### Calculating the consumption units (AL2)

Consumption units =

Display units x KQ x KC

1,00

**Programming table complete**

The programming table with the K<sub>Overall</sub> evaluation factors and the respective evaluation level K can be found in chapter F.

Evaluation 2-sensor measuring system

The overall evaluation factor KOverall must be determined for each radiator according to the following equation:

- KQ:** Radiator type, design, dimension, standard capacity in kW
- KC:** Radiator type, type of installation, radiator or wall installation, choice of 1 or 2-sensor measuring system
- KT:** Room temperature design<sup>(\*)</sup>, usually 1
- KA:** Radiator connection type<sup>(\*)</sup>, usually 1

*(\*) Use factors from the radiator manufacturer's documents if necessary.*

The overall evaluation factor KOverall is calculated by multiplying the individual evaluation factors. The evaluation level K must be determined from the programming table with the aid of the KOverall value calculated.

Example:

|                          |           |
|--------------------------|-----------|
| QNom = 1850 W            | KQ = 1,85 |
| Radiator installation    | KC = 2,8  |
| Room temperature design  | KT = 1.0  |
| Radiator connection type | KA = 1.0  |

Calculation:

$$KQ \times KC \times KT \times KA = KOverall$$
$$1,85 \times 2,8 \times 1,0 \times 1,0 = 5,18$$

Programming table:

According to the programming table, the overall evaluation factor KOverall is within a scatter range of 5,148 - 5,186. This results in an evaluation level (K level) of 132. This means the metering device must be programmed with evaluation level 132 in 2-sensor measuring operation.

Alternatively:

When a laptop PC or netbook is used, KQ and KC can be entered directly as individual factors in the programming mask of the HMA suite software.

Calculating the consumption units (AL2)

Consumption units = 
$$\frac{\text{Display units} \times KQ \times KC}{2,33}$$

Programming table complete

The programming table with the KOverall evaluation factors and the respective evaluation level K can be found in chapter F.

Measurement procedures and area of application

Measurement procedure sheet radiators - sheet 1

|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------------|--|--|--|--|--|--|--|--|--|--|--|-------------------|--|--|--|--|--|--|--|--|--|--|--|---------|--|--|--|--|--|--|--|--|--|--|--|
| System no.:                             |  |  |  |  |  |  |  |  |  |  |  | Flat no.:         |  |  |  |  |  |  |  |  |  |  |  | Floor:  |  |  |  |  |  |  |  |  |  |  |  |
| User name:                              |  |  |  |  |  |  |  |  |  |  |  | Postcode:         |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Street/no.:                             |  |  |  |  |  |  |  |  |  |  |  | Town:             |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Sheet no.:                              |  |  |  |  |  |  |  |  |  |  |  | dated:            |  |  |  |  |  |  |  |  |  |  |  | Remark: |  |  |  |  |  |  |  |  |  |  |  |
| Impression of profile with needle gauge |  |  |  |  |  |  |  |  |  |  |  | Photo<br>Radiator |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
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|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
|                                         |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Ser. no.                                |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Room name                               |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Type of radiator                        |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Design length in mm                     |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Design depth in mm                      |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Design height mm                        |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Centre-to-centre distance mm            |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| No. of ribs / no. of tubes              |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Pitch / Profile dimension               |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Radiator Manufacturer Type              |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| CIT Type of installation                |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Radiator capacity in watts              |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| KQ * KA                                 |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| KC                                      |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| KOverall                                |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| K level                                 |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| HCA no.                                 |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| HCA type                                |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |
| Meter status after initial startun      |  |  |  |  |  |  |  |  |  |  |  |                   |  |  |  |  |  |  |  |  |  |  |  |         |  |  |  |  |  |  |  |  |  |  |  |

Enter further radiators and remarks for those evaluating the systems on the back.

All dimensions are given in mm.

Note: These are only minimum specifications for the radiators. Depending on the radiator evaluation system, further radiator specifications may be necessary.

## Measurement procedures and area of application

## Measurement procedure sheet radiators - sheet 2

Enter special characteristics or special locations and further radiators on this page.

[illegible]



# **205 System Manual**

## **Chapter E**

**Attachment parts and accessories / installation matrix**

# Attachment parts and accessories / installation matrix

## Chapter E - Attachment parts and accessories

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## Installation aids - name / sources

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|                                                      |                                                                                                          |
|------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
| <b>Stud welding machine with gun</b>                 | Messrs. BTH HEBERLE GmbH<br>D-85221 Dachau<br><a href="http://www.bth-heberle.de">www.bth-heberle.de</a> |
| <b>Stud welding machine with gun</b>                 | Messrs. Heinz Soyer<br>D-82237 Wörthsee<br><a href="http://www.soyer.de">www.soyer.de</a>                |
| <b>"Convector" installation aid</b>                  | Order no. FKT0017                                                                                        |
| <b>Flat-bladed screwdriver</b><br>Blade width 6 mm   | Tool retailers                                                                                           |
| <b>Flat-bladed screwdriver</b><br>Blade width 3,5 mm | Tool retailers                                                                                           |
| <b>Screwdriver</b><br>for cross-slot screws size 0   | Tool retailers                                                                                           |
| <b>Screwdriver</b><br>for cross-slot screws size 1   | Tool retailers                                                                                           |
| <b>Allen key size 5.5</b>                            | Tool retailers                                                                                           |
| <b>Open-ended spanner size 7</b>                     | Tool retailers                                                                                           |
| <b>Drill</b>                                         | Tool retailers                                                                                           |
| <b>HSS drills Ø 2.5 mm, 4 - 5 mm</b>                 | Tool retailers                                                                                           |
| <b>Counterbore or hole cutter</b>                    | Tool retailers                                                                                           |
| <b>Carbide drills Ø 5 mm, 6 mm</b>                   | Tool retailers                                                                                           |
| <b>Heat conduction paste, with silicone</b>          | Messrs. Bürklin OHG<br>D-82041 Oberhaching<br><a href="http://www.buerklin.com">www.buerklin.com</a>     |
| <b>Bonding adhesive</b>                              | Messrs. Bürklin<br>D-82041 Oberhaching<br><a href="http://www.buerklin.com">www.buerklin.com</a>         |
| <b>Installation template</b>                         | Order no. BBV4001                                                                                        |

### Installation matrix

The following pages contain a detailed overview of CIT installation and accessory parts.

# Attachment parts and accessories / installation matrix

## Ribbed radiator

| Group CIT01<br>Ribbed radiators                  |             | CIT 01-01<br>HCAI-K001 001       | CIT 01-02<br>HCAI-K001 002       | CIT 01-03<br>HCAI-K001 003               |
|--------------------------------------------------|-------------|----------------------------------|----------------------------------|------------------------------------------|
| Article description                              | Part number | Ribbed radiator<br>Pitch > 40 mm | Ribbed radiator<br>Pitch ≤ 40 mm | Cast radiator, slender<br>pitch 20/40 mm |
| Threaded bracket (pipe up to 17 mm)              | FKT0004     |                                  |                                  |                                          |
| Shank nut M3 x 3                                 | FNM0002     |                                  |                                  |                                          |
| Shank nut M3 x 6                                 | FNM0003     |                                  |                                  |                                          |
| Shank nut M3 x 9.5                               | FNM0001     |                                  |                                  |                                          |
| Clamping sleeve special radiator                 | FKM0002     |                                  |                                  | 1                                        |
| Clamping bracket (pipes TE 36 mm)                | FKT0015     |                                  |                                  |                                          |
| Clamping bracket (pipes TE 46 mm)                | FKT0016     |                                  |                                  |                                          |
| Clamping bracket shortened                       | FKT0009     |                                  | 1                                |                                          |
| Clamping bracket trapezoidal 35 mm               | FKT0018     | 1                                |                                  |                                          |
| Clamping bracket trapezoidal 50 mm               | FKT0019     |                                  |                                  |                                          |
| Clamping bracket trapezoidal 65 mm               | FKT0020     |                                  |                                  |                                          |
| Expanding bracket for lamella-type radiator      | FKA0004     |                                  |                                  |                                          |
| Square bolt 4.5 mm with cross pin                | BOZ4002     |                                  |                                  |                                          |
| Square bolt 6 mm with cross pin                  | BOZ4003     |                                  |                                  |                                          |
| Square bolt 12 mm with cross pin                 | BOZ4004     |                                  |                                  |                                          |
| Spacer sleeve                                    | FKT0010     |                                  |                                  |                                          |
| Spacer                                           | FKA0013     |                                  |                                  |                                          |
| Threaded bushing                                 | FKA0012     |                                  |                                  |                                          |
| Contact screw                                    | FKA0010     |                                  |                                  |                                          |
| Contact screw long                               | FKA0011     |                                  |                                  |                                          |
| Installation plate P2 for flat tube radiator     | FKA0007     |                                  |                                  |                                          |
| Installation plate P2 for front convection plate | FKA0006     |                                  |                                  |                                          |
| Installation plate P2 standard                   | FKA0005     | 1                                | 1                                | 1                                        |
| Prism wide                                       | FKA0001     |                                  | 1                                |                                          |
| Self-tapping screw B 2.9 x 13                    | FNR0008     |                                  |                                  |                                          |
| Cross-slot screw M4 x 30                         | FNR0003     |                                  |                                  |                                          |
| Cross-slot screw M4 x 40                         | FNR0004     | 1                                |                                  | 1                                        |
| Cross-slot screw M4 x 50                         | FNR0005     |                                  | 1                                |                                          |
| Cross-slot screw M4 x 70                         | FNR0006     |                                  |                                  |                                          |
| Welded stud M3 x 8                               | FKT0013     |                                  |                                  |                                          |
| Welded stud M3 x 12                              | FKT0011     |                                  |                                  |                                          |
| Welded stud M3 x 15                              | FKT0012     |                                  |                                  |                                          |
| Hexagon nut M4                                   | FNM0004     |                                  |                                  |                                          |
| Countersunk self-tapping screw 2.9 x 13          | FNR0009     |                                  |                                  |                                          |
| Self-locking nut with serrated bearing M3        | FNM0005     |                                  |                                  |                                          |
| Screw B 3.9 x 45                                 | FNR0007     |                                  |                                  |                                          |
| ergo superglue                                   | FSS0007     |                                  |                                  |                                          |

## Ribbed radiator

| CIT 01-04<br>HCAI-K001 004  | CIT 01-05<br>HCAI-K001 005      | CIT 01-06<br>HCAI-K001 006           | CIT 01-07<br>HCAI-K001 007              | Group CIT01<br>Ribbed radiators |
|-----------------------------|---------------------------------|--------------------------------------|-----------------------------------------|---------------------------------|
| End faces<br>Cast radiators | Cast ribbed radiator<br>Type KR | Ribbed radiator<br>clearance > 40 mm | Hygiene radiator<br>Welded installation | Part<br>number                  |
|                             |                                 |                                      |                                         | FKT0004                         |
|                             |                                 |                                      |                                         | FNM0002                         |
|                             |                                 |                                      |                                         | FNM0003                         |
|                             |                                 |                                      |                                         | FNM0001                         |
|                             |                                 |                                      |                                         | FKM0002                         |
|                             |                                 |                                      |                                         | FKT0015                         |
|                             |                                 |                                      |                                         | FKT0016                         |
|                             |                                 |                                      |                                         | FKT0009                         |
|                             |                                 |                                      |                                         | FKT0018                         |
|                             |                                 | 1                                    |                                         | FKT0019                         |
|                             |                                 |                                      |                                         | FKT0020                         |
|                             |                                 |                                      |                                         | FKA0004                         |
| 1                           |                                 |                                      |                                         | BOZ4002                         |
| 1                           | 1                               |                                      |                                         | BOZ4003                         |
|                             |                                 |                                      |                                         | BOZ4004                         |
|                             |                                 |                                      |                                         | FKT0010                         |
|                             |                                 |                                      |                                         | FKA0013                         |
|                             |                                 |                                      |                                         | FKA0012                         |
|                             |                                 |                                      |                                         | FKA0010                         |
|                             |                                 |                                      |                                         | FKA0011                         |
|                             |                                 |                                      |                                         | FKA0007                         |
|                             |                                 |                                      |                                         | FKA0006                         |
| 1                           | 1                               | 1                                    | 1                                       | FKA0005                         |
|                             |                                 | 1                                    |                                         | FKA0001                         |
|                             |                                 |                                      |                                         | FNR0008                         |
|                             |                                 |                                      |                                         | FNR0003                         |
|                             |                                 |                                      |                                         | FNR0004                         |
|                             |                                 |                                      |                                         | FNR0005                         |
|                             |                                 | 1                                    |                                         | FNR0006                         |
|                             |                                 |                                      | 2                                       | FKT0013                         |
|                             |                                 |                                      |                                         | FKT0011                         |
|                             |                                 |                                      |                                         | FKT0012                         |
|                             |                                 |                                      |                                         | FNM0004                         |
|                             |                                 |                                      |                                         | FNR0009                         |
| 1                           | 1                               |                                      | 2                                       | FNM0005                         |
|                             |                                 |                                      |                                         | FNR0007                         |
|                             |                                 |                                      |                                         | FSS0007                         |

# Attachment parts and accessories / installation matrix

## Panel radiators

| Group CIT02<br>Panel radiators                   |             | CIT 02-01<br>HCAI-K002 001         | CIT 02-02<br>HCAI-K001 007       | CIT 02-03<br>HCAI-K002 001               |
|--------------------------------------------------|-------------|------------------------------------|----------------------------------|------------------------------------------|
| Article description                              | Part number | Panel radiator/s<br>vert. moulding | Panel radiator/s<br>smooth front | Panel radiator/s<br>smooth front (loose) |
| Threaded bracket (pipe up to 17 mm)              | FKT0004     |                                    |                                  |                                          |
| Shank nut M3 x 3                                 | FNM0002     |                                    |                                  |                                          |
| Shank nut M3 x 6                                 | FNM0003     |                                    |                                  |                                          |
| Shank nut M3 x 9.5                               | FNM0001     |                                    |                                  |                                          |
| Clamping sleeve special radiator                 | FKM0002     |                                    |                                  |                                          |
| Clamping bracket (pipes TE 36 mm)                | FKT0015     |                                    |                                  |                                          |
| Clamping bracket (pipes TE 46 mm)                | FKT0016     |                                    |                                  |                                          |
| Clamping bracket shortened                       | FKT0009     |                                    |                                  |                                          |
| Clamping bracket trapezoidal 35 mm               | FKT0018     |                                    |                                  |                                          |
| Clamping bracket trapezoidal 50 mm               | FKT0019     |                                    |                                  |                                          |
| Clamping bracket trapezoidal 65 mm               | FKT0020     |                                    |                                  |                                          |
| Expanding bracket for lamella-type radiator      | FKA0004     |                                    |                                  |                                          |
| Square bolt 4.5 mm with cross pin                | BOZ4002     |                                    |                                  |                                          |
| Square bolt 6 mm with cross pin                  | BOZ4003     |                                    |                                  |                                          |
| Square bolt 12 mm with cross pin                 | BOZ4004     |                                    |                                  |                                          |
| Spacer sleeve                                    | FKT0010     |                                    |                                  |                                          |
| Spacer                                           | FKA0013     |                                    |                                  |                                          |
| Threaded bushing                                 | FKA0012     |                                    |                                  |                                          |
| Contact screw                                    | FKA0010     |                                    |                                  |                                          |
| Contact screw long                               | FKA0011     |                                    |                                  |                                          |
| Installation plate P2 for flat tube radiator     | FKA0007     |                                    |                                  |                                          |
| Installation plate P2 for front convection plate | FKA0006     |                                    |                                  |                                          |
| Installation plate P2 standard                   | FKA0005     | 1                                  | 1                                | 1                                        |
| Prism wide                                       | FKA0001     |                                    |                                  |                                          |
| Self-tapping screw B 2.9 x 13                    | FNR0008     |                                    |                                  |                                          |
| Cross-slot screw M4 x 30                         | FNR0003     |                                    |                                  |                                          |
| Cross-slot screw M4 x 40                         | FNR0004     |                                    |                                  |                                          |
| Cross-slot screw M4 x 50                         | FNR0005     |                                    |                                  |                                          |
| Cross-slot screw M4 x 70                         | FNR0006     |                                    |                                  |                                          |
| Welded stud M3 x 8                               | FKT0013     |                                    | 2                                |                                          |
| Welded stud M3 x 12                              | FKT0011     |                                    |                                  |                                          |
| Welded stud M3 x 15                              | FKT0012     | 2                                  |                                  | 2                                        |
| Hexagon nut M4                                   | FNM0004     |                                    |                                  |                                          |
| Countersunk self-tapping screw 2.9 x 13          | FNR0009     |                                    |                                  |                                          |
| Self-locking nut with serrated bearing M3        | FNM0005     | 2                                  | 2                                | 2                                        |
| Screw B 3.9 x 45                                 | FNR0007     |                                    |                                  |                                          |
| ergo superglue                                   | FSS0007     |                                    |                                  |                                          |

## Panel radiators

| CIT 02-04<br>HCAI-K002 004                          | CIT 02-05<br>HCAI-K002 001             | Group CIT02<br>Panel radiators |
|-----------------------------------------------------|----------------------------------------|--------------------------------|
| Panel radiators<br>with front con-<br>vection plate | Panel radiator as<br>Bathroom radiator | Part<br>number                 |
|                                                     |                                        | FKT0004                        |
|                                                     |                                        | FNM0002                        |
|                                                     |                                        | FNM0003                        |
|                                                     |                                        | FNM0001                        |
|                                                     |                                        | FKM0002                        |
|                                                     |                                        | FKT0015                        |
|                                                     |                                        | FKT0016                        |
|                                                     |                                        | FKT0009                        |
|                                                     |                                        | FKT0018                        |
|                                                     |                                        | FKT0019                        |
|                                                     |                                        | FKT0020                        |
|                                                     |                                        | FKA0004                        |
|                                                     |                                        | BOZ4002                        |
|                                                     |                                        | BOZ4003                        |
|                                                     |                                        | BOZ4004                        |
|                                                     |                                        | FKT0010                        |
|                                                     |                                        | FKA0013                        |
| 2                                                   |                                        | FKA0012                        |
| 2                                                   |                                        | FKA0010                        |
| 2                                                   |                                        | FKA0011                        |
|                                                     |                                        | FKA0007                        |
| 1                                                   |                                        | FKA0006                        |
|                                                     | 1                                      | FKA0005                        |
|                                                     |                                        | FKA0001                        |
|                                                     |                                        | FNR0008                        |
|                                                     |                                        | FNR0003                        |
|                                                     |                                        | FNR0004                        |
|                                                     |                                        | FNR0005                        |
|                                                     |                                        | FNR0006                        |
|                                                     |                                        | FKT0013                        |
|                                                     |                                        | FKT0011                        |
|                                                     | 2                                      | FKT0012                        |
|                                                     |                                        | FNM0004                        |
| 3                                                   |                                        | FNR0009                        |
|                                                     | 2                                      | FNM0005                        |
|                                                     |                                        | FNR0007                        |
|                                                     |                                        | FSS0007                        |

# Attachment parts and accessories / installation matrix

## Bathroom radiator

| Group CIT03<br>Bathroom radiators                |             | CIT 03-01<br>HCAI-K001 001                          | CIT 03-02<br>HCAI-K001 007               | CIT 03-03<br>HCAI-K001 007        |
|--------------------------------------------------|-------------|-----------------------------------------------------|------------------------------------------|-----------------------------------|
| Article description                              | Part number | Bathroom radiator<br>Horizontal rib<br>installation | Bathroom radiator<br>Welded installation | Bathroom radiator<br>Curved pipes |
| Threaded bracket (pipe up to 17 mm)              | FKT0004     |                                                     |                                          |                                   |
| Shank nut M3 x 3                                 | FNM0002     |                                                     |                                          |                                   |
| Shank nut M3 x 6                                 | FNM0003     |                                                     |                                          |                                   |
| Shank nut M3 x 9.5                               | FNM0001     |                                                     |                                          |                                   |
| Clamping sleeve special radiator                 | FKM0002     |                                                     |                                          |                                   |
| Clamping bracket (pipes TE 36 mm)                | FKT0015     |                                                     |                                          |                                   |
| Clamping bracket (pipes TE 46 mm)                | FKT0016     |                                                     |                                          |                                   |
| Clamping bracket shortened                       | FKT0009     |                                                     |                                          |                                   |
| Clamping bracket trapezoidal 35 mm               | FKT0018     | 1                                                   |                                          |                                   |
| Clamping bracket trapezoidal 50 mm               | FKT0019     |                                                     |                                          |                                   |
| Clamping bracket trapezoidal 65 mm               | FKT0020     |                                                     |                                          |                                   |
| Expanding bracket for lamella-type radiator      | FKA0004     |                                                     |                                          |                                   |
| Square bolt 4.5 mm with cross pin                | BOZ4002     |                                                     |                                          |                                   |
| Square bolt 6 mm with cross pin                  | BOZ4003     |                                                     |                                          |                                   |
| Square bolt 12 mm with cross pin                 | BOZ4004     |                                                     |                                          |                                   |
| Spacer sleeve                                    | FKT0010     |                                                     |                                          |                                   |
| Spacer                                           | FKA0013     |                                                     |                                          |                                   |
| Threaded bushing                                 | FKA0012     |                                                     |                                          |                                   |
| Contact screw                                    | FKA0010     |                                                     |                                          |                                   |
| Contact screw long                               | FKA0011     |                                                     |                                          |                                   |
| Installation plate P2 for flat tube radiator     | FKA0007     |                                                     |                                          |                                   |
| Installation plate P2 for front convection plate | FKA0006     |                                                     |                                          |                                   |
| Installation plate P2 standard                   | FKA0005     | 1                                                   | 1                                        | 1                                 |
| Prism wide                                       | FKA0001     |                                                     |                                          |                                   |
| Self-tapping screw B 2.9 x 13                    | FNR0008     |                                                     |                                          |                                   |
| Cross-slot screw M4 x 30                         | FNR0003     |                                                     |                                          |                                   |
| Cross-slot screw M4 x 40                         | FNR0004     | 1                                                   |                                          |                                   |
| Cross-slot screw M4 x 50                         | FNR0005     |                                                     |                                          |                                   |
| Cross-slot screw M4 x 70                         | FNR0006     |                                                     |                                          |                                   |
| Welded stud M3 x 8                               | FKT0013     |                                                     | 2                                        | 2                                 |
| Welded stud M3 x 12                              | FKT0011     |                                                     |                                          |                                   |
| Welded stud M3 x 15                              | FKT0012     |                                                     |                                          |                                   |
| Hexagon nut M4                                   | FNM0004     |                                                     |                                          |                                   |
| Countersunk self-tapping screw 2.9 x 13          | FNR0009     |                                                     |                                          |                                   |
| Self-locking nut with serrated bearing M3        | FNM0005     |                                                     | 2                                        | 2                                 |
| Screw B 3.9 x 45                                 | FNR0007     |                                                     |                                          |                                   |
| ergo superglue                                   | FSS0007     |                                                     |                                          |                                   |

## Bathroom / Aluminium radiators

| CIT 03-04<br>HCAI-K001 007             | CIT 03-05<br>HCAI-K003 005                                 | CIT 04-01<br>HCAI-K004 001    | Group CIT03 / Bathroom radiators<br>Group CIT04 / Aluminium radiators |
|----------------------------------------|------------------------------------------------------------|-------------------------------|-----------------------------------------------------------------------|
| Bathroom radiator<br>horiz. flat tubes | Bathroom radiator<br>curved pipes<br>collector on one side | Aluminium<br>Ribbed radiators | Part<br>number                                                        |
|                                        |                                                            |                               | FKT0004                                                               |
|                                        |                                                            |                               | FNM0002                                                               |
|                                        |                                                            |                               | FNM0003                                                               |
|                                        |                                                            |                               | FNM0001                                                               |
|                                        |                                                            |                               | FKM0002                                                               |
|                                        |                                                            |                               | FKT0015                                                               |
|                                        |                                                            |                               | FKT0016                                                               |
|                                        |                                                            |                               | FKT0009                                                               |
|                                        | 1                                                          |                               | FKT0018                                                               |
|                                        |                                                            |                               | FKT0019                                                               |
|                                        |                                                            |                               | FKT0020                                                               |
|                                        |                                                            |                               | FKA0004                                                               |
|                                        |                                                            |                               | BOZ4002                                                               |
|                                        |                                                            |                               | BOZ4003                                                               |
|                                        |                                                            |                               | BOZ4004                                                               |
|                                        |                                                            |                               | FKT0010                                                               |
|                                        |                                                            |                               | FKA0013                                                               |
|                                        |                                                            |                               | FKA0012                                                               |
|                                        |                                                            |                               | FKA0010                                                               |
|                                        |                                                            |                               | FKA0011                                                               |
|                                        |                                                            |                               | FKA0007                                                               |
|                                        |                                                            |                               | FKA0006                                                               |
| 1                                      | 1                                                          | 1                             | FKA0005                                                               |
|                                        |                                                            |                               | FKA0001                                                               |
|                                        |                                                            | 2                             | FNR0008                                                               |
|                                        |                                                            |                               | FNR0003                                                               |
|                                        |                                                            |                               | FNR0004                                                               |
|                                        | 1                                                          |                               | FNR0005                                                               |
|                                        |                                                            |                               | FNR0006                                                               |
| 2                                      |                                                            |                               | FKT0013                                                               |
|                                        |                                                            |                               | FKT0011                                                               |
|                                        |                                                            |                               | FKT0012                                                               |
|                                        |                                                            |                               | FNM0004                                                               |
|                                        |                                                            |                               | FNR0009                                                               |
| 2                                      |                                                            |                               | FNM0005                                                               |
|                                        |                                                            |                               | FNR0007                                                               |
|                                        |                                                            |                               | FSS0007                                                               |

# Attachment parts and accessories / installation matrix

## Heating walls

| Group CIT05<br>Heating walls                     |             | CIT 05-01<br>HCAI-K001 007     | CIT 05-02<br>HCAI-K001 007                             | CIT 05-03<br>HCAI-K001 007     |
|--------------------------------------------------|-------------|--------------------------------|--------------------------------------------------------|--------------------------------|
| Article description                              | Part number | 70 mm mouldings<br>horiz. flow | Flat tube radiator<br>with front con-<br>vection plate | Heating wall<br>horiz. moulded |
| Threaded bracket (pipe up to 17 mm)              | FKT0004     |                                |                                                        |                                |
| Shank nut M3 x 3                                 | FNM0002     |                                |                                                        |                                |
| Shank nut M3 x 6                                 | FNM0003     |                                |                                                        |                                |
| Shank nut M3 x 9.5                               | FNM0001     |                                |                                                        |                                |
| Clamping sleeve special radiator                 | FKM0002     |                                |                                                        |                                |
| Clamping bracket (pipes TE 36 mm)                | FKT0015     |                                |                                                        |                                |
| Clamping bracket (pipes TE 46 mm)                | FKT0016     |                                |                                                        |                                |
| Clamping bracket shortened                       | FKT0009     |                                |                                                        |                                |
| Clamping bracket trapezoidal 35 mm               | FKT0018     |                                |                                                        |                                |
| Clamping bracket trapezoidal 50 mm               | FKT0019     |                                |                                                        |                                |
| Clamping bracket trapezoidal 65 mm               | FKT0020     |                                |                                                        |                                |
| Expanding bracket for lamella-type radiator      | FKA0004     |                                |                                                        |                                |
| Square bolt 4.5 mm with cross pin                | BOZ4002     |                                |                                                        |                                |
| Square bolt 6 mm with cross pin                  | BOZ4003     |                                |                                                        |                                |
| Square bolt 12 mm with cross pin                 | BOZ4004     |                                |                                                        |                                |
| Spacer sleeve                                    | FKT0010     |                                |                                                        |                                |
| Spacer                                           | FKA0013     |                                |                                                        |                                |
| Threaded bushing                                 | FKA0012     |                                |                                                        |                                |
| Contact screw                                    | FKA0010     |                                |                                                        |                                |
| Contact screw long                               | FKA0011     |                                |                                                        |                                |
| Installation plate P2 for flat tube radiator     | FKA0007     |                                |                                                        |                                |
| Installation plate P2 for front convection plate | FKA0006     |                                |                                                        |                                |
| Installation plate P2 standard                   | FKA0005     | 1                              | 1                                                      | 1                              |
| Prism wide                                       | FKA0001     |                                |                                                        |                                |
| Self-tapping screw B 2.9 x 13                    | FNR0008     |                                |                                                        |                                |
| Cross-slot screw M4 x 30                         | FNR0003     |                                |                                                        |                                |
| Cross-slot screw M4 x 40                         | FNR0004     |                                |                                                        |                                |
| Cross-slot screw M4 x 50                         | FNR0005     |                                |                                                        |                                |
| Cross-slot screw M4 x 70                         | FNR0006     |                                |                                                        |                                |
| Welded stud M3 x 8                               | FKT0013     | 2                              | 2                                                      | 2                              |
| Welded stud M3 x 12                              | FKT0011     |                                |                                                        |                                |
| Welded stud M3 x 15                              | FKT0012     |                                |                                                        |                                |
| Hexagon nut M4                                   | FNM0004     |                                |                                                        |                                |
| Countersunk self-tapping screw 2.9 x 13          | FNR0009     |                                |                                                        |                                |
| Self-locking nut with serrated bearing M3        | FNM0005     | 2                              | 2                                                      | 2                              |
| Screw B 3.9 x 45                                 | FNR0007     |                                |                                                        |                                |
| ergo superglue                                   | FSS0007     |                                |                                                        |                                |

## Heating walls

| CIT 06-01<br>HCAI-K001 007                                    | CIT 06-02<br>HCAI-K006 002                                    | CIT 06-03<br>HCAI-K006 003                                   | CIT 06-04<br>HCAI-K001 007                         | Group CIT06<br>Radiators with internal tubed register |
|---------------------------------------------------------------|---------------------------------------------------------------|--------------------------------------------------------------|----------------------------------------------------|-------------------------------------------------------|
| Radiator with internal<br>tube register<br>flat water channel | Radiator with internal<br>tube register<br>Deep water channel | Radiator with internal<br>tube register<br>horiz. water flow | Radiator with internal<br>tube register<br>Rotherm | Part<br>number                                        |
|                                                               |                                                               |                                                              |                                                    | FKT0004                                               |
|                                                               |                                                               |                                                              |                                                    | FNM0002                                               |
|                                                               |                                                               |                                                              |                                                    | FNM0003                                               |
|                                                               |                                                               |                                                              |                                                    | FNM0001                                               |
|                                                               |                                                               |                                                              |                                                    | FKM0002                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0015                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0016                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0009                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0018                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0019                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0020                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0004                                               |
|                                                               |                                                               |                                                              |                                                    | BOZ4002                                               |
|                                                               |                                                               |                                                              |                                                    | BOZ4003                                               |
|                                                               |                                                               |                                                              |                                                    | BOZ4004                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0010                                               |
|                                                               | 1                                                             |                                                              |                                                    | FKA0013                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0012                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0010                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0011                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0007                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0006                                               |
| 1                                                             | 1                                                             | 1                                                            | 1                                                  | FKA0005                                               |
|                                                               |                                                               |                                                              |                                                    | FKA0001                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0008                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0003                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0004                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0005                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0006                                               |
| 2                                                             |                                                               |                                                              | 2                                                  | FKT0013                                               |
|                                                               |                                                               |                                                              |                                                    | FKT0011                                               |
|                                                               | 2                                                             |                                                              |                                                    | FKT0012                                               |
|                                                               |                                                               |                                                              |                                                    | FNM0004                                               |
|                                                               |                                                               |                                                              |                                                    | FNR0009                                               |
| 2                                                             | 2                                                             |                                                              | 2                                                  | FNM0005                                               |
|                                                               |                                                               | 2                                                            |                                                    | FNR0007                                               |
|                                                               |                                                               |                                                              |                                                    | FSS0007                                               |

# Attachment parts and accessories / installation matrix

## Special installation

| Group CIT07<br>Special installation              |             | CIT 07-01<br>HCAI-K007 001 | CIT 07-02<br>HCAI-K001 007        | CIT 07-03<br>HCAI-K007 003 |
|--------------------------------------------------|-------------|----------------------------|-----------------------------------|----------------------------|
| Article description                              | Part number | Lamella-type radiator      | Steel pipe<br>Welded installation | Flat tube radiator         |
| Threaded bracket (pipe up to 17 mm)              | FKT0004     |                            |                                   | 2                          |
| Shank nut M3 x 3                                 | FNM0002     |                            |                                   |                            |
| Shank nut M3 x 6                                 | FNM0003     |                            |                                   |                            |
| Shank nut M3 x 9.5                               | FNM0001     |                            |                                   |                            |
| Clamping sleeve special radiator                 | FKM0002     |                            |                                   |                            |
| Clamping bracket (pipes TE 36 mm)                | FKT0015     |                            |                                   |                            |
| Clamping bracket (pipes TE 46 mm)                | FKT0016     |                            |                                   |                            |
| Clamping bracket shortened                       | FKT0009     |                            |                                   |                            |
| Clamping bracket trapezoidal 35 mm               | FKT0018     |                            |                                   |                            |
| Clamping bracket trapezoidal 50 mm               | FKT0019     |                            |                                   |                            |
| Clamping bracket trapezoidal 65 mm               | FKT0020     |                            |                                   |                            |
| Expanding bracket for lamella-type radiator      | FKA0004     | 2                          |                                   |                            |
| Square bolt 4.5 mm with cross pin                | BOZ4002     |                            |                                   |                            |
| Square bolt 6 mm with cross pin                  | BOZ4003     |                            |                                   |                            |
| Square bolt 12 mm with cross pin                 | BOZ4004     |                            |                                   |                            |
| Spacer sleeve                                    | FKT0010     | 1                          |                                   |                            |
| Spacer                                           | FKA0013     |                            |                                   |                            |
| Threaded bushing                                 | FKA0012     |                            |                                   |                            |
| Contact screw                                    | FKA0010     |                            |                                   |                            |
| Contact screw long                               | FKA0011     |                            |                                   |                            |
| Installation plate P2 for flat tube radiator     | FKA0007     |                            |                                   | 1                          |
| Installation plate P2 for front convection plate | FKA0006     |                            |                                   |                            |
| Installation plate P2 standard                   | FKA0005     | 1                          | 1                                 |                            |
| Prism wide                                       | FKA0001     |                            |                                   |                            |
| Self-tapping screw B 2.9 x 13                    | FNR0008     |                            |                                   |                            |
| Cross-slot screw M4 x 30                         | FNR0003     | 1                          |                                   |                            |
| Cross-slot screw M4 x 40                         | FNR0004     |                            |                                   |                            |
| Cross-slot screw M4 x 50                         | FNR0005     |                            |                                   |                            |
| Cross-slot screw M4 x 70                         | FNR0006     |                            |                                   |                            |
| Welded stud M3 x 8                               | FKT0013     |                            | 2                                 |                            |
| Welded stud M3 x 12                              | FKT0011     |                            |                                   |                            |
| Welded stud M3 x 15                              | FKT0012     |                            |                                   |                            |
| Hexagon nut M4                                   | FNM0004     | 1                          |                                   |                            |
| Countersunk self-tapping screw 2.9 x 13          | FNR0009     |                            |                                   |                            |
| Self-locking nut with serrated bearing M3        | FNM0005     |                            | 2                                 | 4                          |
| Screw B 3.9 x 45                                 | FNR0007     |                            |                                   |                            |
| ergo superglue                                   | FSS0007     |                            |                                   |                            |

## Special installation

| CIT 07-04<br>HCAI-K007 004 | Group CIT07<br>Special installation |
|----------------------------|-------------------------------------|
| Window ledge<br>radiator   | Part<br>number                      |
|                            | FKT0004                             |
|                            | FNM0002                             |
|                            | FNM0003                             |
|                            | FNM0001                             |
|                            | FKM0002                             |
|                            | FKT0015                             |
| 1                          | FKT0016                             |
|                            | FKT0009                             |
|                            | FKT0018                             |
|                            | FKT0019                             |
|                            | FKT0020                             |
|                            | FKA0004                             |
|                            | BOZ4002                             |
|                            | BOZ4003                             |
|                            | BOZ4004                             |
|                            | FKT0010                             |
|                            | FKA0013                             |
|                            | FKA0012                             |
|                            | FKA0010                             |
|                            | FKA0011                             |
|                            | FKA0007                             |
|                            | FKA0006                             |
| 1                          | FKA0005                             |
|                            | FKA0001                             |
|                            | FNR0008                             |
|                            | FNR0003                             |
|                            | FNR0004                             |
| 1                          | FNR0005                             |
|                            | FNR0006                             |
|                            | FKT0013                             |
|                            | FKT0011                             |
|                            | FKT0012                             |
|                            | FNM0004                             |
|                            | FNR0009                             |
|                            | FNM0005                             |
|                            | FNR0007                             |
|                            | FSS0007                             |

# Attachment parts and accessories / installation matrix

## Remote sensor installation

| Group CIT10<br>Remote sensors               |             | CIT 10-01<br>HCAI-K010 001       | CIT 10-02<br>HCAI-K010 002         | CIT 10-03<br>HCAI-K010 003 |
|---------------------------------------------|-------------|----------------------------------|------------------------------------|----------------------------|
| Article description                         | Part number | Ribbed radiator<br>Pitch > 40 mm | Ribbed radiator<br>Pitch = < 40 mm | Cast radiators<br>Type SR  |
| Threaded hoop (pipe 18 to 30 mm)            | FKT0014     |                                  |                                    |                            |
| Threaded bracket (pipe up to 17 mm)         | FKT0004     |                                  |                                    |                            |
| Clamping bracket (pipes TE 36 mm)           | FKT0015     |                                  |                                    |                            |
| Clamping bracket (pipes TE 46 mm)           | FKT0016     |                                  |                                    |                            |
| Clamping bracket shortened                  | FKT0009     |                                  | 1                                  |                            |
| Clamping bracket trapezoidal 35 mm          | FKT0018     | 1                                |                                    | 1                          |
| Clamping bracket trapezoidal 50 mm          | FKT0019     |                                  |                                    |                            |
| Clamping bracket trapezoidal 65 mm          | FKT0020     |                                  |                                    |                            |
| Expanding bracket for lamella-type radiator | FKA0004     |                                  |                                    |                            |
| Square bolt 4.5 mm with cross pin           | BOZ4002     |                                  |                                    |                            |
| Square bolt 6 mm with cross pin             | BOZ4003     |                                  |                                    |                            |
| Square bolt 12 mm with cross pin            | BOZ4004     |                                  |                                    |                            |
| Spacer sleeve                               | FKT0010     |                                  |                                    |                            |
| Safety cap for sensor housing               | FKK0045     |                                  |                                    |                            |
| Clamping piece (threaded hoop 17 mm)        | FKA0003     |                                  |                                    |                            |
| Clamping piece (threaded hoop 18 to 30 mm)  | FKA0008     |                                  |                                    |                            |
| Installation plate for remote sensor        | FKA0009     | 1                                | 1                                  | 1                          |
| Prism wide                                  | FKA0001     |                                  | 1                                  |                            |
| Sensor housing                              | FKK0029     |                                  |                                    |                            |
| Wall bracket P2                             | FKK0043     |                                  |                                    |                            |
| Self-tapping screw B 2.9 x 13               | FNR0008     |                                  |                                    |                            |
| Screw B 3.9 x 45                            | FNR0007     |                                  |                                    |                            |
| Cross-slot screw M4 x 30                    | FNR0003     |                                  |                                    |                            |
| Cross-slot screw M4 x 40                    | FNR0004     | 1                                |                                    |                            |
| Cross-slot screw M4 x 50                    | FNR0005     |                                  | 1                                  | 1                          |
| Cross-slot screw M4 x 70                    | FNR0006     |                                  |                                    |                            |
| Welded stud M3 x 8                          | FKT0013     |                                  |                                    |                            |
| Welded stud M3 x 12                         | FKT0011     | 1                                | 1                                  | 1                          |
| Welded stud M3 x 15                         | FKT0012     |                                  |                                    |                            |
| Hexagon nut M4                              | FNM0004     |                                  |                                    |                            |
| Self-locking nut with serrated bearing M3   | FNM0005     |                                  |                                    |                            |
| Dowel 6 mm                                  | FNU0001     |                                  |                                    |                            |
| Remote sensor 1.5 m                         | BBV4003     |                                  |                                    |                            |
| Remote sensor 2,5 m                         | BBV4004     |                                  |                                    |                            |
| Remote sensor 5,0 m                         | BBV4005     |                                  |                                    |                            |
| ergo superglue                              | FSS0007     |                                  |                                    |                            |

## Remote sensor installation

| CIT 10-04<br>HCAI-K010 004 | CIT 10-05<br>HCAI-K010 005             | CIT 10-06<br>HCAI-K010 005                                   | CIT 10-07<br>---                                             | Group CIT10<br>Remote sensors |
|----------------------------|----------------------------------------|--------------------------------------------------------------|--------------------------------------------------------------|-------------------------------|
| Cast radiators<br>Type KR  | Panel radiators<br>Welded installation | Bathroom radiator<br>supply flow side<br>Welded installation | Bathroom radiator<br>Adhesive installation<br>on return pipe | Part<br>number                |
|                            |                                        |                                                              |                                                              | FKT0014                       |
|                            |                                        |                                                              |                                                              | FKT0004                       |
|                            |                                        |                                                              |                                                              | FKT0015                       |
|                            |                                        |                                                              |                                                              | FKT0016                       |
|                            |                                        |                                                              |                                                              | FKT0009                       |
|                            |                                        |                                                              |                                                              | FKT0018                       |
|                            |                                        |                                                              |                                                              | FKT0019                       |
|                            |                                        |                                                              |                                                              | FKT0020                       |
|                            |                                        |                                                              |                                                              | FKA0004                       |
| 1                          |                                        |                                                              |                                                              | BOZ4002                       |
| 1                          |                                        |                                                              |                                                              | BOZ4003                       |
|                            |                                        |                                                              |                                                              | BOZ4004                       |
|                            |                                        |                                                              |                                                              | FKT0010                       |
|                            |                                        |                                                              |                                                              | FKK0045                       |
|                            |                                        |                                                              |                                                              | FKA0003                       |
|                            |                                        |                                                              |                                                              | FKA0008                       |
| 1                          |                                        |                                                              |                                                              | FKA0009                       |
|                            |                                        |                                                              |                                                              | FKA0001                       |
|                            |                                        |                                                              |                                                              | FKK0029                       |
|                            |                                        |                                                              |                                                              | FKK0043                       |
|                            |                                        |                                                              |                                                              | FNR0008                       |
|                            |                                        |                                                              |                                                              | FNR0007                       |
|                            |                                        |                                                              |                                                              | FNR0003                       |
|                            |                                        |                                                              |                                                              | FNR0004                       |
|                            |                                        |                                                              |                                                              | FNR0005                       |
|                            |                                        |                                                              |                                                              | FNR0006                       |
|                            | 2                                      | 2                                                            |                                                              | FKT0013                       |
| 1                          |                                        |                                                              |                                                              | FKT0011                       |
|                            |                                        |                                                              |                                                              | FKT0012                       |
|                            |                                        |                                                              |                                                              | FNM0004                       |
| 1                          | 1                                      | 1                                                            |                                                              | FNM0005                       |
|                            |                                        |                                                              |                                                              | FNU0001                       |
|                            |                                        |                                                              |                                                              | BBV4003                       |
|                            |                                        |                                                              |                                                              | BBV4004                       |
|                            |                                        |                                                              |                                                              | BBV4005                       |
|                            |                                        |                                                              | 1                                                            | FSS0007                       |

# Attachment parts and accessories / installation matrix

## Remote sensor installation

| Group CIT10<br>Remote sensors               |             | CIT 10-08<br>HCAI-K010 003              | CIT 10-09<br>HCAI-K010 005                                    | CIT 10-10<br>HCAI-K010 005                                   |
|---------------------------------------------|-------------|-----------------------------------------|---------------------------------------------------------------|--------------------------------------------------------------|
| Article description                         | Part number | Bathroom radiator collector on one side | Bathroom radiator Curved horizontal pipes Welded installation | Panel radiator used as bathroom radiator Welded installation |
| Threaded hoop (pipe 18 to 30 mm)            | FKT0014     |                                         |                                                               |                                                              |
| Threaded bracket (pipe up to 17 mm)         | FKT0004     |                                         |                                                               |                                                              |
| Clamping bracket (pipes TE 36 mm)           | FKT0015     |                                         |                                                               |                                                              |
| Clamping bracket (pipes TE 46 mm)           | FKT0016     |                                         |                                                               |                                                              |
| Clamping bracket shortened                  | FKT0009     |                                         |                                                               |                                                              |
| Clamping bracket trapezoidal 35 mm          | FKT0018     | 1                                       |                                                               |                                                              |
| Clamping bracket trapezoidal 50 mm          | FKT0019     |                                         |                                                               |                                                              |
| Clamping bracket trapezoidal 65 mm          | FKT0020     |                                         |                                                               |                                                              |
| Expanding bracket for lamella-type radiator | FKA0004     |                                         |                                                               |                                                              |
| Square bolt 4.5 mm with cross pin           | BOZ4002     |                                         |                                                               |                                                              |
| Square bolt 6 mm with cross pin             | BOZ4003     |                                         |                                                               |                                                              |
| Square bolt 12 mm with cross pin            | BOZ4004     |                                         |                                                               |                                                              |
| Spacer sleeve                               | FKT0010     |                                         |                                                               |                                                              |
| Safety cap for sensor housing               | FKK0045     |                                         |                                                               |                                                              |
| Clamping piece (threaded hoop 17 mm)        | FKA0003     |                                         |                                                               |                                                              |
| Clamping piece (threaded hoop 18 to 30 mm)  | FKA0008     |                                         |                                                               |                                                              |
| Installation plate for remote sensor        | FKA0009     | 1                                       |                                                               |                                                              |
| Prism wide                                  | FKA0001     |                                         |                                                               |                                                              |
| Sensor housing                              | FKK0029     |                                         |                                                               |                                                              |
| Wall bracket P2                             | FKK0043     |                                         |                                                               |                                                              |
| Self-tapping screw B 2.9 x 13               | FNR0008     |                                         |                                                               |                                                              |
| Screw B 3.9 x 45                            | FNR0007     |                                         |                                                               |                                                              |
| Cross-slot screw M4 x 30                    | FNR0003     |                                         |                                                               |                                                              |
| Cross-slot screw M4 x 40                    | FNR0004     |                                         |                                                               |                                                              |
| Cross-slot screw M4 x 50                    | FNR0005     | 1                                       |                                                               |                                                              |
| Cross-slot screw M4 x 70                    | FNR0006     |                                         |                                                               |                                                              |
| Welded stud M3 x 8                          | FKT0013     |                                         | 2                                                             | 2                                                            |
| Welded stud M3 x 12                         | FKT0011     | 1                                       |                                                               |                                                              |
| Welded stud M3 x 15                         | FKT0012     |                                         |                                                               |                                                              |
| Hexagon nut M4                              | FNM0004     |                                         |                                                               |                                                              |
| Self-locking nut with serrated bearing M3   | FNM0005     |                                         | 1                                                             | 1                                                            |
| Dowel 6 mm                                  | FNU0001     |                                         |                                                               |                                                              |
| Remote sensor 1.5 m                         | BBV4003     |                                         |                                                               |                                                              |
| Remote sensor 2,5 m                         | BBV4004     |                                         |                                                               |                                                              |
| Remote sensor 5,0 m                         | BBV4005     |                                         |                                                               |                                                              |
| ergo superglue                              | FSS0007     |                                         |                                                               |                                                              |

## Remote sensor installation

| CIT 10-11<br>HCAI-K010 010    | CIT 10-12<br>HCAI-K010 005        | CIT 10-13<br>HCAI-K010 005              | CIT 10-14<br>HCAI-K010 014 | Group CIT10<br>Remote sensors |
|-------------------------------|-----------------------------------|-----------------------------------------|----------------------------|-------------------------------|
| Aluminium<br>Ribbed radiators | Panel radiators<br>horiz. moulded | Radiator with internal<br>tube register | Lamella-type radiator      | Part<br>number                |
|                               |                                   |                                         |                            | FKT0014                       |
|                               |                                   |                                         |                            | FKT0004                       |
|                               |                                   |                                         |                            | FKT0015                       |
|                               |                                   |                                         |                            | FKT0016                       |
|                               |                                   |                                         |                            | FKT0009                       |
|                               |                                   |                                         |                            | FKT0018                       |
|                               |                                   |                                         |                            | FKT0019                       |
|                               |                                   |                                         |                            | FKT0020                       |
|                               |                                   |                                         | 2                          | FKA0004                       |
|                               |                                   |                                         |                            | BOZ4002                       |
|                               |                                   |                                         |                            | BOZ4003                       |
|                               |                                   |                                         |                            | BOZ4004                       |
|                               |                                   |                                         | 1                          | FKT0010                       |
|                               |                                   |                                         |                            | FKK0045                       |
|                               |                                   |                                         |                            | FKA0003                       |
|                               |                                   |                                         |                            | FKA0008                       |
|                               |                                   |                                         | 1                          | FKA0009                       |
|                               |                                   |                                         |                            | FKA0001                       |
|                               |                                   |                                         |                            | FKK0029                       |
|                               |                                   |                                         |                            | FKK0043                       |
| 2                             |                                   |                                         |                            | FNR0008                       |
|                               |                                   |                                         |                            | FNR0007                       |
|                               |                                   |                                         | 1                          | FNR0003                       |
|                               |                                   |                                         |                            | FNR0004                       |
|                               |                                   |                                         |                            | FNR0005                       |
|                               |                                   |                                         |                            | FNR0006                       |
|                               | 2                                 | 2                                       |                            | FKT0013                       |
|                               |                                   |                                         | 1                          | FKT0011                       |
|                               |                                   |                                         |                            | FKT0012                       |
|                               |                                   |                                         | 1                          | FNM0004                       |
|                               | 1                                 | 1                                       |                            | FNM0005                       |
|                               |                                   |                                         |                            | FNU0001                       |
|                               |                                   |                                         |                            | BBV4003                       |
|                               |                                   |                                         |                            | BBV4004                       |
|                               |                                   |                                         |                            | BBV4005                       |
|                               |                                   |                                         |                            | FSS0007                       |

# Attachment parts and accessories / installation matrix

## Remote sensor installation

| Group CIT10<br>Remote sensors               |             | CIT 10-15<br>HCAI-K010 005        | CIT 10-16<br>HCAI-K010 005 | CIT 10-17<br>HCAI-K010 013 |
|---------------------------------------------|-------------|-----------------------------------|----------------------------|----------------------------|
| Article description                         | Part number | Steel pipe<br>Welded installation | Flat tube radiator         | Window ledge<br>radiators  |
| Threaded hoop (pipe 18 to 30 mm)            | FKT0014     |                                   |                            |                            |
| Threaded bracket (pipe up to 17 mm)         | FKT0004     |                                   |                            |                            |
| Clamping bracket (pipes TE 36 mm)           | FKT0015     |                                   |                            |                            |
| Clamping bracket (pipes TE 46 mm)           | FKT0016     |                                   |                            | 1                          |
| Clamping bracket shortened                  | FKT0009     |                                   |                            |                            |
| Clamping bracket trapezoidal 35 mm          | FKT0018     |                                   |                            |                            |
| Clamping bracket trapezoidal 50 mm          | FKT0019     |                                   |                            |                            |
| Clamping bracket trapezoidal 65 mm          | FKT0020     |                                   |                            |                            |
| Expanding bracket for lamella-type radiator | FKA0004     |                                   |                            |                            |
| Square bolt 4.5 mm with cross pin           | BOZ4002     |                                   |                            |                            |
| Square bolt 6 mm with cross pin             | BOZ4003     |                                   |                            |                            |
| Square bolt 12 mm with cross pin            | BOZ4004     |                                   |                            |                            |
| Spacer sleeve                               | FKT0010     |                                   |                            |                            |
| Safety cap for sensor housing               | FKK0045     |                                   |                            |                            |
| Clamping piece (threaded hoop 17 mm)        | FKA0003     |                                   |                            |                            |
| Clamping piece (threaded hoop 18 to 30 mm)  | FKA0008     |                                   |                            |                            |
| Installation plate for remote sensor        | FKA0009     |                                   |                            | 1                          |
| Prism wide                                  | FKA0001     |                                   |                            |                            |
| Sensor housing                              | FKK0029     |                                   |                            |                            |
| Wall bracket P2                             | FKK0043     |                                   |                            |                            |
| Self-tapping screw B 2.9 x 13               | FNR0008     |                                   |                            |                            |
| Screw B 3.9 x 45                            | FNR0007     |                                   |                            |                            |
| Cross-slot screw M4 x 30                    | FNR0003     |                                   |                            |                            |
| Cross-slot screw M4 x 40                    | FNR0004     |                                   |                            |                            |
| Cross-slot screw M4 x 50                    | FNR0005     |                                   |                            | 1                          |
| Cross-slot screw M4 x 70                    | FNR0006     |                                   |                            |                            |
| Welded stud M3 x 8                          | FKT0013     | 2                                 | 2                          |                            |
| Welded stud M3 x 12                         | FKT0011     |                                   |                            | 1                          |
| Welded stud M3 x 15                         | FKT0012     |                                   |                            |                            |
| Hexagon nut M4                              | FNM0004     |                                   |                            |                            |
| Self-locking nut with serrated bearing M3   | FNM0005     | 1                                 | 1                          |                            |
| Dowel 6 mm                                  | FNU0001     |                                   |                            |                            |
| Remote sensor 1.5 m                         | BBV4003     |                                   |                            |                            |
| Remote sensor 2,5 m                         | BBV4004     |                                   |                            |                            |
| Remote sensor 5,0 m                         | BBV4005     |                                   |                            |                            |
| ergo superglue                              | FSS0007     |                                   |                            |                            |

## Remote sensor installation

| CIT 10-18<br>HCAI-K010 012 | CIT 10-19<br>HCAI-K010 005                                   | CIT 10-20<br>HCAI-K010 005 | CIT 10-21<br>HCAI-K010 005                         | Group CIT10<br>Remote sensors |
|----------------------------|--------------------------------------------------------------|----------------------------|----------------------------------------------------|-------------------------------|
| Ribbed<br>convectors       | Convectors with<br>reversing chambers<br>Welded installation | Grid radiator              | Design radiator<br>(e.g. Kermi stainless<br>steel) | Part<br>number                |
|                            |                                                              |                            |                                                    | FKT0014                       |
| 1                          |                                                              |                            |                                                    | FKT0004                       |
|                            |                                                              |                            |                                                    | FKT0015                       |
|                            |                                                              |                            |                                                    | FKT0016                       |
|                            |                                                              |                            |                                                    | FKT0009                       |
|                            |                                                              |                            |                                                    | FKT0018                       |
|                            |                                                              |                            |                                                    | FKT0019                       |
|                            |                                                              |                            |                                                    | FKT0020                       |
|                            |                                                              |                            |                                                    | FKA0004                       |
|                            |                                                              |                            |                                                    | BOZ4002                       |
|                            |                                                              |                            |                                                    | BOZ4003                       |
|                            |                                                              |                            |                                                    | BOZ4004                       |
|                            |                                                              |                            |                                                    | FKT0010                       |
|                            |                                                              |                            |                                                    | FKK0045                       |
| 1                          |                                                              |                            |                                                    | FKA0003                       |
|                            |                                                              |                            |                                                    | FKA0008                       |
|                            |                                                              |                            |                                                    | FKA0009                       |
|                            |                                                              |                            |                                                    | FKA0001                       |
|                            |                                                              |                            |                                                    | FKK0029                       |
|                            |                                                              |                            |                                                    | FKK0043                       |
|                            |                                                              |                            |                                                    | FNR0008                       |
|                            |                                                              |                            |                                                    | FNR0007                       |
|                            |                                                              |                            |                                                    | FNR0003                       |
|                            |                                                              |                            |                                                    | FNR0004                       |
|                            |                                                              |                            |                                                    | FNR0005                       |
|                            |                                                              |                            |                                                    | FNR0006                       |
|                            | 2                                                            | 2                          | 2                                                  | FKT0013                       |
|                            |                                                              |                            |                                                    | FKT0011                       |
|                            |                                                              |                            |                                                    | FKT0012                       |
|                            |                                                              |                            |                                                    | FNM0004                       |
| 3                          | 1                                                            | 1                          | 1                                                  | FNM0005                       |
|                            |                                                              |                            |                                                    | FNU0001                       |
|                            |                                                              |                            |                                                    | BBV4003                       |
|                            |                                                              |                            |                                                    | BBV4004                       |
|                            |                                                              |                            |                                                    | BBV4005                       |
|                            |                                                              |                            |                                                    | FSS0007                       |

# Attachment parts and accessories / installation matrix

## Wall bracket sets

| Group CIT10<br>Wall bracket sets            |             | All CIT 10<br>HCAI-K010 0P2      |
|---------------------------------------------|-------------|----------------------------------|
| Article description                         | Part number | Wall bracket<br>Installation set |
| Threaded hoop (pipe 18 to 30 mm)            | FKT0014     |                                  |
| Threaded bracket (pipe up to 17 mm)         | FKT0004     |                                  |
| Clamping bracket (pipes TE 36 mm)           | FKT0015     |                                  |
| Clamping bracket (pipes TE 46 mm)           | FKT0016     |                                  |
| Clamping bracket shortened                  | FKT0009     |                                  |
| Clamping bracket trapezoidal 35 mm          | FKT0018     |                                  |
| Clamping bracket trapezoidal 50 mm          | FKT0019     |                                  |
| Clamping bracket trapezoidal 65 mm          | FKT0020     |                                  |
| Expanding bracket for lamella-type radiator | FKA0004     |                                  |
| Square bolt 4.5 mm with cross pin           | BOZ4002     |                                  |
| Square bolt 6 mm with cross pin             | BOZ4003     |                                  |
| Square bolt 12 mm with cross pin            | BOZ4004     |                                  |
| Spacer sleeve                               | FKT0010     |                                  |
| Safety cap for sensor housing               | FKK0045     |                                  |
| Clamping piece (threaded hoop 17 mm)        | FKA0003     |                                  |
| Clamping piece (threaded hoop 18 to 30 mm)  | FKA0008     |                                  |
| Installation plate for remote sensor        | FKA0009     |                                  |
| Prism wide                                  | FKA0001     |                                  |
| Sensor housing                              | FKK0029     |                                  |
| Wall bracket P2                             | FKK0043     | 1                                |
| Self-tapping screw B 2.9 x 13               | FNR0008     |                                  |
| Screw B 3.9 x 45                            | FNR0007     | 2                                |
| Cross-slot screw M4 x 30                    | FNR0003     |                                  |
| Cross-slot screw M4 x 40                    | FNR0004     |                                  |
| Cross-slot screw M4 x 50                    | FNR0005     |                                  |
| Cross-slot screw M4 x 70                    | FNR0006     |                                  |
| Welded stud M3 x 8                          | FKT0013     |                                  |
| Welded stud M3 x 12                         | FKT0011     |                                  |
| Welded stud M3 x 15                         | FKT0012     |                                  |
| Hexagon nut M4                              | FNM0004     |                                  |
| Self-locking nut with serrated bearing M3   | FNM0005     |                                  |
| Dowel 6 mm                                  | FNU0001     | 2                                |
| Remote sensor 1.5 m                         | BBV4003     |                                  |
| Remote sensor 2,5 m                         | BBV4004     |                                  |
| Remote sensor 5,0 m                         | BBV4005     |                                  |
| ergo superglue                              | FSS0007     |                                  |

## Remote sensor sets

| All CIT 10<br>HCAI-K010 0S1 | All CIT 10<br>HCAI-K010 0S2 | All CIT 10<br>HCAI-K010 0S5 | Group CIT10<br>Remote sensor sets |
|-----------------------------|-----------------------------|-----------------------------|-----------------------------------|
| Remote sensor 1.5 m         | Remote sensor 2,5 m         | Remote sensor 5,0 m         | Part<br>number                    |
|                             |                             |                             | FKT0014                           |
|                             |                             |                             | FKT0004                           |
|                             |                             |                             | FKT0015                           |
|                             |                             |                             | FKT0016                           |
|                             |                             |                             | FKT0009                           |
|                             |                             |                             | FKT0018                           |
|                             |                             |                             | FKT0019                           |
|                             |                             |                             | FKT0020                           |
|                             |                             |                             | FKA0004                           |
|                             |                             |                             | BOZ4002                           |
|                             |                             |                             | BOZ4003                           |
|                             |                             |                             | BOZ4004                           |
|                             |                             |                             | FKT0010                           |
| 1                           | 1                           | 1                           | FKK0045                           |
|                             |                             |                             | FKA0003                           |
|                             |                             |                             | FKA0008                           |
|                             |                             |                             | FKA0009                           |
|                             |                             |                             | FKA0001                           |
|                             |                             |                             | FKK0029                           |
|                             |                             |                             | FKK0043                           |
|                             |                             |                             | FNR0008                           |
|                             |                             |                             | FNR0007                           |
|                             |                             |                             | FNR0003                           |
|                             |                             |                             | FNR0004                           |
|                             |                             |                             | FNR0005                           |
|                             |                             |                             | FNR0006                           |
|                             |                             |                             | FKT0013                           |
|                             |                             |                             | FKT0011                           |
|                             |                             |                             | FKT0012                           |
|                             |                             |                             | FNM0004                           |
|                             |                             |                             | FNM0005                           |
|                             |                             |                             | FNU0001                           |
| 1                           |                             |                             | BBV4003                           |
|                             | 1                           |                             | BBV4004                           |
|                             |                             | 1                           | BBV4005                           |
|                             |                             |                             | FSS0007                           |



# **205 System Manual**

## **Chapter F**

**Programming**

**Programming ..... 3**  
    Programming adapter..... 3  
    IrDA programming and readout head..... 3  
    Programming adapter and IrDA programming and readout head..... 3  
    Operating elements ..... 4  
**Using the programming adapter..... 5**  
    Operating elements and workflows ..... 5  
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*Issue status: Chapter F - Version 2.00 / 24.05.2012*

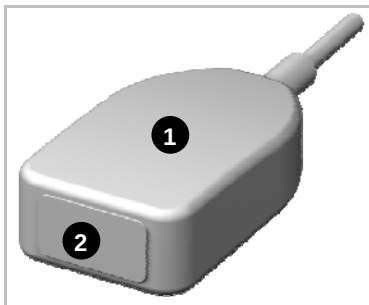
## Programming

### Programming adapter

The programming adapter is used for communication with the meters. It can be used as a combined adapter with the IrDA programming and readout head or as an individual programming tool.

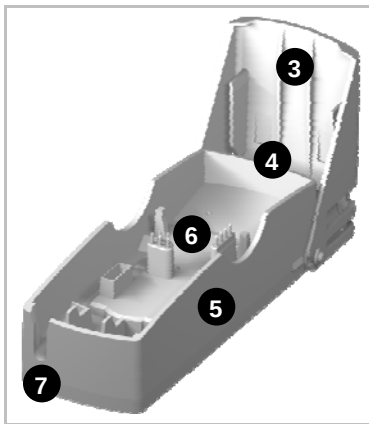
There is a movable protective cover on the head which can be hinged down to protect the contact pins during transport. When opened, the protective cover is used as a bracket base for the IrDA programming and readout head.

### IrDA programming and readout head

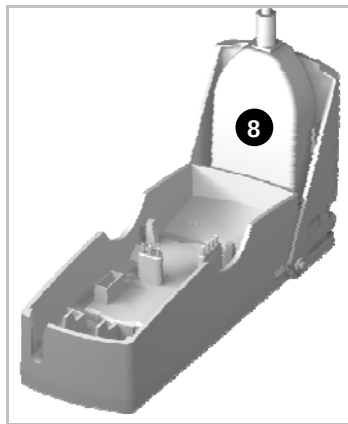


*IrDA programming and readout head*

### Programming adapter and IrDA programming and readout head



*Programming adapter*



*IrDA programming and readout head inserted*

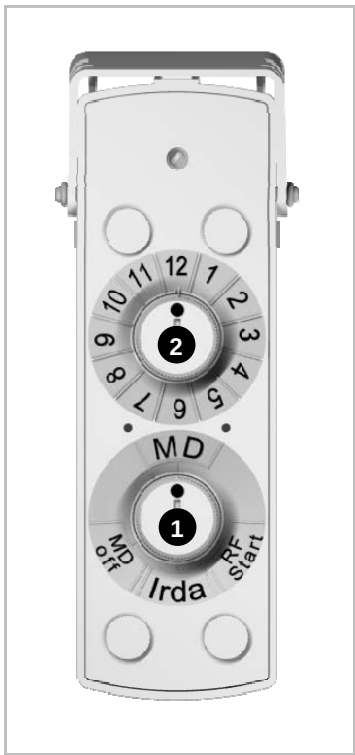
#### Functional elements

- |                                     |                                              |
|-------------------------------------|----------------------------------------------|
| 1 IrDA programming and readout head | 5 Meter holding fixture (tray)               |
| 2 Communication window              | 6 Contact pins                               |
| 3 Protective cover                  | 7 Cable duct for remote sensor               |
| 4 Adapter fitting                   | 8 IrDA programming and readout head inserted |

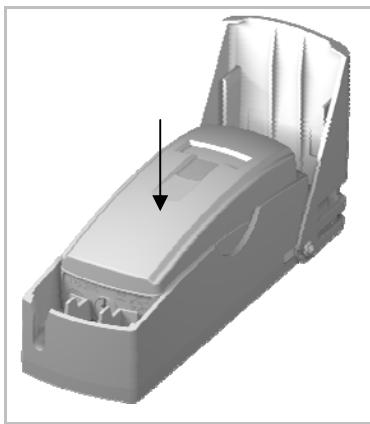
# Programming

## Using the programming adapter

---



*Operating elements*



*Push the inserted metering device into place*

### Operating elements

There are two rotary buttons on the back of the programming adapter.

After a function has been selected, the metering device is pressed into the tray for programming.

#### Notes:

The meter must be inserted flush at the top.

The meter must be kept pressed during the programming phase. Do not remove the metering device until programming has been completed. The end of programming is indicated by an acoustic signal.

The meter must be removed from the programming adapter for at least 1 second between successive function selection. The meter must not have any contact with the pins during function selection.

## Using the programming adapter

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### Operating elements and workflows

#### 1. Rotary button with 4 main functions (main switch)

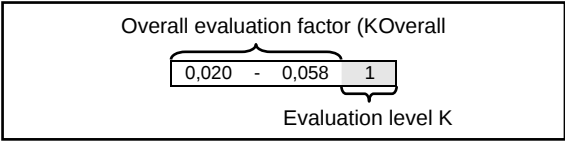
- |                 |                                                                                                                                                                                                                                                                                                                                                                                                          |
|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>MD</b>       | <b>Programming the due date</b><br>Due date last day of the month, (February always 28th)<br>At the same an error reset is carried out and the due date shown for 4 seconds on the display. The programming process is concluded when the signal sounds.                                                                                                                                                 |
| <b>MD OFF</b>   | <b>Deleting due date</b><br>Due date is set to 0 and confirmed by an acoustic signal.                                                                                                                                                                                                                                                                                                                    |
| <b>IrDA</b>     | <b>Communication with a PC / software</b><br>The IrDA programming and readout head is plugged into the adapter fitting. For a connection to be able to be set up and maintained to the PC or to the software, the metering device must be kept pushed into the tray. You can remove the metering device when communication has been completed.                                                           |
| <b>RF START</b> | <b>Radio activation</b><br>Radio activation is triggered (InSt shown on the display) and the installation telegrams are transmitted. You can remove the metering device from the programming adapter following the first InSt display. "SLEEP" returns to the display after about 4 minutes.<br><br>Sleep modus ("SLEEP") is cancelled when the metering device is inserted onto the installation plate! |

#### 2. Rotary button for due date months

- |                     |                                                                                                      |
|---------------------|------------------------------------------------------------------------------------------------------|
| <b>1, 2, ... 12</b> | Month 1 to 12 (January to December)<br><br><b>Note:</b> Check programming in the display afterwards! |
|---------------------|------------------------------------------------------------------------------------------------------|

Programming table – evaluation levels 1 to 999

Evaluation levels for 1 and 2-sensor measuring system from 1 to 255



KOverall from 0.020 to 7.065 - evaluation levels 1 to 255

|                  |                  |                   |                   |
|------------------|------------------|-------------------|-------------------|
| 0.020 - 0.058 1  | 1.782 - 1.820 46 | 3.543 - 3.581 91  | 5.304 - 5.343 136 |
| 0.059 - 0.097 2  | 1.821 - 1.859 47 | 3.582 - 3.620 92  | 5.344 - 5.382 137 |
| 0.098 - 0.137 3  | 1.860 - 1.898 48 | 3.621 - 3.659 93  | 5.383 - 5.421 138 |
| 0.138 - 0.176 4  | 1.899 - 1.937 49 | 3.660 - 3.699 94  | 5.422 - 5.460 139 |
| 0.177 - 0.215 5  | 1.938 - 1.976 50 | 3.700 - 3.738 95  | 5.461 - 5.499 140 |
| 0.216 - 0.254 6  | 1.977 - 2.015 51 | 3.739 - 3.777 96  | 5.500 - 5.538 141 |
| 0.255 - 0.293 7  | 2.016 - 2.055 52 | 3.778 - 3.816 97  | 5.539 - 5.577 142 |
| 0.294 - 0.332 8  | 2.056 - 2.094 53 | 3.817 - 3.855 98  | 5.578 - 5.617 143 |
| 0.333 - 0.371 9  | 2.095 - 2.133 54 | 3.856 - 3.894 99  | 5.618 - 5.656 144 |
| 0.372 - 0.411 10 | 2.134 - 2.172 55 | 3.895 - 3.933 100 | 5.657 - 5.695 145 |
| 0.412 - 0.450 11 | 2.173 - 2.211 56 | 3.934 - 3.973 101 | 5.696 - 5.734 146 |
| 0.451 - 0.489 12 | 2.212 - 2.250 57 | 3.974 - 4.012 102 | 5.735 - 5.773 147 |
| 0.490 - 0.528 13 | 2.251 - 2.289 58 | 4.013 - 4.051 103 | 5.774 - 5.812 148 |
| 0.529 - 0.567 14 | 2.290 - 2.329 59 | 4.052 - 4.090 104 | 5.813 - 5.851 149 |
| 0.568 - 0.606 15 | 2.330 - 2.368 60 | 4.091 - 4.129 105 | 5.852 - 5.891 150 |
| 0.607 - 0.645 16 | 2.369 - 2.407 61 | 4.130 - 4.168 106 | 5.892 - 5.930 151 |
| 0.646 - 0.685 17 | 2.408 - 2.446 62 | 4.169 - 4.207 107 | 5.931 - 5.969 152 |
| 0.686 - 0.724 18 | 2.447 - 2.485 63 | 4.208 - 4.247 108 | 5.970 - 6.008 153 |
| 0.725 - 0.763 19 | 2.486 - 2.524 64 | 4.248 - 4.286 109 | 6.009 - 6.047 154 |
| 0.764 - 0.802 20 | 2.525 - 2.563 65 | 4.287 - 4.325 110 | 6.048 - 6.086 155 |
| 0.803 - 0.841 21 | 2.564 - 2.603 66 | 4.326 - 4.364 111 | 6.087 - 6.125 156 |
| 0.842 - 0.880 22 | 2.604 - 2.642 67 | 4.365 - 4.403 112 | 6.126 - 6.165 157 |
| 0.881 - 0.919 23 | 2.643 - 2.681 68 | 4.404 - 4.442 113 | 6.166 - 6.204 158 |
| 0.920 - 0.959 24 | 2.682 - 2.720 69 | 4.443 - 4.481 114 | 6.205 - 6.243 159 |
| 0.960 - 0.998 25 | 2.721 - 2.759 70 | 4.482 - 4.521 115 | 6.244 - 6.282 160 |
| 0.999 - 1.037 26 | 2.760 - 2.798 71 | 4.522 - 4.560 116 | 6.283 - 6.321 161 |
| 1.038 - 1.076 27 | 2.799 - 2.837 72 | 4.561 - 4.599 117 | 6.322 - 6.360 162 |
| 1.077 - 1.115 28 | 2.838 - 2.877 73 | 4.600 - 4.638 118 | 6.361 - 6.399 163 |
| 1.116 - 1.154 29 | 2.878 - 2.916 74 | 4.639 - 4.677 119 | 6.400 - 6.439 164 |
| 1.155 - 1.193 30 | 2.917 - 2.955 75 | 4.678 - 4.716 120 | 6.440 - 6.478 165 |
| 1.194 - 1.233 31 | 2.956 - 2.994 76 | 4.717 - 4.755 121 | 6.479 - 6.517 166 |
| 1.234 - 1.272 32 | 2.995 - 3.033 77 | 4.756 - 4.795 122 | 6.518 - 6.556 167 |
| 1.273 - 1.311 33 | 3.034 - 3.072 78 | 4.796 - 4.834 123 | 6.557 - 6.595 168 |
| 1.312 - 1.350 34 | 3.073 - 3.111 79 | 4.835 - 4.873 124 | 6.596 - 6.634 169 |
| 1.351 - 1.389 35 | 3.112 - 3.151 80 | 4.874 - 4.912 125 | 6.635 - 6.673 170 |
| 1.390 - 1.428 36 | 3.152 - 3.190 81 | 4.913 - 4.951 126 | 6.674 - 6.713 171 |
| 1.429 - 1.467 37 | 3.191 - 3.229 82 | 4.952 - 4.990 127 | 6.714 - 6.752 172 |
| 1.468 - 1.507 38 | 3.230 - 3.268 83 | 4.991 - 5.029 128 | 6.753 - 6.791 173 |
| 1.508 - 1.546 39 | 3.269 - 3.307 84 | 5.030 - 5.069 129 | 6.792 - 6.830 174 |
| 1.547 - 1.585 40 | 3.308 - 3.346 85 | 5.070 - 5.108 130 | 6.831 - 6.869 175 |
| 1.586 - 1.624 41 | 3.347 - 3.385 86 | 5.109 - 5.147 131 | 6.870 - 6.908 176 |
| 1.625 - 1.663 42 | 3.386 - 3.425 87 | 5.148 - 5.186 132 | 6.909 - 6.947 177 |
| 1.664 - 1.702 43 | 3.426 - 3.464 88 | 5.187 - 5.225 133 | 6.948 - 6.987 178 |
| 1.703 - 1.741 44 | 3.465 - 3.503 89 | 5.226 - 5.264 134 | 6.988 - 7.026 179 |
| 1.742 - 1.781 45 | 3.504 - 3.542 90 | 5.265 - 5.303 135 | 7.027 - 7.065 180 |

KOverall from 7.066 to 10.001 - evaluation levels 181 to 255

|                   |                   |                   |                    |
|-------------------|-------------------|-------------------|--------------------|
| 7.066 - 7.104 181 | 7.810 - 7.848 200 | 8.553 - 8.592 219 | 9.297 - 9.335 238  |
| 7.105 - 7.143 182 | 7.849 - 7.887 201 | 8.593 - 8.631 220 | 9.336 - 9.374 239  |
| 7.144 - 7.182 183 | 7.888 - 7.926 202 | 8.632 - 8.670 221 | 9.375 - 9.414 240  |
| 7.183 - 7.221 184 | 7.927 - 7.965 203 | 8.671 - 8.709 222 | 9.415 - 9.453 241  |
| 7.222 - 7.261 185 | 7.966 - 8.004 204 | 8.710 - 8.748 223 | 9.454 - 9.492 242  |
| 7.262 - 7.300 186 | 8.005 - 8.043 205 | 8.749 - 8.787 224 | 9.493 - 9.531 243  |
| 7.301 - 7.339 187 | 8.044 - 8.083 206 | 8.788 - 8.826 225 | 9.532 - 9.570 244  |
| 7.340 - 7.378 188 | 8.084 - 8.122 207 | 8.827 - 8.866 226 | 9.571 - 9.609 245  |
| 7.379 - 7.417 189 | 8.123 - 8.161 208 | 8.867 - 8.905 227 | 9.610 - 9.648 246  |
| 7.418 - 7.456 190 | 8.162 - 8.200 209 | 8.906 - 8.944 228 | 9.649 - 9.688 247  |
| 7.457 - 7.495 191 | 8.201 - 8.239 210 | 8.945 - 8.983 229 | 9.689 - 9.727 248  |
| 7.496 - 7.535 192 | 8.240 - 8.278 211 | 8.984 - 9.022 230 | 9.728 - 9.766 249  |
| 7.536 - 7.574 193 | 8.279 - 8.318 212 | 9.023 - 9.061 231 | 9.767 - 9.805 250  |
| 7.575 - 7.613 194 | 8.319 - 8.357 213 | 9.062 - 9.100 232 | 9.806 - 9.844 251  |
| 7.614 - 7.652 195 | 8.358 - 8.396 214 | 9.101 - 9.140 233 | 9.845 - 9.883 252  |
| 7.653 - 7.691 196 | 8.397 - 8.435 215 | 9.141 - 9.179 234 | 9.884 - 9.922 253  |
| 7.692 - 7.730 197 | 8.436 - 8.474 216 | 9.180 - 9.218 235 | 9.923 - 9.962 254  |
| 7.731 - 7.769 198 | 8.475 - 8.513 217 | 9.219 - 9.257 236 | 9.963 - 10.001 255 |
| 7.770 - 7.809 199 | 8.514 - 8.552 218 | 9.258 - 9.296 237 |                    |

|               |                                      |     |                    |
|---------------|--------------------------------------|-----|--------------------|
| x.xxx - x.xxx | Overall evaluation factor (KOverall) | xxx | Evaluation level K |
|---------------|--------------------------------------|-----|--------------------|

KOverall from 10.002 to 17.829 - evaluation levels 256 to 455

|                     |                     |                     |                     |
|---------------------|---------------------|---------------------|---------------------|
| 10.002 - 10.040 256 | 11.959 - 11.997 306 | 13.916 - 13.954 356 | 15.873 - 15.911 406 |
| 10.041 - 10.079 257 | 11.998 - 12.036 307 | 13.955 - 13.993 357 | 15.912 - 15.950 407 |
| 10.080 - 10.118 258 | 12.037 - 12.075 308 | 13.994 - 14.032 358 | 15.951 - 15.990 408 |
| 10.119 - 10.157 259 | 12.076 - 12.114 309 | 14.033 - 14.072 359 | 15.991 - 16.029 409 |
| 10.158 - 10.196 260 | 12.115 - 12.154 310 | 14.073 - 14.111 360 | 16.030 - 16.068 410 |
| 10.197 - 10.236 261 | 12.155 - 12.193 311 | 14.112 - 14.150 361 | 16.069 - 16.107 411 |
| 10.237 - 10.275 262 | 12.194 - 12.232 312 | 14.151 - 14.189 362 | 16.108 - 16.146 412 |
| 10.276 - 10.314 263 | 12.233 - 12.271 313 | 14.190 - 14.228 363 | 16.147 - 16.185 413 |
| 10.315 - 10.353 264 | 12.272 - 12.310 314 | 14.229 - 14.267 364 | 16.186 - 16.224 414 |
| 10.354 - 10.392 265 | 12.311 - 12.349 315 | 14.268 - 14.306 365 | 16.225 - 16.264 415 |
| 10.393 - 10.431 266 | 12.350 - 12.388 316 | 14.307 - 14.346 366 | 16.265 - 16.303 416 |
| 10.432 - 10.470 267 | 12.389 - 12.428 317 | 14.347 - 14.385 367 | 16.304 - 16.342 417 |
| 10.471 - 10.510 268 | 12.429 - 12.467 318 | 14.386 - 14.424 368 | 16.343 - 16.381 418 |
| 10.511 - 10.549 269 | 12.468 - 12.506 319 | 14.425 - 14.463 369 | 16.382 - 16.420 419 |
| 10.550 - 10.588 270 | 12.507 - 12.545 320 | 14.464 - 14.502 370 | 16.421 - 16.459 420 |
| 10.589 - 10.627 271 | 12.546 - 12.584 321 | 14.503 - 14.541 371 | 16.460 - 16.499 421 |
| 10.628 - 10.666 272 | 12.585 - 12.623 322 | 14.542 - 14.580 372 | 16.500 - 16.538 422 |
| 10.667 - 10.705 273 | 12.624 - 12.662 323 | 14.581 - 14.620 373 | 16.539 - 16.577 423 |
| 10.706 - 10.744 274 | 12.663 - 12.702 324 | 14.621 - 14.659 374 | 16.578 - 16.616 424 |
| 10.745 - 10.784 275 | 12.703 - 12.741 325 | 14.660 - 14.698 375 | 16.617 - 16.655 425 |
| 10.785 - 10.823 276 | 12.742 - 12.780 326 | 14.699 - 14.737 376 | 16.656 - 16.694 426 |
| 10.824 - 10.862 277 | 12.781 - 12.819 327 | 14.738 - 14.776 377 | 16.695 - 16.733 427 |
| 10.863 - 10.901 278 | 12.820 - 12.858 328 | 14.777 - 14.815 378 | 16.734 - 16.773 428 |
| 10.902 - 10.940 279 | 12.859 - 12.897 329 | 14.816 - 14.854 379 | 16.774 - 16.812 429 |
| 10.941 - 10.979 280 | 12.898 - 12.936 330 | 14.855 - 14.894 380 | 16.813 - 16.851 430 |
| 10.980 - 11.018 281 | 12.937 - 12.976 331 | 14.895 - 14.933 381 | 16.852 - 16.890 431 |
| 11.019 - 11.058 282 | 12.977 - 13.015 332 | 14.934 - 14.972 382 | 16.891 - 16.929 432 |
| 11.059 - 11.097 283 | 13.016 - 13.054 333 | 14.973 - 15.011 383 | 16.930 - 16.968 433 |
| 11.098 - 11.136 284 | 13.055 - 13.093 334 | 15.012 - 15.050 384 | 16.969 - 17.007 434 |
| 11.137 - 11.175 285 | 13.094 - 13.132 335 | 15.051 - 15.089 385 | 17.008 - 17.047 435 |
| 11.176 - 11.214 286 | 13.133 - 13.171 336 | 15.090 - 15.128 386 | 17.048 - 17.086 436 |
| 11.215 - 11.253 287 | 13.172 - 13.210 337 | 15.129 - 15.168 387 | 17.087 - 17.125 437 |
| 11.254 - 11.292 288 | 13.211 - 13.250 338 | 15.169 - 15.207 388 | 17.126 - 17.164 438 |
| 11.293 - 11.332 289 | 13.251 - 13.289 339 | 15.208 - 15.246 389 | 17.165 - 17.203 439 |
| 11.333 - 11.371 290 | 13.290 - 13.328 340 | 15.247 - 15.285 390 | 17.204 - 17.242 440 |
| 11.372 - 11.410 291 | 13.329 - 13.367 341 | 15.286 - 15.324 391 | 17.243 - 17.281 441 |
| 11.411 - 11.449 292 | 13.368 - 13.406 342 | 15.325 - 15.363 392 | 17.282 - 17.321 442 |
| 11.450 - 11.488 293 | 13.407 - 13.445 343 | 15.364 - 15.402 393 | 17.322 - 17.360 443 |
| 11.489 - 11.527 294 | 13.446 - 13.484 344 | 15.403 - 15.442 394 | 17.361 - 17.399 444 |
| 11.528 - 11.566 295 | 13.485 - 13.524 345 | 15.443 - 15.481 395 | 17.400 - 17.438 445 |
| 11.567 - 11.606 296 | 13.525 - 13.563 346 | 15.482 - 15.520 396 | 17.439 - 17.477 446 |
| 11.607 - 11.645 297 | 13.564 - 13.602 347 | 15.521 - 15.559 397 | 17.478 - 17.516 447 |
| 11.646 - 11.684 298 | 13.603 - 13.641 348 | 15.560 - 15.598 398 | 17.517 - 17.555 448 |
| 11.685 - 11.723 299 | 13.642 - 13.680 349 | 15.599 - 15.637 399 | 17.556 - 17.595 449 |
| 11.724 - 11.762 300 | 13.681 - 13.719 350 | 15.638 - 15.676 400 | 17.596 - 17.634 450 |
| 11.763 - 11.801 301 | 13.720 - 13.758 351 | 15.677 - 15.716 401 | 17.635 - 17.673 451 |
| 11.802 - 11.840 302 | 13.759 - 13.798 352 | 15.717 - 15.755 402 | 17.674 - 17.712 452 |
| 11.841 - 11.880 303 | 13.799 - 13.837 353 | 15.756 - 15.794 403 | 17.713 - 17.751 453 |
| 11.881 - 11.919 304 | 13.838 - 13.876 354 | 15.795 - 15.833 404 | 17.752 - 17.790 454 |
| 11.920 - 11.958 305 | 13.877 - 13.915 355 | 15.834 - 15.872 405 | 17.791 - 17.829 455 |

|               |                                      |     |                    |
|---------------|--------------------------------------|-----|--------------------|
| x.xxx - x.xxx | Overall evaluation factor (KOverall) | xxx | Evaluation level K |
|---------------|--------------------------------------|-----|--------------------|

**KOverall from 17.830 to 25.658 - evaluation levels 456 - 655**

|                     |                     |                     |                     |
|---------------------|---------------------|---------------------|---------------------|
| 17.830 - 17.869 456 | 17.788 - 19.826 506 | 21.745 - 21.783 556 | 23.702 - 23.740 606 |
| 17.870 - 17.908 457 | 19.827 - 19.865 507 | 21.784 - 21.822 557 | 23.741 - 23.779 607 |
| 17.909 - 17.947 458 | 19.866 - 19.904 508 | 21.823 - 21.861 558 | 23.780 - 23.818 608 |
| 17.948 - 17.986 459 | 19.905 - 19.943 509 | 21.862 - 21.900 559 | 23.819 - 23.857 609 |
| 17.987 - 18.025 460 | 19.944 - 19.982 510 | 21.901 - 21.939 560 | 23.858 - 23.897 610 |
| 18.026 - 18.064 461 | 19.983 - 20.021 511 | 21.940 - 21.979 561 | 23.898 - 23.936 611 |
| 18.065 - 18.103 462 | 20.022 - 20.061 512 | 21.980 - 22.018 562 | 23.937 - 23.975 612 |
| 18.104 - 18.143 463 | 20.062 - 20.100 513 | 22.019 - 22.057 563 | 23.976 - 24.014 613 |
| 18.144 - 18.182 464 | 20.101 - 20.139 514 | 22.058 - 22.096 564 | 24.015 - 24.053 614 |
| 18.183 - 18.221 465 | 20.140 - 20.178 515 | 22.097 - 22.135 565 | 24.054 - 24.092 615 |
| 18.222 - 18.260 466 | 20.179 - 20.217 516 | 22.136 - 22.174 566 | 24.093 - 24.131 616 |
| 18.261 - 18.299 467 | 20.218 - 20.256 517 | 22.175 - 22.213 567 | 24.132 - 24.171 617 |
| 18.300 - 18.338 468 | 20.257 - 20.295 518 | 22.214 - 22.253 568 | 24.172 - 24.210 618 |
| 18.339 - 18.377 469 | 20.296 - 20.335 519 | 22.254 - 22.292 569 | 24.211 - 24.249 619 |
| 18.378 - 18.417 470 | 20.336 - 20.374 520 | 22.293 - 22.331 570 | 24.250 - 24.288 620 |
| 18.418 - 18.456 471 | 20.375 - 20.413 521 | 22.332 - 22.370 571 | 24.289 - 24.327 621 |
| 18.457 - 18.495 472 | 20.414 - 20.452 522 | 22.371 - 22.409 572 | 24.328 - 24.366 622 |
| 18.496 - 18.534 473 | 20.453 - 20.491 523 | 22.410 - 22.448 573 | 24.367 - 24.405 623 |
| 18.535 - 18.573 474 | 20.492 - 20.530 524 | 22.449 - 22.487 574 | 24.406 - 24.445 624 |
| 18.574 - 18.612 475 | 20.531 - 20.569 525 | 22.488 - 22.527 575 | 24.446 - 24.484 625 |
| 18.613 - 18.651 476 | 20.570 - 20.609 526 | 22.528 - 22.566 576 | 24.485 - 24.523 626 |
| 18.652 - 18.691 477 | 20.610 - 20.648 527 | 22.567 - 22.605 577 | 24.524 - 24.562 627 |
| 18.692 - 18.730 478 | 20.649 - 20.687 528 | 22.606 - 22.644 578 | 24.563 - 24.601 628 |
| 18.731 - 18.769 479 | 20.688 - 20.726 529 | 22.645 - 22.683 579 | 24.602 - 24.640 629 |
| 18.770 - 18.808 480 | 20.727 - 20.765 530 | 22.684 - 22.722 580 | 24.641 - 24.680 630 |
| 18.809 - 18.847 481 | 20.766 - 20.804 531 | 22.723 - 22.761 581 | 24.681 - 24.719 631 |
| 18.848 - 18.886 482 | 20.805 - 20.843 532 | 22.762 - 22.801 582 | 24.720 - 24.758 632 |
| 18.887 - 18.925 483 | 20.844 - 20.883 533 | 22.802 - 22.840 583 | 24.759 - 24.797 633 |
| 18.926 - 18.965 484 | 20.884 - 20.922 534 | 22.841 - 22.879 584 | 24.798 - 24.836 634 |
| 18.966 - 19.004 485 | 20.923 - 20.961 535 | 22.880 - 22.918 585 | 24.837 - 24.875 635 |
| 19.005 - 19.043 486 | 20.962 - 21.000 536 | 22.919 - 22.957 586 | 24.876 - 24.914 636 |
| 19.044 - 19.082 487 | 21.001 - 21.039 537 | 22.958 - 22.996 587 | 24.915 - 24.954 637 |
| 19.083 - 19.121 488 | 21.040 - 21.078 538 | 22.997 - 23.035 588 | 24.955 - 24.993 638 |
| 19.122 - 19.160 489 | 21.079 - 21.117 539 | 23.036 - 23.075 589 | 24.994 - 25.032 639 |
| 19.161 - 19.199 490 | 21.118 - 21.157 540 | 23.076 - 23.114 590 | 25.033 - 25.071 640 |
| 19.200 - 19.239 491 | 21.158 - 21.196 541 | 23.115 - 23.153 591 | 25.072 - 25.110 641 |
| 19.240 - 19.278 492 | 21.197 - 21.235 542 | 23.154 - 23.192 592 | 25.111 - 25.149 642 |
| 19.279 - 19.317 493 | 21.236 - 21.274 543 | 23.193 - 23.231 593 | 25.150 - 25.188 643 |
| 19.318 - 19.356 494 | 21.275 - 21.313 544 | 23.232 - 23.270 594 | 25.189 - 25.228 644 |
| 19.357 - 19.395 495 | 21.314 - 21.352 545 | 23.271 - 23.309 595 | 25.229 - 25.267 645 |
| 19.396 - 19.434 496 | 21.353 - 21.391 546 | 23.310 - 23.349 596 | 25.268 - 25.306 646 |
| 19.435 - 19.473 497 | 21.392 - 21.431 547 | 23.350 - 23.388 597 | 25.307 - 25.345 647 |
| 19.474 - 19.513 498 | 21.432 - 21.470 548 | 23.389 - 23.427 598 | 25.346 - 25.384 648 |
| 19.514 - 19.552 499 | 21.471 - 21.509 549 | 23.428 - 23.466 599 | 25.385 - 25.423 649 |
| 19.553 - 19.591 500 | 21.510 - 21.548 550 | 23.467 - 23.505 600 | 25.424 - 25.462 650 |
| 19.592 - 19.630 501 | 21.549 - 21.587 551 | 23.506 - 23.544 601 | 25.463 - 25.502 651 |
| 19.631 - 19.669 502 | 21.588 - 21.626 552 | 23.545 - 23.583 602 | 25.503 - 25.541 652 |
| 19.670 - 19.708 503 | 21.627 - 21.665 553 | 23.584 - 23.623 603 | 25.542 - 25.580 653 |
| 19.709 - 19.747 504 | 21.666 - 21.705 554 | 23.624 - 23.662 604 | 25.581 - 25.619 654 |
| 19.748 - 19.787 505 | 21.706 - 21.744 555 | 23.663 - 23.701 605 | 25.620 - 25.658 655 |

x.xxx - x.xxx Overall evaluation factor (KOverall)

xxx Evaluation level K

KOverall from 25.659 to 33.487 - evaluation levels 656 to 855

|                     |                     |                     |                     |
|---------------------|---------------------|---------------------|---------------------|
| 25.659 - 25.697 656 | 27.616 - 27.654 706 | 29.573 - 29.612 756 | 31.531 - 31.569 806 |
| 25.698 - 25.736 657 | 27.655 - 27.694 707 | 29.613 - 29.651 757 | 31.570 - 31.608 807 |
| 25.737 - 25.776 658 | 27.695 - 27.733 708 | 29.652 - 29.690 758 | 31.609 - 31.647 808 |
| 25.777 - 25.815 659 | 27.734 - 27.772 709 | 29.691 - 29.729 759 | 31.648 - 31.686 809 |
| 25.816 - 25.854 660 | 27.773 - 27.811 710 | 29.730 - 29.768 760 | 31.687 - 31.725 810 |
| 25.855 - 25.893 661 | 27.812 - 27.850 711 | 29.769 - 29.807 761 | 31.726 - 31.764 811 |
| 25.894 - 25.932 662 | 27.851 - 27.889 712 | 29.808 - 29.846 762 | 31.765 - 31.804 812 |
| 25.933 - 25.971 663 | 27.890 - 27.928 713 | 29.847 - 29.886 763 | 31.805 - 31.843 813 |
| 25.972 - 26.010 664 | 27.929 - 27.968 714 | 29.887 - 29.925 764 | 31.844 - 31.882 814 |
| 26.011 - 26.050 665 | 27.969 - 28.007 715 | 29.926 - 29.964 765 | 31.883 - 31.921 815 |
| 26.051 - 26.089 666 | 28.008 - 28.046 716 | 29.965 - 30.003 766 | 31.922 - 31.960 816 |
| 26.090 - 26.128 667 | 28.047 - 28.085 717 | 30.004 - 30.042 767 | 31.961 - 31.999 817 |
| 26.129 - 26.167 668 | 28.086 - 28.124 718 | 30.043 - 30.081 768 | 32.000 - 32.038 818 |
| 26.168 - 26.206 669 | 28.125 - 28.163 719 | 30.082 - 30.120 769 | 32.039 - 32.078 819 |
| 26.207 - 26.245 670 | 28.164 - 28.202 720 | 30.121 - 30.160 770 | 32.079 - 32.117 820 |
| 26.246 - 26.284 671 | 28.203 - 28.242 721 | 30.161 - 30.199 771 | 32.118 - 32.156 821 |
| 26.285 - 26.324 672 | 28.243 - 28.281 722 | 30.200 - 30.238 772 | 32.157 - 32.195 822 |
| 26.325 - 26.363 673 | 28.282 - 28.320 723 | 30.239 - 30.277 773 | 32.196 - 32.234 823 |
| 26.364 - 26.402 674 | 28.321 - 28.359 724 | 30.278 - 30.316 774 | 32.235 - 32.273 824 |
| 26.403 - 26.441 675 | 28.360 - 28.398 725 | 30.317 - 30.355 775 | 32.274 - 32.312 825 |
| 26.442 - 26.480 676 | 28.399 - 28.437 726 | 30.356 - 30.394 776 | 32.313 - 32.352 826 |
| 26.481 - 26.519 677 | 28.438 - 28.476 727 | 30.395 - 30.433 777 | 32.353 - 32.391 827 |
| 26.520 - 26.558 678 | 28.477 - 28.516 728 | 30.435 - 30.473 778 | 32.392 - 32.430 828 |
| 26.559 - 26.598 679 | 28.517 - 28.555 729 | 30.474 - 30.512 779 | 32.431 - 32.469 829 |
| 26.599 - 26.637 680 | 28.556 - 28.594 730 | 30.513 - 30.551 780 | 32.470 - 32.508 830 |
| 26.638 - 26.676 681 | 28.595 - 28.633 731 | 30.552 - 30.590 781 | 32.509 - 32.547 831 |
| 26.677 - 26.715 682 | 28.634 - 28.672 732 | 30.591 - 30.629 782 | 32.548 - 32.586 832 |
| 26.716 - 26.754 683 | 28.673 - 28.711 733 | 30.630 - 30.668 783 | 32.587 - 32.626 833 |
| 26.755 - 26.793 684 | 28.712 - 28.750 734 | 30.669 - 30.708 784 | 32.627 - 32.665 834 |
| 26.794 - 26.832 685 | 28.751 - 28.790 735 | 30.709 - 30.747 785 | 32.666 - 32.704 835 |
| 26.833 - 26.872 686 | 28.791 - 28.829 736 | 30.748 - 30.786 786 | 32.705 - 32.743 836 |
| 26.873 - 26.911 687 | 28.830 - 28.868 737 | 30.787 - 30.825 787 | 32.744 - 32.782 837 |
| 26.912 - 26.950 688 | 28.869 - 28.907 738 | 30.826 - 30.864 788 | 32.783 - 32.821 838 |
| 26.951 - 26.989 689 | 28.908 - 28.946 739 | 30.865 - 30.903 789 | 32.822 - 32.861 839 |
| 26.990 - 27.028 690 | 28.947 - 28.985 740 | 30.904 - 30.942 790 | 32.862 - 32.900 840 |
| 27.029 - 27.067 691 | 28.986 - 29.024 741 | 30.943 - 30.982 791 | 32.901 - 32.939 841 |
| 27.068 - 27.106 692 | 29.025 - 29.064 742 | 30.983 - 31.021 792 | 32.940 - 32.978 842 |
| 27.107 - 27.146 693 | 29.065 - 29.103 743 | 31.022 - 31.060 793 | 32.979 - 33.017 843 |
| 27.147 - 27.185 694 | 29.104 - 29.142 744 | 31.061 - 31.099 794 | 33.018 - 33.056 844 |
| 27.186 - 27.224 695 | 29.143 - 29.181 745 | 31.100 - 31.138 795 | 33.057 - 33.095 845 |
| 27.225 - 27.263 696 | 29.182 - 29.220 746 | 31.139 - 31.177 796 | 33.096 - 33.135 846 |
| 27.264 - 27.302 697 | 29.221 - 29.259 747 | 31.178 - 31.216 797 | 33.136 - 33.174 847 |
| 27.303 - 27.341 698 | 29.260 - 29.298 748 | 31.217 - 31.256 798 | 33.175 - 33.213 848 |
| 27.342 - 27.380 699 | 29.299 - 29.338 749 | 31.257 - 31.295 799 | 33.214 - 33.252 849 |
| 27.381 - 27.420 700 | 29.339 - 29.377 750 | 31.296 - 31.334 800 | 33.253 - 33.291 850 |
| 27.421 - 27.459 701 | 29.378 - 29.416 751 | 31.335 - 31.373 801 | 33.292 - 33.330 851 |
| 27.460 - 27.498 702 | 29.417 - 29.455 752 | 31.374 - 31.412 802 | 33.331 - 33.369 852 |
| 27.499 - 27.537 703 | 29.456 - 29.494 753 | 31.413 - 31.451 803 | 33.370 - 33.409 853 |
| 27.538 - 27.576 704 | 29.495 - 29.533 754 | 31.452 - 31.490 804 | 33.410 - 33.448 854 |
| 27.577 - 27.615 705 | 29.534 - 29.572 755 | 31.491 - 31.530 805 | 33.449 - 33.487 855 |

|               |                                      |
|---------------|--------------------------------------|
| x.xxx - x.xxx | Overall evaluation factor (KOverall) |
|---------------|--------------------------------------|

|     |                    |
|-----|--------------------|
| xxx | Evaluation level K |
|-----|--------------------|

**KOverall from 33.488 to 39.123 - evaluation levels 856 to 999**

|                     |                     |                     |                     |
|---------------------|---------------------|---------------------|---------------------|
| 33.488 - 33.526 856 | 34.897 - 34.935 892 | 36.306 - 36.344 928 | 37.715 - 37.753 964 |
| 33.527 - 33.565 857 | 34.936 - 34.974 893 | 36.345 - 36.383 929 | 37.754 - 37.793 965 |
| 33.566 - 33.604 858 | 34.975 - 35.013 894 | 36.384 - 36.423 930 | 37.794 - 37.832 966 |
| 33.605 - 33.643 859 | 35.014 - 35.053 895 | 36.424 - 36.462 931 | 37.833 - 37.871 967 |
| 33.644 - 33.683 860 | 35.054 - 35.092 896 | 36.463 - 36.501 932 | 37.872 - 37.910 968 |
| 33.684 - 33.722 861 | 35.093 - 35.131 897 | 36.502 - 36.540 933 | 37.911 - 37.949 969 |
| 33.723 - 33.761 862 | 35.132 - 35.170 898 | 36.541 - 36.579 934 | 37.950 - 37.988 970 |
| 33.762 - 33.800 863 | 35.171 - 35.209 899 | 36.580 - 36.618 935 | 37.989 - 38.027 971 |
| 33.801 - 33.839 864 | 35.210 - 35.248 900 | 36.619 - 36.657 936 | 38.028 - 38.067 972 |
| 33.840 - 33.878 865 | 35.249 - 35.287 901 | 36.658 - 36.697 937 | 38.068 - 38.106 973 |
| 33.879 - 33.917 866 | 35.288 - 35.327 902 | 36.698 - 36.736 938 | 38.107 - 38.145 974 |
| 33.918 - 33.957 867 | 35.328 - 35.366 903 | 36.737 - 36.775 939 | 38.146 - 38.184 975 |
| 33.958 - 33.996 868 | 35.367 - 35.405 904 | 36.776 - 36.814 940 | 38.185 - 38.223 976 |
| 33.997 - 34.035 869 | 35.406 - 35.444 905 | 36.815 - 36.853 941 | 38.224 - 38.262 977 |
| 34.036 - 34.074 870 | 35.445 - 35.483 906 | 36.854 - 36.892 942 | 38.263 - 38.301 978 |
| 34.075 - 34.113 871 | 35.484 - 35.522 907 | 36.893 - 36.931 943 | 38.302 - 38.341 979 |
| 34.114 - 34.152 872 | 35.523 - 35.561 908 | 36.932 - 36.971 944 | 38.342 - 38.380 980 |
| 34.153 - 34.191 873 | 35.562 - 35.601 909 | 36.972 - 37.010 945 | 38.381 - 38.419 981 |
| 34.192 - 34.231 874 | 35.602 - 35.640 910 | 37.011 - 37.049 946 | 38.420 - 38.458 982 |
| 34.232 - 34.270 875 | 35.641 - 35.679 911 | 37.050 - 37.088 947 | 38.459 - 38.497 983 |
| 34.271 - 34.309 876 | 35.680 - 35.718 912 | 37.089 - 37.127 948 | 38.498 - 38.536 984 |
| 34.310 - 34.348 877 | 35.719 - 35.757 913 | 37.128 - 37.166 949 | 38.537 - 38.575 985 |
| 34.349 - 34.387 878 | 35.758 - 35.796 914 | 37.167 - 37.205 950 | 38.576 - 38.615 986 |
| 34.388 - 34.426 879 | 35.797 - 35.835 915 | 37.206 - 37.245 951 | 38.616 - 38.654 987 |
| 34.427 - 34.465 880 | 35.836 - 35.875 916 | 37.246 - 37.284 952 | 38.655 - 38.693 988 |
| 34.466 - 34.505 881 | 35.876 - 35.914 917 | 37.285 - 37.323 953 | 38.694 - 38.732 989 |
| 34.506 - 34.544 882 | 35.915 - 35.953 918 | 37.324 - 37.362 954 | 38.733 - 38.771 990 |
| 34.545 - 34.583 883 | 35.954 - 35.992 919 | 37.363 - 37.401 955 | 38.772 - 38.810 991 |
| 34.584 - 34.622 884 | 35.993 - 36.031 920 | 37.402 - 37.440 956 | 38.811 - 38.849 992 |
| 34.623 - 34.661 885 | 36.032 - 36.070 921 | 37.441 - 37.479 957 | 38.850 - 38.889 993 |
| 34.662 - 34.700 886 | 36.071 - 36.109 922 | 37.480 - 37.519 958 | 38.890 - 38.928 994 |
| 34.701 - 34.739 887 | 36.110 - 36.149 923 | 37.520 - 37.558 959 | 38.929 - 38.967 995 |
| 34.740 - 34.779 888 | 36.150 - 36.188 924 | 37.559 - 37.597 960 | 38.968 - 39.006 996 |
| 34.780 - 34.818 889 | 36.189 - 36.227 925 | 37.598 - 37.636 961 | 39.007 - 39.045 997 |
| 34.819 - 34.857 890 | 36.228 - 36.266 926 | 37.637 - 37.675 962 | 39.046 - 39.084 998 |
| 34.858 - 34.896 891 | 36.267 - 36.305 927 | 37.676 - 37.714 963 | 39.085 - 39.123 999 |

|               |                                      |     |                    |
|---------------|--------------------------------------|-----|--------------------|
| x.xxx - x.xxx | Overall evaluation factor (KOverall) | xxx | Evaluation level K |
|---------------|--------------------------------------|-----|--------------------|



# **205 System Manual**

## **Chapter G**

**Device description**

Chapter G - Device description

|                                                                          |           |
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## Electronic heat cost allocator

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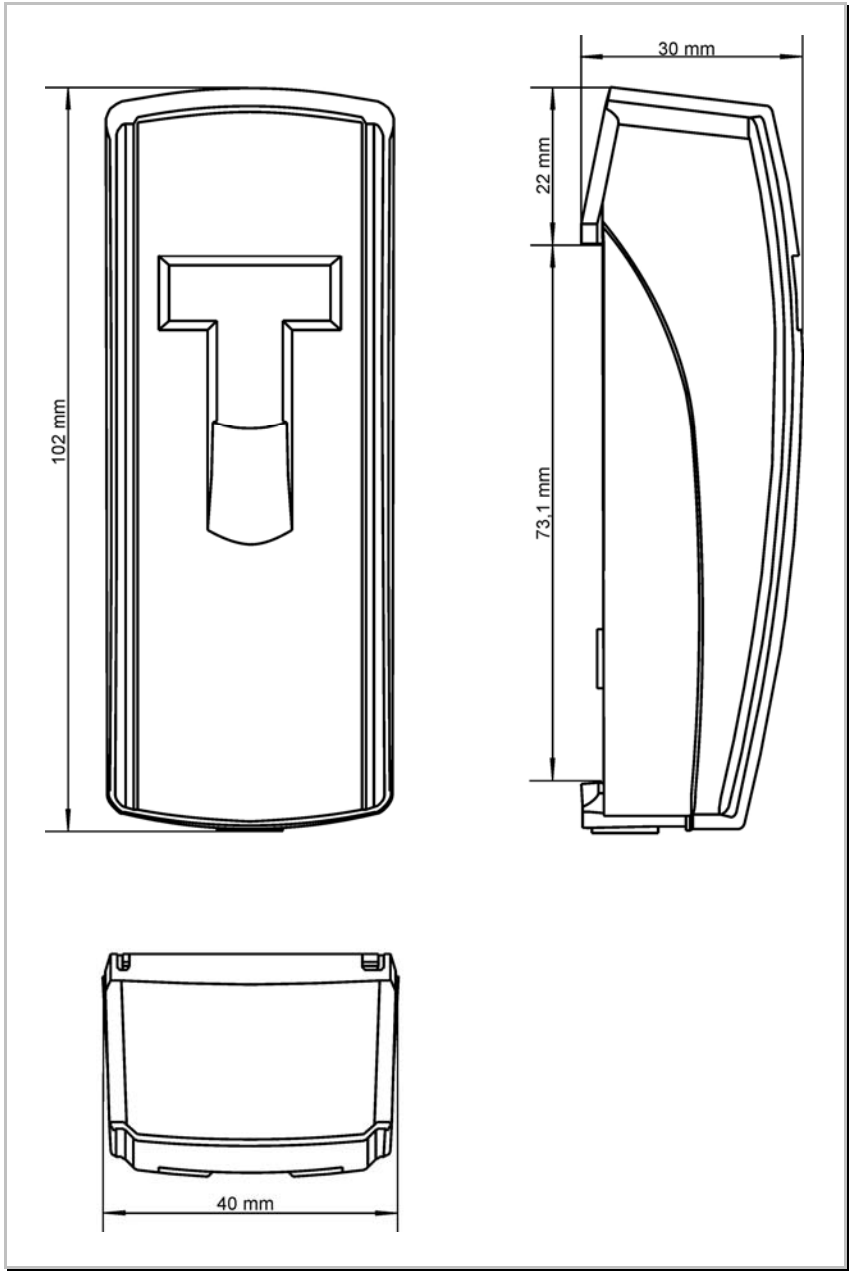
The metering devices of the 205 family are replacing the heat cost allocators HKVE 202x.

The new device concept unites the greatest possible compatibility with previous models with the latest knowledge in the heat cost metering segment.

- ~ Different measuring and evaluation algorithms: AL2 (202x-compatible)
- ~ Housing with pre-mounted seal from the factory (own colour)
- ~ Optional remote sensor (can be retrofitted)
- ~ Automatic detection of "remote sensor operation"
- ~ Device optionally with radio support as AMR or walk-by version
- ~ Device optionally with IrDA close-range interface)
- ~ Standard version with manipulation detection (e.g. unauthorised opening of device)
- ~ Metering devices can be used within the system modules **205 Standard**, **205 walk-by** and **205 AMR**
- ~ 2-sensor metering devices can be converted to 1-sensor versions on site
- ~ Saving of min. and max. temperatures
- ~ Saving of duration of exception reporting

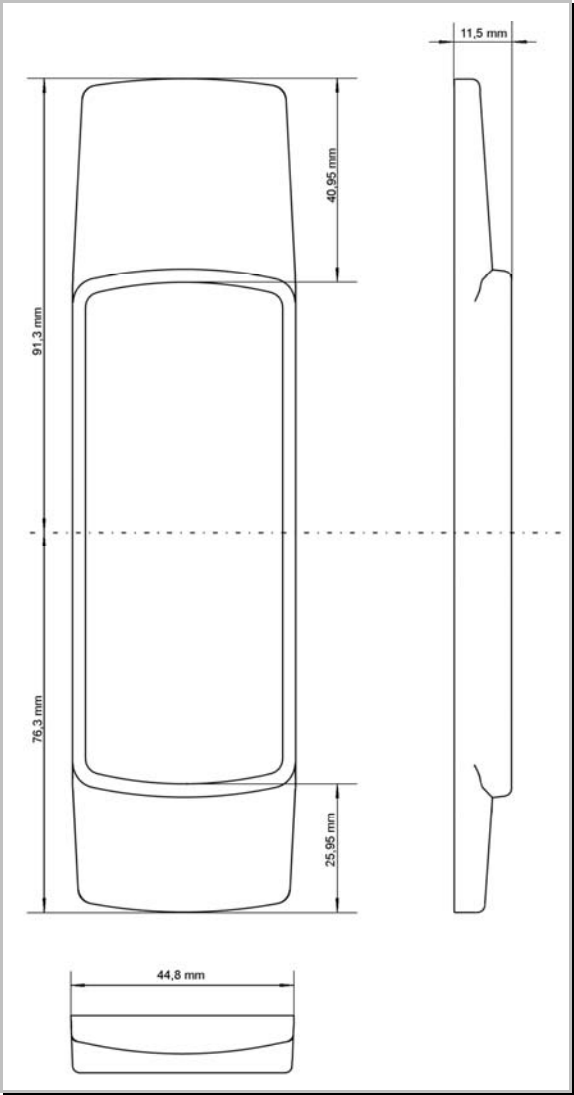
Device description

Design dimensions of the metering device



Technical dimensions

Design dimensions of the cover plate



Technical dimensions

# Device description

## General technical data

---

|                               |                                                                                                                                                                                                                                                                                                                                |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Measuring system              | as 1-sensor measuring system:<br>with dynamic heating operating detection<br>as 2-sensor measuring system:<br>1 sensor each for radiator and room air temperature                                                                                                                                                              |
| Device type                   | For new installation and conversion, standard replacement,<br>repair and extension installation                                                                                                                                                                                                                                |
| Power supply                  | 3V - lithium battery                                                                                                                                                                                                                                                                                                           |
| Service life                  | typ. 10 years                                                                                                                                                                                                                                                                                                                  |
| Display                       | Liquid crystal display (LCD)                                                                                                                                                                                                                                                                                                   |
| Scope of display              | 5 digits (00000 ... 99999)                                                                                                                                                                                                                                                                                                     |
| Evaluation P2:                | K level,<br>1-sensor measuring system 255 levels<br>2-sensor measuring system 999 levels                                                                                                                                                                                                                                       |
| Radiator power range          | 21 Watt ... 9.999 Watt ...                                                                                                                                                                                                                                                                                                     |
| Sensor temperature range      | 0 °C ... 105 °C                                                                                                                                                                                                                                                                                                                |
| tm-max<br>device)             | 105 °C (compact device), 105 °C (remote sensor                                                                                                                                                                                                                                                                                 |
| tm-min <sup>(*)</sup><br>tem) | 35 °C (2-sensor system), 55 °C (1-sensor sys-<br><br>(*) mean design temperature                                                                                                                                                                                                                                               |
| Temperature sensor            | NTC, prematurely aged                                                                                                                                                                                                                                                                                                          |
| Device versions               | Compact device<br>Remote sensor device<br>(compact device with inserted remote sensor)                                                                                                                                                                                                                                         |
| Remote sensor cable lengths   | 1.5 m, 2.5 m and 5.0 m                                                                                                                                                                                                                                                                                                         |
| Installation material         | New installation and conversion:<br>205 with new installation material<br><br>Standard replacement:<br>205 with installation material following the<br>HKVE 202x families<br><br>Repair and extension installation:<br>Information / specifications from the documents valid at<br>the time of installation (see "old" manual) |

## Technical data – radio

---

Uni-directional radio 868 MHz (wireless M-bus in accordance with EN 13757-4) according to current specification for AMR and walk-by.

### Useful data content of the AMR telegrams

- ~ Device number (8-digit)
- ~ Device type/software version
- ~ Time/date
- ~ Error status
- ~ Error date
- ~ Current consumption
- ~ Due date
- ~ Due date value
- ~ Counter status at end of last month

### Useful data content of the walk-by telegrams

- ~ Device number (8-digit)
- ~ Device type/software version
- ~ Time/date
- ~ Error status
- ~ Error date
- ~ Current consumption
- ~ Due date
- ~ Due date value
- ~ Counter status at end of last month
- ~ 15 Statistic values

# Device description

## Device views

---

### Standard metering device

The metering device housing and installation plate P2 are used on the standard meter.

### Front view



Front view



Standard installation plate

### Rear view



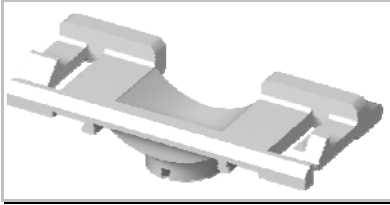
Rear view with installation plate

## Device views

---

### Seals

The meters are delivered with a seal in place.



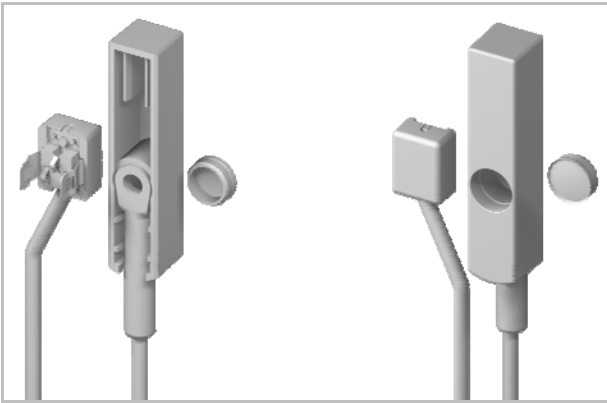
*Lead seal*

### Remote sensor

All metering devices can be equipped with a remote sensor.

The remote sensor is inserted into an interface on the rear of the meter. This procedure cannot be reversed.

Once a standard metering device has been equipped with a remote sensor, it can only be operated using this.



*Remote sensor rear and front view*

## Device description

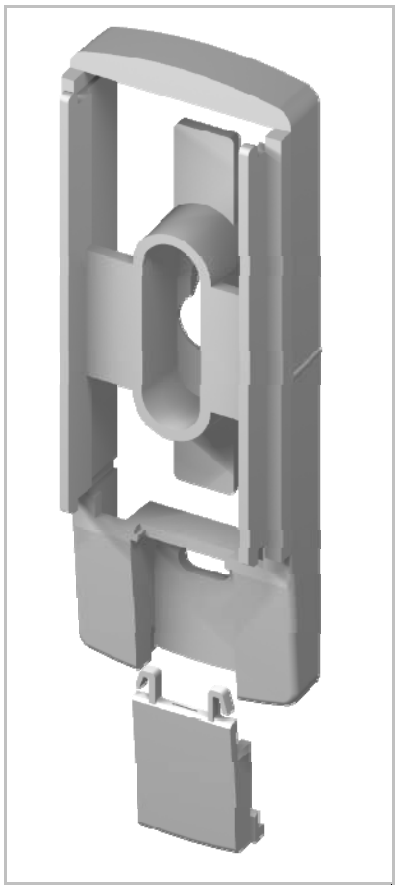
### Device views

---

#### **Wall bracket**

A wall bracket is part of the remote sensor installation package.

This is required for the remote sensor cable and device support.



*Wall bracket*

## Device views

---

### Cover plate

You can fit a cover plate to the metering unit to cover signs of pre-installation. The cover has cover shells of different sizes and can be turned through 180 degrees.



*With cover shell*



*With cover plate turned through 180 degrees*

### Measuring principle

The sensor algorithms in the 205 are backwards-compatible with the metering device families HKVE 202x.

### 1-sensor mode

Determines radiator heat output on the basis of measured and validated radiator temperature.

### 2-sensor mode

Determines radiator heat output on the basis of measured and validated radiator temperature by means of 2 temperature sensors (radiator and room air temperature)

### Heat cost allocator 205 (on the aluminium profile of the HKVE 202x)

- ~ Algorithm AL2 parameterised as 2-sensor
- ~ Algorithm AL2 parameterised as 1-sensor

All device types:

- ~ Version with/without radio transmitter (AMR)
- ~ Version with/without IrDA interface (IrDA close-range interface)

### Heat cost allocator 205S

The heat cost allocator **205S** is the standard metering device with which the consumption values are readout manually on site. The device is used in the system module **205 Standard**.

### Heat cost allocator 205W

Heat cost allocators **205W** are readout supported by local radio signals. The **205W** is part of the system module **205 walk-by**. The meter-reader does not have to enter the user's flat or office.

### Heat cost allocator 205A

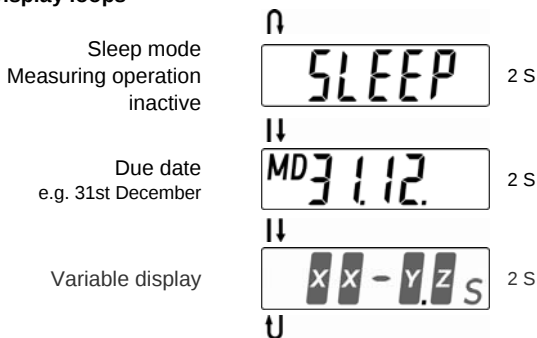
Heat cost allocators **205A** are readout supported by radio signals. All the data recorded by the metering devices are transmitted wirelessly to the stationary network nodes. The battery-operated network nodes receive, check and save the data fully automatically. The device is used in the system module **205 AMR**.

## Display loops

### Sleep mode display

The meters are delivered from the factory in sleep mode. Measuring operation is inactive.

#### Display loops



#### XX variable on the display:

- "FA" Code for the AMR radio system
- "A" Code for an active AMR radio system
- "Fb" Code for the walk-by radio system
- "b" Code for an active walk-by radio system
- "AL" Algorithm, no radio system available

#### Y variable on the display:

- "2" Code for the 20x algorithm

#### Z variable on the display:

- "1" Code for 1-sensor measuring system
- "2" Code for 2-sensor measuring system
- "S" Sensor

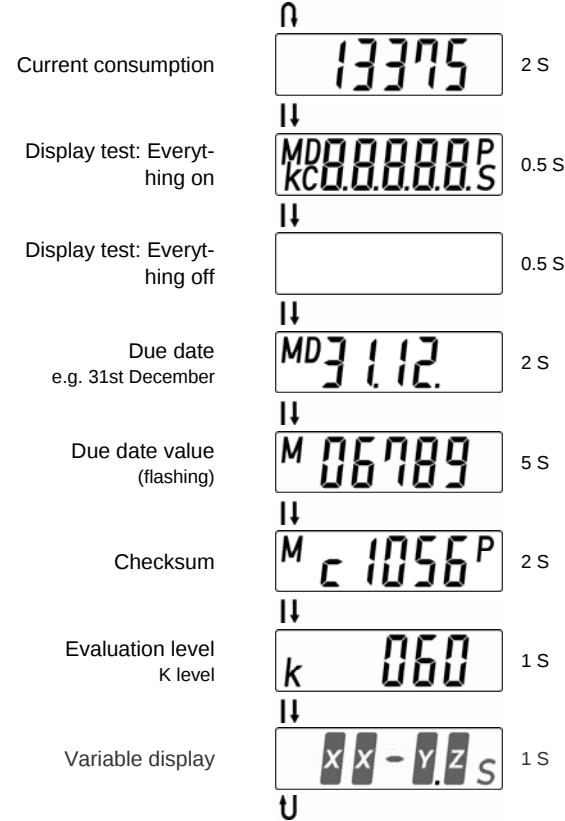
# Device description

## Display loops

### Standard operation metering device

Device states, consumption values and measuring system information are displayed on the LCD in a display loop

#### Display loops



#### XX variable on the display:

- "FA" Code for the AMR radio system
- "Fb" Code for the walk-by radio system
- "AL" Algorithm, no radio system available

#### Y variable on the display:

- "2" Code for the 20x algorithm

#### Z variable on the display:

- "1" Code for 1-sensor measuring system
- "2" Code for 2-sensor measuring system
- "S" Sensor

## Special displays

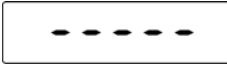
Depending on the type of operation, different special displays are shown, which map certain device statuses.



### Error display (0.5 seconds alternating)

"Err 1" appears permanently.

All other error messages are displayed in quick succession alternating with consumption data.



### Consumption display suppressed (0.5 seconds alternating)

Is displayed in the event of an error in place of the invalid consumption values, depending on programming.



### End of battery service life (0.5 seconds alternating)

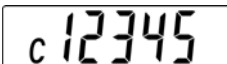
Is displayed after the end of service life, alternating with the consumption values, depending on programming.



Plain text

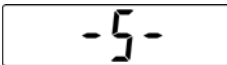
### Manipulation or housing opening (0.5 second)

Is displayed in the event of manipulation either as plain text alternating with the consumption values or by the indicator "c" shown discreetly on all displays, depending on programming.



discreet

Example: Display "current value" with "c".



### Date interface (10 seconds)

This display signals an active close-range interface.



### Radio system activated (AMR / walk-by) (30 seconds)

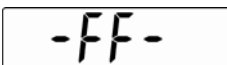
The transmission of installation telegrams is indicated in this display.

Display sequence: INST8, INST7, ... INST1



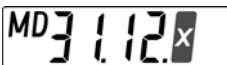
### Start-up (3 seconds)

This display appears following clipping to the installation plate. Then the display changes to the normal mode display loop.



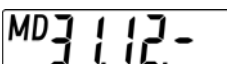
### Remote sensor detection (3 seconds)

The metering device has detected a remote sensor and adjusts its measuring behaviour accordingly.



### "X" (year)

The due date is skipped in the 1st year



### "-" character

Due date and due date value match, but the next due date is on another date because a new due date has been programmed.

# Device description

## Error messages on display

---

The meter carries out a self-test every 4 minutes. Any errors detected are shown on the display.

**Possible error messages are:**

- Err 1 Device not initialised
- Err 2 Temperature value too small,  $\leq -15\text{ °C}$
- Err 3 Temperature value too large,  $\leq 120\text{ °C}$
- Err 4 Gen. temperature measuring error
- Err 6 Checksum error (ROM/Flash)

**Resetting error messages**

Generally speaking, the programming adapter can be used to reset all errors. Please remember, however, that this resetting procedure does not eliminate mechanical errors (e.g. faulty temperature sensor). The metering device may have to be returned to the manufacturer for troubleshooting.

**Sleep mode**

Measuring mode is inactive in sleep mode. The radio connection can already be active.

## Extended monitoring functions

The following data are stored in the memory of the heat cost allocator for the billing period that has expired (due date):

For the proof of heating operation, the hours are counted during which the radiator sensor measured a temperature higher than  $41\text{ °C}$ , the maximum temperature is also recorded with the date.

For “mould argumentation”, the hours are counted during which the radiator sensor measured a temperature lower than  $10\text{ °C}$ , the minimum temperature is also recorded with the date.

## Device functions

---

### Function control

The metering device carries a self-test out every 4 minutes.

An error is indicated by the display "Err x" when the error lasts for five consecutive measuring cycles (20 minutes).

After the error has been registered and displayed, the metering device stops measuring operation. The data of the error occurrence is stored internally.

### IrDA data interface

This is used to program the parameters for commissioning and readout of the consumption values. A PC, netbook with readout head is required for this. The IrDA data interface can be protected against access by an individual user password.

### Due date

A due date can be programmed by storing the meter status recorded thus far in the old value store.

#### Note

The current meter status then begins at zero again (optional setting). The old value must be readout within one due date year, otherwise it will be lost.

We recommend not reading out the measured value until 3 days after the actual due date.

The due date can be set at one of the 12 months once per year. The measured values are always stored on the last day of the month after the due date has been changed (special point: 28.02 is also valid in leap years).

### Due date "0" - "MD off"

The setting "MD off" prevents the measured value being reset on the due date. No old value is stored when "0" is entered as the due date. The displays for the due date, the due date value and the checksum are hidden. The consumption values incurred are added up as in a roller type counter.

### Converting meter statuses

When reprogramming the evaluation factors, there is a choice of retaining or deleting the historic meter statuses.

There is no conversion of the meter statuses on the basis of the new evaluation factors!

# Device description

## Device functions

---

### Due date value

The measured values are stored for 1 year retrospectively. They can be requested at any time.

### No zeroing on due date - roller type counter

The meter status of the heat cost allocator is not "zeroed" on the due date, it continues to count like a water or heat meter.

This means the new meter status is always higher than the old one and the annual value is formed from the difference between the old and the new status.

The standard setting is that the value is always reset to "0" on the due date so that the consumption can always be readout on the heat cost allocator (without calculating the difference).

### Postcard mode

When the due date is set, a 4-digit checksum which is valid for the due date value appears on the LCD. This checksum is used to check the plausibility of the readout value.

### Monthly values

The meter statuses at month end are automatically saved. Monthly values for the past 15 months are available.

### Sleep mode

On delivery, the metering devices are in sleep mode. This means that the metering function is not active. This state is indicated by the word "SLEEP" on the display. Wake-up takes place automatically when the device is mounted to the installation plate.

### Manipulation detection / opening contact

The metering device is equipped with an electromechanical opening contact which detects unauthorised opening of the device after installation on the radiator. This is either indicated by a plain text message "cOPEn" on the display, or discreetly by the pictogram "c". The opening detection date is stored in the device.

The heat cost allocator continues metering even when housing opening has been detected!

### Note

The metering devices should remain in their packaging until shortly before they are installed in the property. This prevents the opening contact being actuated unintentionally. This opening contact also has the effect of automatically waking the metering device from sleep mode during installation.

## Device functions

---

### Discreet opening indicator

In the case of discreet opening detection, the removal of the heat cost allocator from the installation location (on the radiator or on the wall) is not shown by plain text on the display, but discreetly by the pictogram "c" appearing additionally on all display views.

The standard setting is that housing opening is displayed as a plain text message "c OPEn" alternating with the current value or previous year's value (old value).

### Battery warning

The heat cost allocator has service life monitoring. If the option is selected, the display shows "bat00" as a message, so that there is a visual message after the service life has expired.

The standard setting is that there is no message at the end of the service life. Activation of service life monitoring can be switched on and off on site at any time.

### Showing values in the event of unit errors

If this option is activated, the units accumulated up to the failure of the heat cost allocator are shown as a meter status on the display. In the past, some users expected these values to appear on the bill although the unit had failed during the year (error display ignored).

The standard setting is that no consumption values are displayed when a device fault makes these values useless for billing procedures. In place of a meter status not suitable for billing, the display shows "- - - -", the meter statuses up until the failure and the failure date are stored in the heat cost allocator and can be readout (by the billing company). The display option can be reprogrammed on site at any time.

### Switching the radio transmitter off on 205W devices

If you want to stop "wakened" walk-by devices from transmitting signals (e.g. when they are in the warehouse), you can achieve this by means of this simple trick:

If the heat cost allocator is set to annual readout, all you need to do is deactivate the due date (e.g. using the "MD off" function on the programming adapter). The devices then no longer transmit any signals.

Reason:

The radio signal remains inactive since the triggering event "Due date reached" does not occur.

Please do not forget to reset the due date to the required value when installing the device.

This method does not work with walk-by devices with monthly radio transmission, of course, because in this case the event triggering the radio signal is not the due date being reached but rather the end of the month. The situation is the same with AMR devices. The radio transmitter cannot be deactivated this way in this case either.

### Test readout after re-installation

Do you want to install an already "wakened" walk-by device again and check the radio signal readout? Then proceed as follows:

Before installation, reset the devices with the aid of HMA suite and the "Configure default parameters" function. After installation, the heat cost allocators will transmit the data telegrams for two days again.

PLEASE NOTE:

This function deletes all the consumption values in the device.

### Deleting messages and faults with programming adapter

If necessary, you can reset a device fault (Err x) or an activated housing opening (C open) without using HMA suite.

The messages listed are always reset when the due date is programmed.

If the due date is not to be changed, you simply have to reprogram the due date already set in the device. The meter statuses already in the device are retained.

PLEASE NOTE:

In the case of permanent faults the fault message reappears after about 20 minutes. For this reason, only use this function when you are sure that the fault (e.g. temperature too low "Err 2") has been eliminated.

### Deviation of the standard installation position

If KC values are available for 75% and 50%, all other positions between the two installation heights can be calculated.

# **205 System Manual**

## **Chapter H**

**Installation positions**

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    Diagrams and installation drawings ..... 3  
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## Reference and installation positions

---

### General features

- ~ The reference point calculated on the radiator determines the installation position of the metering devices and remote sensor.
- ~ This reference point depends directly on the type of radiator used and the thermal correction factors (e.g. KC values) and must be observed.
- ~ The number of ribs on ribbed radiators or the position of the tubes carrying water on panel radiators can be different. If the reference point is not suitable as an installation location (e.g. where there is an odd number of ribs on a ribbed radiator), the installation position must always be corrected towards the supply flow for new systems.

### Diagrams and installation drawings

The radiator sketches depicted in this installation manual are designed to help you recognise your radiator type and the respective type of installation.

It is possible that the radiators you find on site do not correspond 100% in every detail with the diagrams in this manual.

The diagrams show the striking characteristics of a radiator group, which are an indication of the basic different types of installation or of which type of metering device must be chosen.

### Determining the installation position

In order to determine the installation position (reference point) on the radiator, you need the following information.

- ~ Radiator design height
- ~ Radiator design length
- ~ Calculation factor installation height (usually 75% of the radiator design height)
- ~ Calculation factor horizontal installation position (usually 50% of the radiator design length)

Sometimes the design or profile shape of the radiator must also be used to determine the exact installation position.

# Installation positions

## Standard installation

The standard installation position of the metering devices and remote sensors is at:

**75% of the radiator design height**

**50% of the radiator design length**

This calculated position is used as a **standard reference point**. Most installation plates and remote sensors are installed in this position. All deviated installation positions are described in detail as special installation cases.

### Example calculation for standard installation

Radiator specifications:      Radiator design height: 1000 mm, radiator design length: 1400 mm

Installation height specification:      75%

Design length specification: 50%

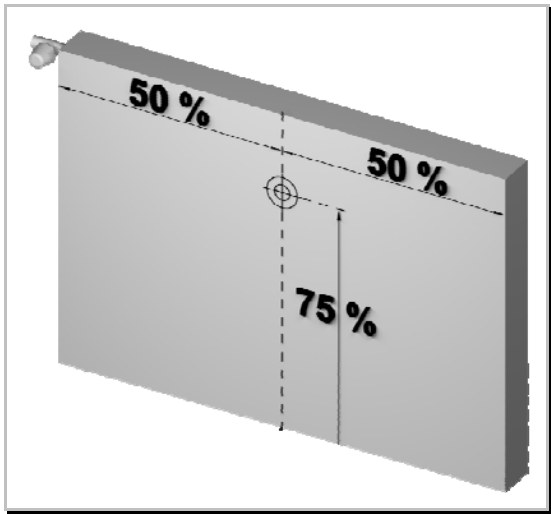
### Calculation

Design height x 75%:      1000 mm x 75% = 750 mm

Design length x 50%:      1400 mm x 50% = 700 mm

### Result

The metering device is attached at a height of 750 mm and in the centre of the radiator at 700 mm. The thus calculated reference point must be brought into line with the reference points of the installation plates or the remote sensor.



Calculation factors 75% design height and 50% design length

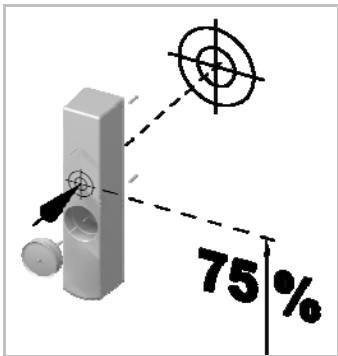
## Standard installation

### Reference points installation plate

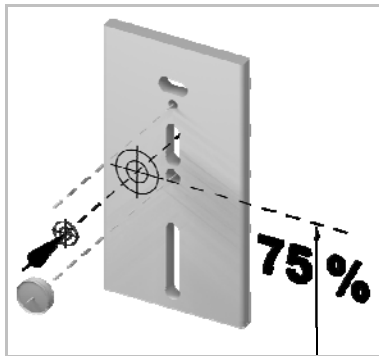


*Reference point installation plate*

### Reference points remote sensor and remote sensor installation plate



*Reference point remote sensor*



*Reference point remote sensor installation plate*

### Reference point remote sensor

The reference point of the remote sensor is 10 mm above the mounting hole with the round cover cap!

### Remote sensor accessories

For remote sensor installation you need a wall bracket for the metering device in addition to the standard parts for recording the measured value on the radiator.

#### For complete remote sensor installation you require 3 accessories:

- 1 x remote sensor installation kit                      with the required cable length
- 1 x wall bracket installation kit                      for the metering device
- 1 x installation kit according to CIT installation    for attachment to the radiator

# Installation positions

## Standard installation

---

### Even and odd number of ribs

#### Even number of ribs:

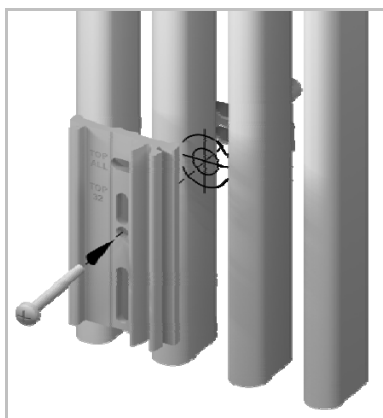
In the case of radiators with an even number of ribs (... , 10, 12, 14, ...) you will find a gap between the ribs at 50% of the radiator design length.

If the installation prescribes attachment to a radiator rib, you must choose the next available radiator rib **towards the supply flow** for installation in this case.

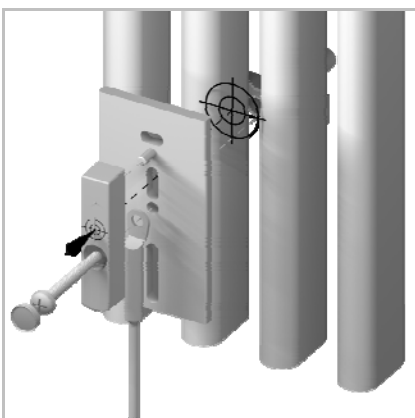
#### Odd number of ribs:

In the case of radiators with an odd number of ribs (... , 11, 13, 15, ...) you will find a radiator rib at 50% of the radiator design length.

If the installation prescribes attachment between two ribs, you must choose the next available radiator gap **towards the supply flow**.



Standard installation plate on the ribbed radiator



Remote sensor installation plate on the ribbed radiator

## Standard installation

---

### Correcting the standard installation position

You may have to slightly adapt the calculated installation position to the radiator design for the installation to be completed.

### Deviation of the standard installation position

If KC values are available for 75% and 50%, all other positions between the two installation heights can be calculated.

### Direction of supply flow (standard rule)

Adaptation of installation position towards the supply flow can also be used for panel radiators.

If there are no corrugations, water-carrying tubes or other radiator-typical elements at the "standard installation" position, the position is corrected to the next possible position in the direction of the supply flow.

### Exception

When using metering devices of the 205 family as replacement devices in an already existing billing unit/property, the metering devices must be installed according to installation requirements, which you will find in the property. This includes corrections to the installation position, which usually have to be carried out on site.

All devices within one property must be installed according the same conditions.

# Installation positions

## Standard installation

---

### Radiators with internal tube register

There is not a water-carrying tube or water-carrying channel behind every groove or smooth surface (vertical area between the ribs) of a radiator with internal tube register. If these radiator elements cannot be seen by looking down from the top, the panelling must be removed for the installation position to be determined.

If this is the case, the next water-carrying tube or water-carrying channel in the direction of the supply flow must be used for installation.

### Projecting collectors

In the case of radiators with projecting collectors or respectively shaped panels, certain design heights may prevent the metering device being able to be inserted onto the installation plate from above.

In such situations, the installation plate is shimmed by the "remote sensor installation plate". This sandwich construction raises the installation plate by 4 mm.

Please note that the sandwich construction may require longer welded studs or bolts to be used.

### Projecting installation plates or metering devices

As a basic principle, the installation plates or metering devices must not project beyond the radiator in their installation position. This also applies to the remote sensors.

The installation plate and the remote sensor must be completely flush for heat absorption.

### Special installation cases

There are numerous installation specifications which cannot be covered by a standard installation. In these cases, a detailed procedure for determining the installation position or type of attachment is described under "Special installation" in the respective installation chapter.

### Special designs

Standard installation is not used on radiators of excessive length (> 3000 mm) and/or low design height (< 470 mm). You will find more detailed information about this in the "Special designs" section of this chapter.

### Preparing welding positions

The radiator paint must be removed from the welding spots before welding. We recommend circular areas of about 6 mm diameter.

After welding bright metal spots must be protected against rust.

Standard installation

Welded installation

**Gap between welded studs for standard installation plate: 50 mm**

Reference point = centre of stud gap

**Gap between welded studs for remote sensor: 20 mm**

Reference point = centre of stud gap



Welding position installation plate

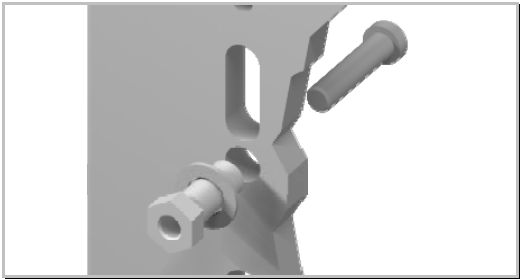


Welding position remote sensor

Shank nut

If the welded studs are too short, a shank nut with washer can be used for attachment.

| Shank nut / washer (optional) |         |
|-------------------------------|---------|
| Shank nut M3 x 3 mm           | FNM0002 |
| Shank nut M3 x 6 mm           | FNM0003 |
| Shank nut M3 x 9.5 mm         | FNM0001 |
| Washer M4                     | FNC0001 |



Shank nut/washer through the FF installation plate

# Installation positions

## Reference points standard installation

---

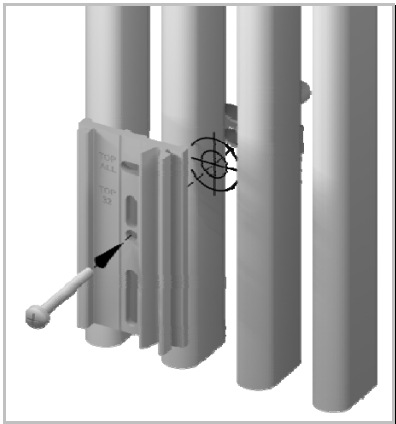
### Panel radiators



Reference point installation plate

|                     |                                     |
|---------------------|-------------------------------------|
| Type of attachment: | Welded stud                         |
| Gap between studs:  | 50 mm                               |
| Reference point:    | Centre bore hole installation plate |
| Stud length:        | 8 mm, 12 mm and 15 mm               |

### Ribbed radiators



Reference point ribbed radiator

|                     |                                        |
|---------------------|----------------------------------------|
| Type of attachment: | Rib attachment matched to the radiator |
| Rib attachment:     | Bolt fitting                           |
| Reference point:    | Centre bore hole installation plate    |
| Bolt length:        | 30 mm, 40 mm, 50 mm and 70 mm          |

Reference points standard installation

---

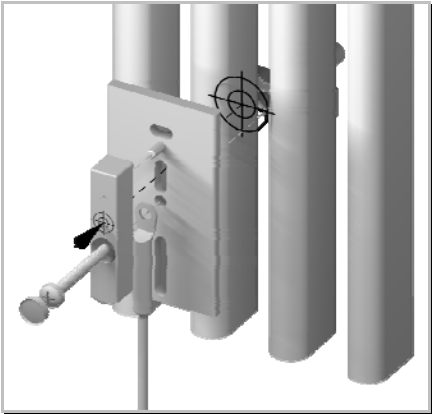
Panel radiator - remote sensor



*Reference point remote sensor*

|                         |                                                  |
|-------------------------|--------------------------------------------------|
| Type of attachment:     | Welded stud                                      |
| Gap between studs:      | 20 mm                                            |
| <b>Reference point:</b> | <b>Centre point between the two welded studs</b> |
| Anti-twist protection:  | Upper stud                                       |
| Stud length:            | 8 mm                                             |

Ribbed radiator - remote sensor



*Reference point ribbed radiator*

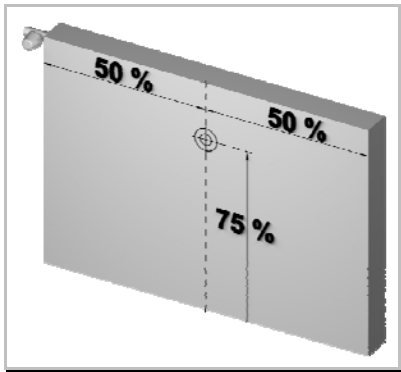
|                         |                                                                   |
|-------------------------|-------------------------------------------------------------------|
| Type of attachment:     | Rib attachment matched to the radiator                            |
| Rib attachment:         | Bolt fitting                                                      |
| <b>Reference point:</b> | <b>Centre between stud anti-twist protection and stud opening</b> |
| Bolt length:            | 30 mm, 40 mm, 50 mm and 70 mm                                     |

# Installation positions

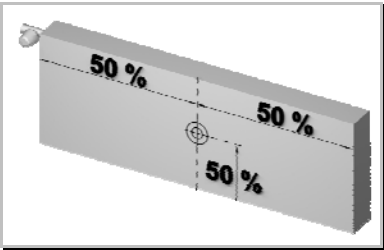
## Special designs - determining positions

**Design lengths up to 3000 mm:** 1 metering device in the centre of the radiator design length

**Installation height:** 75% of the radiator design height  
50% of the radiator design height for design heights smaller than 470 mm



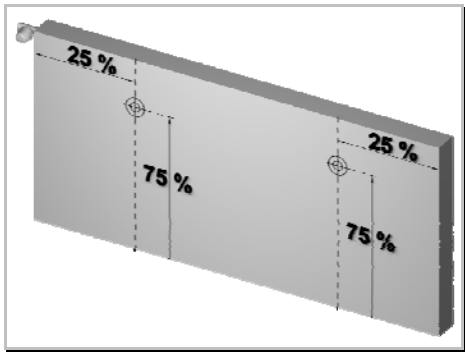
Determining the position with standard design height 470 mm



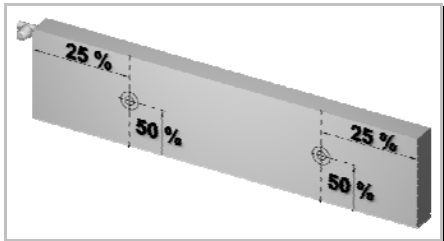
Determining the position for design height smaller than 470 mm

**Design lengths over 3000 mm:** 2 metering devices each 25% away from the edge

**Installation height:** 75% of the radiator design height  
50% of the radiator design height for design heights smaller than 470 mm



Determining the position for excessive lengths from 3000 mm



Excessive lengths from 3000 mm and design height smaller than 470 mm

## Remote sensor installation

---

### Place of installation

Remote sensors are mainly used where the metering device cannot be installed directly on a radiator.

The design characteristics of the radiator or the surroundings usually determine the way the sensor is installed.

Visual aspects can also play a role in remote sensor installation.

### Splash water

If the installation point is near splash water (shower), metering devices with remote sensors must always be used.

### Installation

For remote sensor installation, an external temperature sensor which is connected with the metering device by a plug-type contact is fitted to the installation point determined on the radiator.

The metering device is fixed to the wall somewhere else. The heat radiated by the radiator is transmitted directly to the metering device via remote sensor cable.

The installation position of the remote sensor is determined according to the same conditions as for positioning a metering device.

### Wall bracket for metering devices

Special wall brackets are used for fixing the metering devices to the wall.

### Wall position 1-sensor measuring system

In the case of remote sensor installation with 1-sensor metering devices, the metering device, which is only used as a "display unit" for the consumption values can be located where is convenient.

### Wall position 2-sensor measuring system

In the case of remote sensor installation with 2-sensor metering devices, the position of the metering device on the wall **must be located according to the rules in this book**.

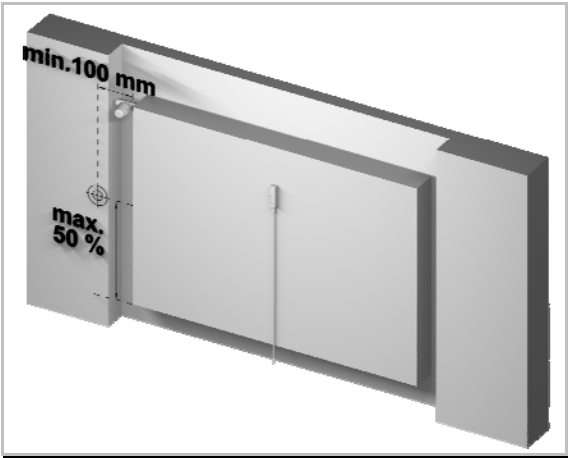
In the case of 2-sensor devices, there is an additional **second temperature sensor** in the metering device mounted on the wall. This influences the measuring behaviour and the resulting display units in the metering device.

To guarantee standard measurement, **the metering device must** be mounted in a specific position next to the radiator. The metering device must not be exposed to the radiator's heat flow.

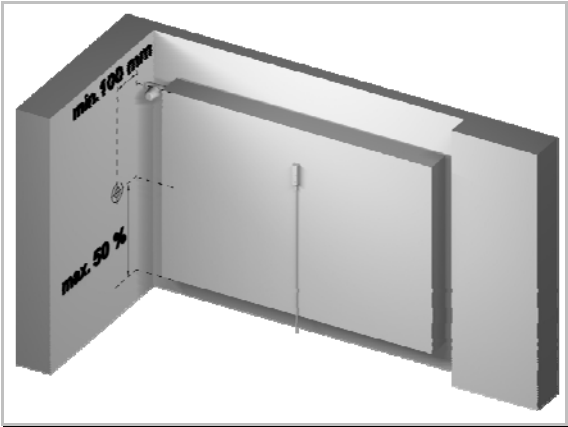
# Installation positions

## Remote sensor installation

### Position of metering device for 2-sensor measuring system



*Wall position of metering device for 2-sensor measuring system*



*Corner wall position of metering device for 2-sensor measuring system*

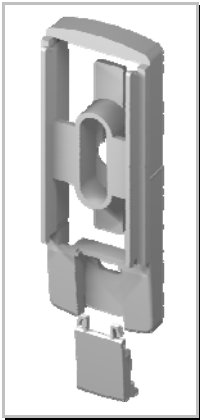
The metering device must be attached to the wall next to the radiator at a distance of at least **100 mm** to the radiator at **max. 50% of the radiator design height**.

#### **IMPORTANT NOTE 2-sensor measuring system**

If technical reasons prevent the metering device being installed at 50% of the radiator design height, a lateral gap must be chosen where the metering device is not exposed to the radiator heat flow.

Remote sensor installation

Wall bracket



Wall bracket

**For complete remote sensor installation you require 3 accessories:**

- 1 x remote sensor installation kit                      with the required cable length
- 1 x wall bracket installation kit                      for the metering device
- 1 x installation kit according to CIT installation    for attachment to the radiator

Remote sensor installation kits

| 1.5 m remote sensor: |                                | HCAI-K010 0S1 (for all CIT10) |
|----------------------|--------------------------------|-------------------------------|
| 1                    | Remote sensor with 1.5 m cable | BBV4003                       |
| 1                    | Sensor housing                 | FKK0029                       |
| 1                    | Safety cap for sensor housing  | FKK0045                       |
| 2,5 m remote sensor: |                                | HCAI-K010 0S2 (for all CIT10) |
| 1                    | Remote sensor with 2,5 m cable | BBV4004                       |
| 1                    | Sensor housing                 | FKK0029                       |
| 1                    | Safety cap for sensor housing  | FKK0045                       |
| 5.0 m remote sensor: |                                | HCAI-K010 0S5 (for all CIT10) |
| 1                    | Remote sensor with 5.0 m cable | BBV4005                       |
| 1                    | Sensor housing                 | FKK0029                       |
| 1                    | Safety cap for sensor housing  | FKK0045                       |

Wall bracket installation kits

Special wall brackets are used for fixing remote sensor metering devices to the wall. The wall brackets used for devices from other manufacturers must be replaced as otherwise the housing contact will not be actuated.

| P2 wall bracket installation kit, complete: |                  | HCAI-K010 0P2 (for all CIT10) |
|---------------------------------------------|------------------|-------------------------------|
| 1                                           | Wall bracket P2  | FKK0043                       |
| 2                                           | Dowel 6 mm       | FNU0001                       |
| 2                                           | Screw B 3.9 x 45 | FNR0007                       |

## Installation positions

### Installing wall bracket with remote sensor metering device

---

**Special points related to the installation position on the radiator and on the wall.**

**Install the remote sensor on the radiator.**

Please note the specifications in the CIT installation instructions. Route the remote sensor cable to the installation location for the wall bracket.

**Determine the wall position for the metering device.**

In the case of remote sensor installation **with 1-sensor metering devices**, the metering device, which is **only** used as a "display unit" for the consumption values can be located where is convenient.

**Special wall position for 2-sensor measuring system**

In the case of remote sensor installation **with 2-sensor metering devices**, the position of the metering device on the wall **must be according to the rules in this book**.

In the case of 2-sensor devices, there is an additional **second temperature sensor** in the metering device mounted on the wall. This influences the measuring behaviour and the resulting display units in the metering device.

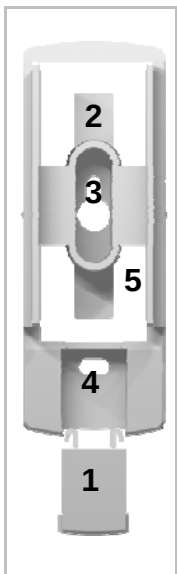
To guarantee standard measurement, **the metering device must** be mounted in a specific position next to the radiator. The metering device must not be exposed to the radiator's heat flow.

### Attaching the wall bracket

- ~ Remote the protective cap/covering from the wall bracket. (1)
- ~ Determine the installation position for the wall bracket.
- ~ Drill the holes and insert the dowels. (Gap between bore holes 50 mm)
- ~ Screw the upper screw into the dowel in the wall at least so far that the wall bracket can be pushed in place with the upper screw attachment (3).
- ~ Route the connector from the remote sensor from behind through the lower cable duct (5) of the wall bracket.
- ~ Insert the connector from the remote sensor into the metering device until you clearly hear it "click" into place (see next page).
- ~ Clip the metering device onto the wall bracket.
- ~ Position the wall bracket at the installation spot.
- ~ Wind the remaining cable length around the cable spike. (2)
- ~ Fit the wall bracket with the metering device onto the upper screw.
- ~ Screw the wall bracket tight through the lower screw attachment (4).
- ~ Insert the protective cap/covering under the metering device into the wall bracket to complete installation.

## Installing wall bracket with remote sensor metering device

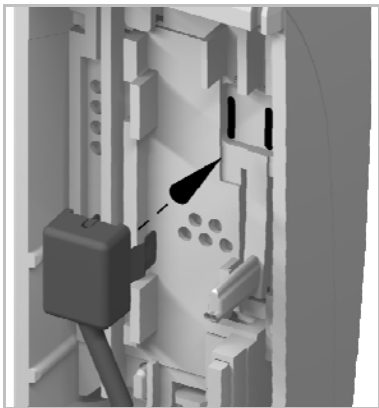
### Front view wall brackets



1. Protective cap/covering
2. Cable spike
3. Upper screw attachment
4. Lower screw attachment
5. Lower cable duct

Front view wall bracket P2

### Connect remote sensor and metering device



Insert remote sensor

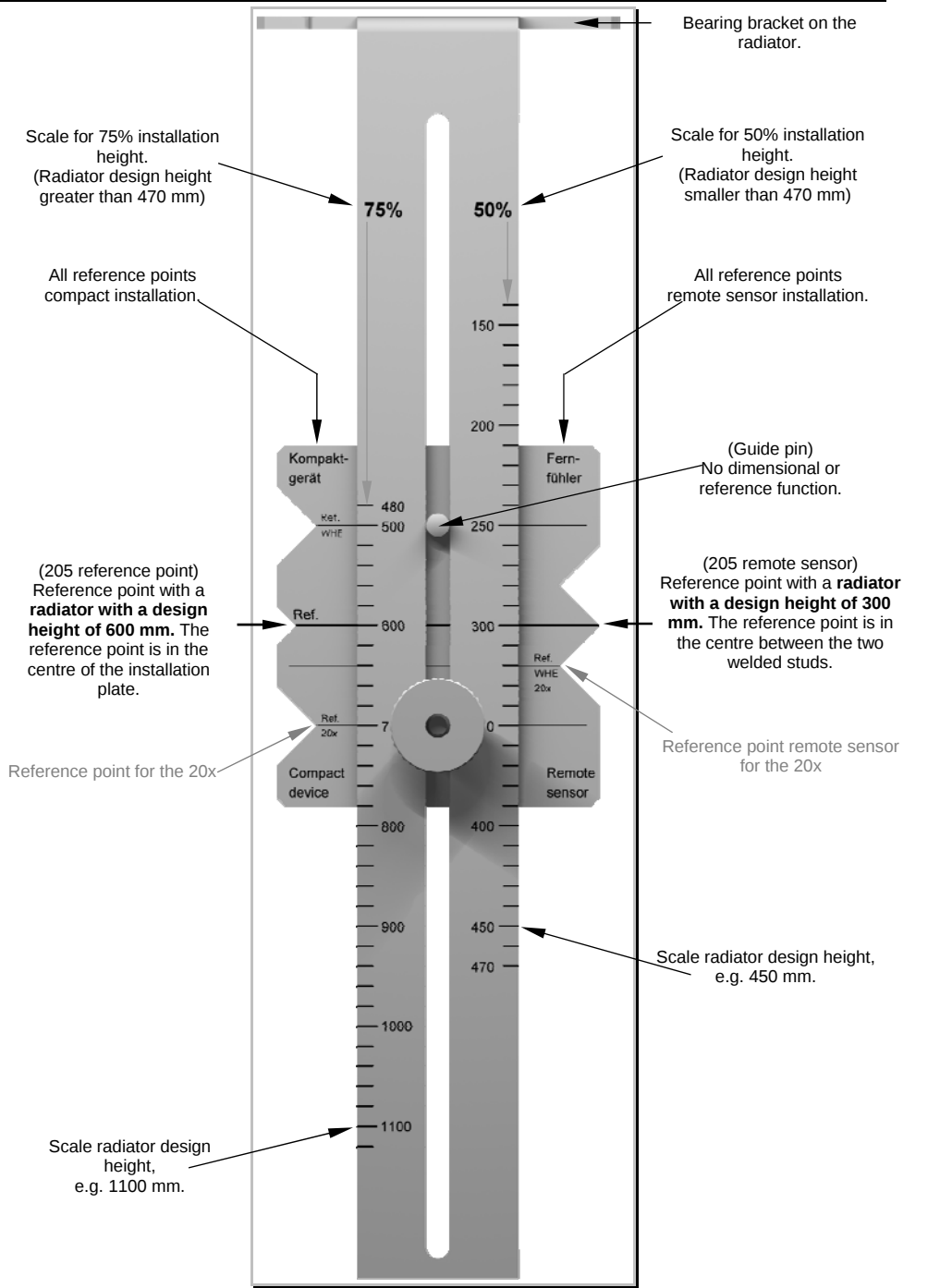
#### Note in remote sensor display

As soon as the remote sensor has been inserted correctly, "- FF -" appears for 3 seconds on the metering device display.

The metering device has detected the remote sensor and adjusts its measuring behaviour accordingly. The metering device cannot be reset to a compact metering device.

# Installation positions

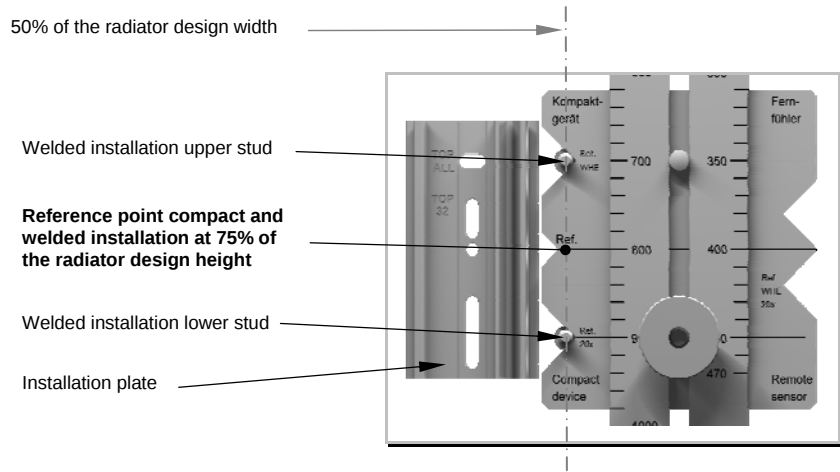
## Mounting gauge



Mounting gauge

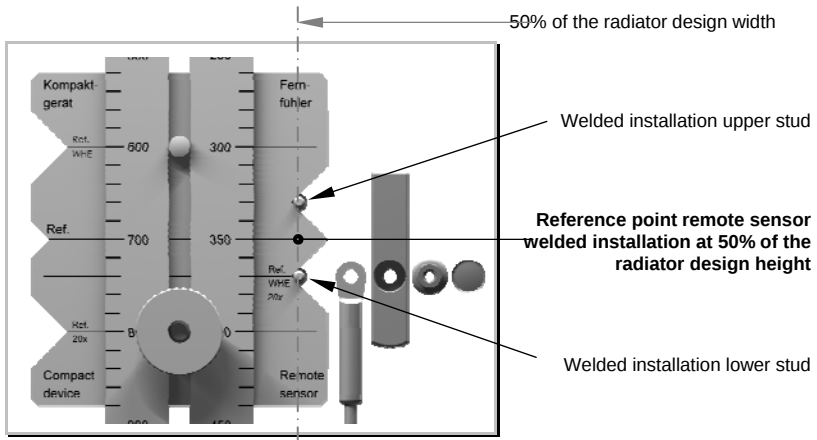
Installation aid for compact device

Compact or welded installation, at 50% of the radiator design width,  
800 mm radiator design height, at 75% installation height



Installation aid for remote sensor

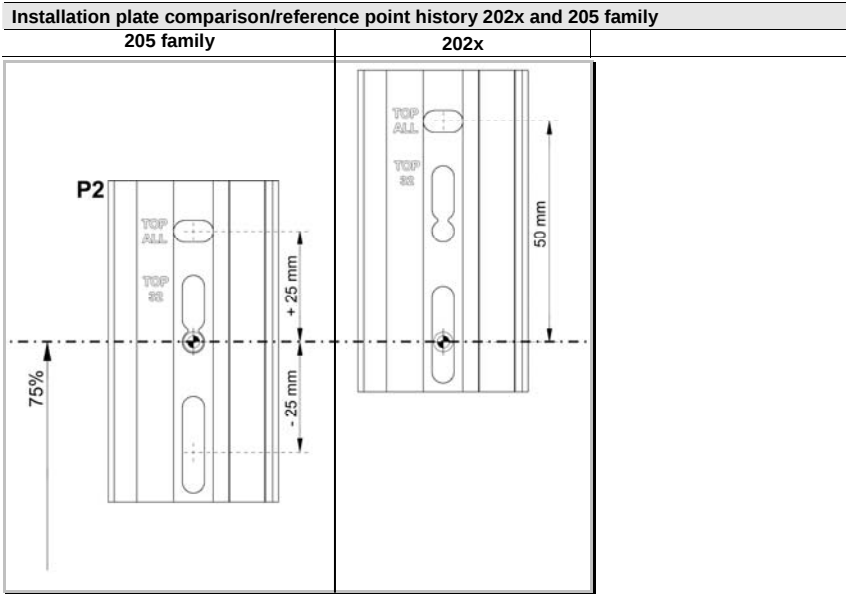
Remote sensor installation at 50% of the radiator design width,  
350 mm radiator design height, at 50% installation height



# Installation positions

## History of installation plates / reference points

Comparative diagram for installation plates and reference points.



Comparative diagram 1

# **205 System Manual**

## **Chapter J**

**Notes**



## Chapter J - Notes

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# **205 System Manual**

## **Chapter CIT01**

**Ribbed radiators**

# Ribbed radiators

## Chapter CIT01 – Ribbed radiators

---

|                                                                                  |           |
|----------------------------------------------------------------------------------|-----------|
| <b>Properties .....</b>                                                          | <b>3</b>  |
| Ribbed radiators.....                                                            | 3         |
| <b>CIT01-01      Ribbed radiators, pitch greater than 40 mm.....</b>             | <b>4</b>  |
| Tubular radiators.....                                                           | 5         |
| Cast iron radiators.....                                                         | 5         |
| <b>CIT01-02      Ribbed radiators, pitch equal to or smaller than 40 mm.....</b> | <b>6</b>  |
| <b>CIT01-03      Cast radiators, slender, division 20/40 mm .....</b>            | <b>8</b>  |
| <b>CIT01-04      End faces cast radiators .....</b>                              | <b>10</b> |
| <b>CIT01-05      Cast radiators type KR .....</b>                                | <b>12</b> |
| <b>CIT01-06      Ribbed radiators, clearance &gt; 40 mm .....</b>                | <b>14</b> |
| <b>CIT01-07      Hygiene radiators, welded installation .....</b>                | <b>16</b> |

*Issue status: Chapter CIT01 - Version 2.00 / 24.05.2012*

## Properties

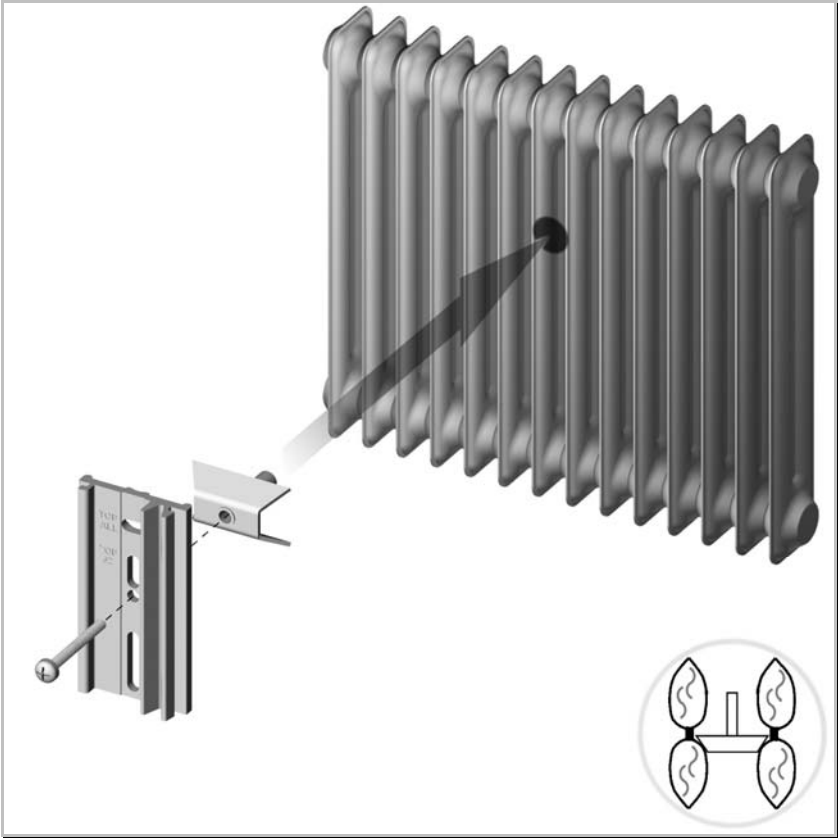
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### **Ribbed radiators**

- ~ Ribbed radiators are made up of combinations of elements that have either been pressed together in the case of cast material or welded or bolted together in the case of steel material.
- ~ The gap between the individual ribs is used for installation of the consumption data meters.
- ~ Clamping brackets are used to attach the installation plate as the carrier for the metering device on the radiator.
- ~ In the case of radiators made of cast iron, we recommend standard heat conduction paste, which improves heat transfer to the contact points between the installation plate and the radiator.
- ~ Above a certain pitch (distance between individual ribs and the resulting space), modified installation attachments must be used for the installation plate.

# Ribbed radiators

## CIT01-01 Ribbed radiators, pitch greater than 40 mm



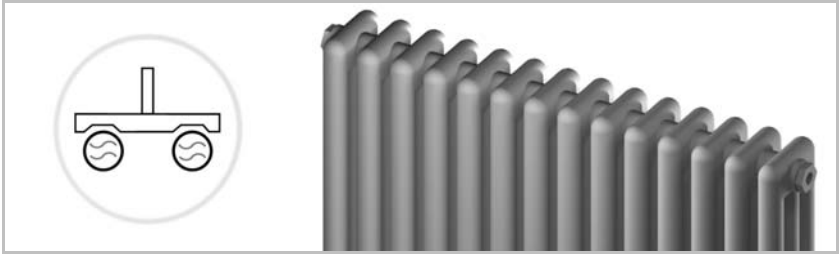
|                                                                                                                        |                                                                                |
|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
| <b>Main installation</b>                                                                                               |                                                                                |
| <b>Complete installation kit:</b>                                                                                      | HCAI-K001 001                                                                  |
| <b>Comprising:</b>                                                                                                     |                                                                                |
| 1 x trapezoidal clamping bracket 35 mm                                                                                 | FKT0018                                                                        |
| 1 x standard installation plate                                                                                        | FKA0005                                                                        |
| 1 x cross-slot screw 4 x 40 mm                                                                                         | FNR0004                                                                        |
| <b>Installation position:</b>                                                                                          |                                                                                |
| Standard installation                                                                                                  | See Chapter H for basic installation requirements for "standard installation". |
| Alternatively, clamping bracket 50 mm or 65 mm can be used for larger rib gaps for trapezoidal clamping bracket 35 mm. |                                                                                |
| 1 x trapezoidal clamping bracket 50 mm                                                                                 | FKT0019                                                                        |
| 1 x trapezoidal clamping bracket 65 mm                                                                                 | FKT0020                                                                        |
| <b>Remote sensor installation:</b>                                                                                     |                                                                                |
| Chapter                                                                                                                | CIT10-01                                                                       |

CIT01-01    Ribbed radiators, pitch greater than 40 mm

Tubular radiators

Special features:

Special clamping brackets are required for installation heights greater than 900 mm. This prevents the heating tubes being pushed apart by the trapezoidal clamping bracket.

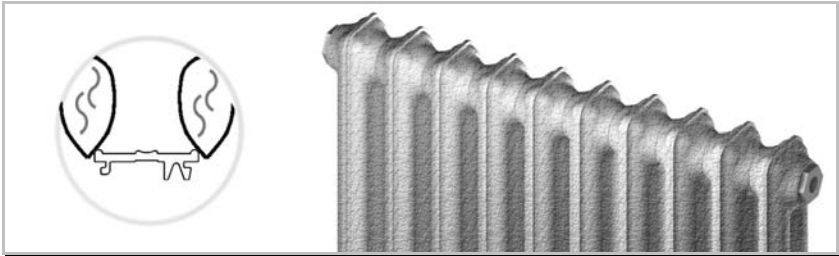


See main installation for installation position

| Supplements / additional information:      |         |
|--------------------------------------------|---------|
| 1 x clamping bracket for tubes TE 46 mm    | FKT0016 |
| or 1 x clamping bracket for tubes TE 36 mm | FKT0015 |

| Remote sensor installation: |          |
|-----------------------------|----------|
| Chapter                     | CIT10-01 |

Cast iron radiators

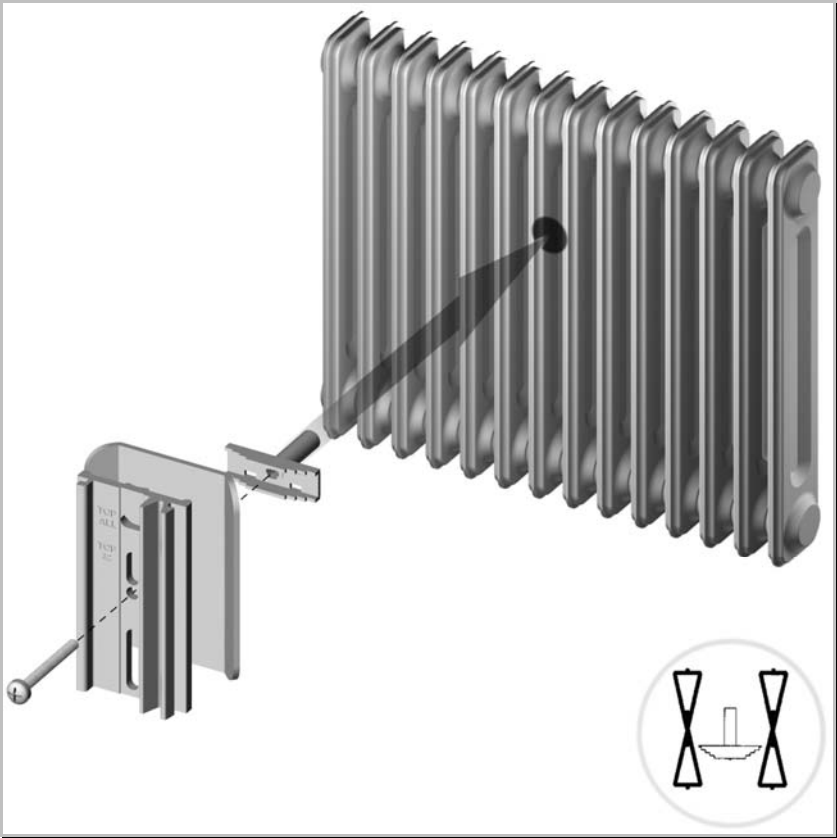


See main installation for installation position

| Remote sensor installation: |          |
|-----------------------------|----------|
| Chapter                     | CIT10-01 |

# Ribbed radiators

## CIT01-02 Ribbed radiators, pitch equal to or smaller than 40 mm



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 002 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 1 x shortened clamping angle    | FKT0009 |
| 1 x wide prism                  | FKA0001 |
| 1 x standard installation plate | FKA0005 |
| 1 x cross-slot screw M4 x 50    | FNR0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-02 |
|---------|----------|

CIT01-02    Ribbed radiators, pitch equal to or smaller than 40 mm

---

**Installation procedure:**

Standard installation with wide prism.

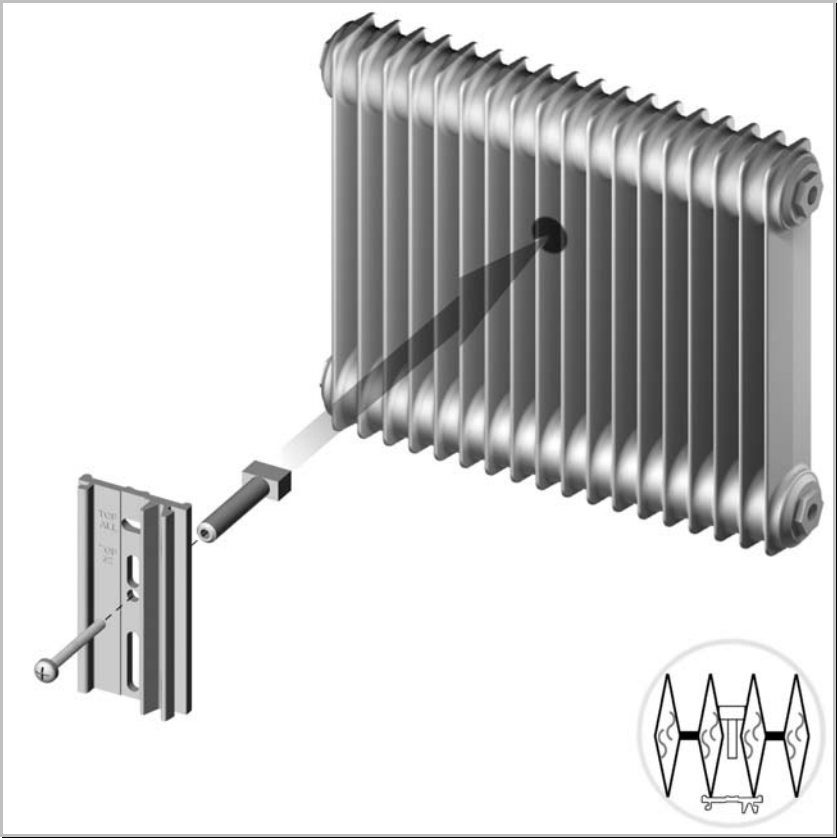
**Installation instructions:**

Alternatively, trapezoidal clamping bracket 35 mm can be used for the shortened trapezoidal clamping bracket.

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 35 mm | FKT0018 |
|----------------------------------------|---------|

Ribbed radiators

CIT01-03    Cast radiators, slender, division 20/40 mm



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 003 |
|----------------------------|---------------|

Comprising:

|                                 |         |
|---------------------------------|---------|
| 1 x clamping sleeve             | FKM0002 |
| 1 x standard installation plate | FKA0005 |
| 1 x cross-slot screw M4 x 40    | FNR0004 |

Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

Remote sensor installation:

|                  |  |
|------------------|--|
| - not possible - |  |
|------------------|--|

### **CIT01-03 Cast radiators, slender, division 20/40 mm**

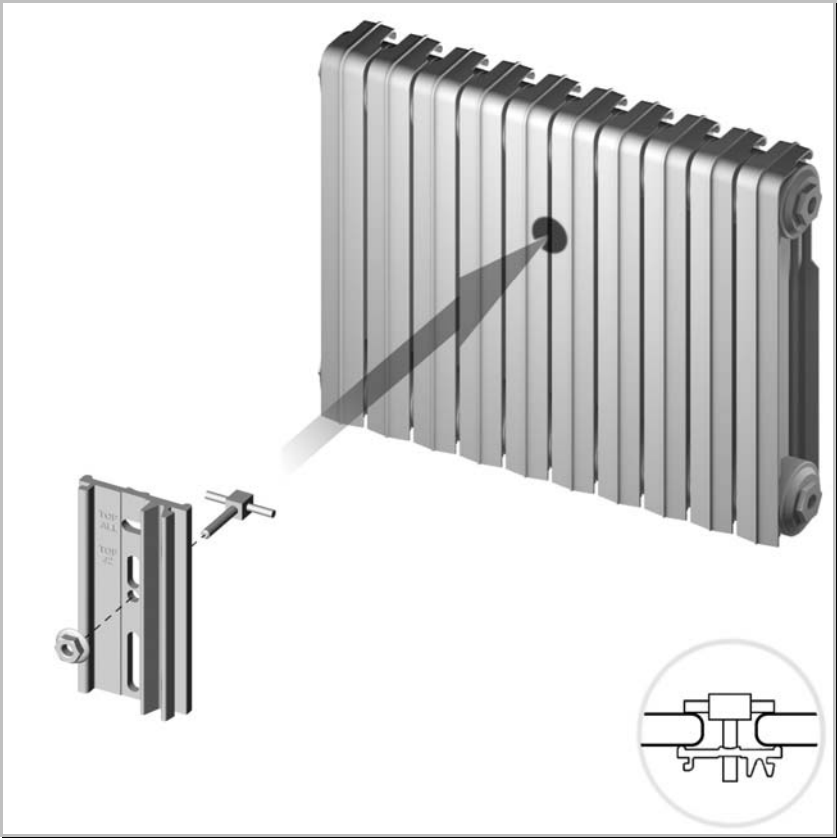
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#### **Installation procedure:**

The clamping sleeve is inserted between the radiator ribs at the planned installation location and then turned through 90° to be fixed in place.

# Ribbed radiators

## CIT01-04 End faces cast radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 004 |
|----------------------------|---------------|

### Comprising:

|                                       |                                   |
|---------------------------------------|-----------------------------------|
| 1 x square bolt 4.5 mm with cross pin | BOZ4002 (groove width 4.5 - 6 mm) |
| 1 x square bolt 6,0 mm with cross pin | BOZ4003 (groove width 6 - 8 mm)   |
| 1 x standard installation plate       | FKA0005                           |
| 1 x self-locking nut M3               | FNM0005                           |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|                  |  |
|------------------|--|
| - not possible - |  |
|------------------|--|

CIT01-04    End faces cast radiators

---

**Special features:**

**Installation instructions:**

The square bolt 12 mm can be used for groove widths larger than 12 mm.  
These can be ordered separately as an option.

|                                        |         |
|----------------------------------------|---------|
| 1 x square bolt 12,0 mm with cross pin | BOZ4004 |
|----------------------------------------|---------|

**Installation procedure:**

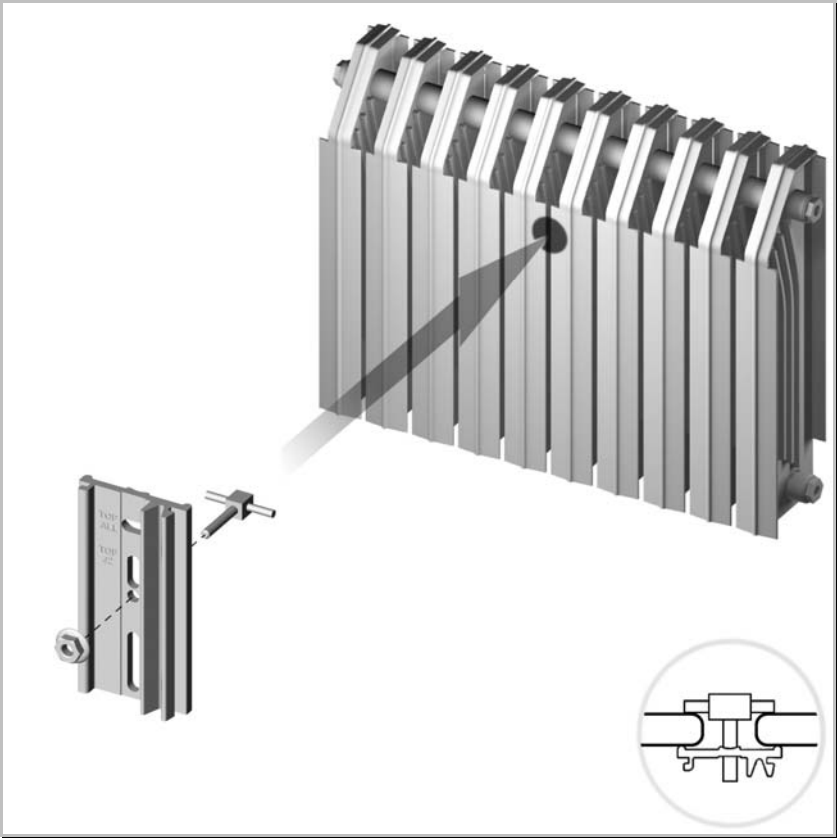
Insert the pre-mounted attachment bracket into the groove on the radiator at the planned installation spot and then turn it through 90°.

You need different square bolts for different groove widths. Please note the dimensional specifications for the main installation.

If the square bolt is too long, shorten it using a side cutter.

# Ribbed radiators

## CIT01-05    Cast radiators type KR



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K001 005 |
|-----------------------------------|---------------|

**Comprising:**

|                                 |         |
|---------------------------------|---------|
| 1 x square bolt 6.0 mm          | BOZ4003 |
| 1 x standard installation plate | FKA0005 |
| 1 x self-locking nut M3         | FNM0005 |

**Installation position:**

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

**Remote sensor installation:**

|         |          |
|---------|----------|
| Chapter | CIT10-04 |
|---------|----------|

CIT01-05    Cast radiators, type KR

---

**Special features:**

**Installation instructions:**

The square bolt 12 mm can be used for groove widths larger than 12 mm.  
These can be ordered separately as an option.

|                                        |         |
|----------------------------------------|---------|
| 1 x square bolt 12,0 mm with cross pin | BOZ4004 |
|----------------------------------------|---------|

**Installation procedure:**

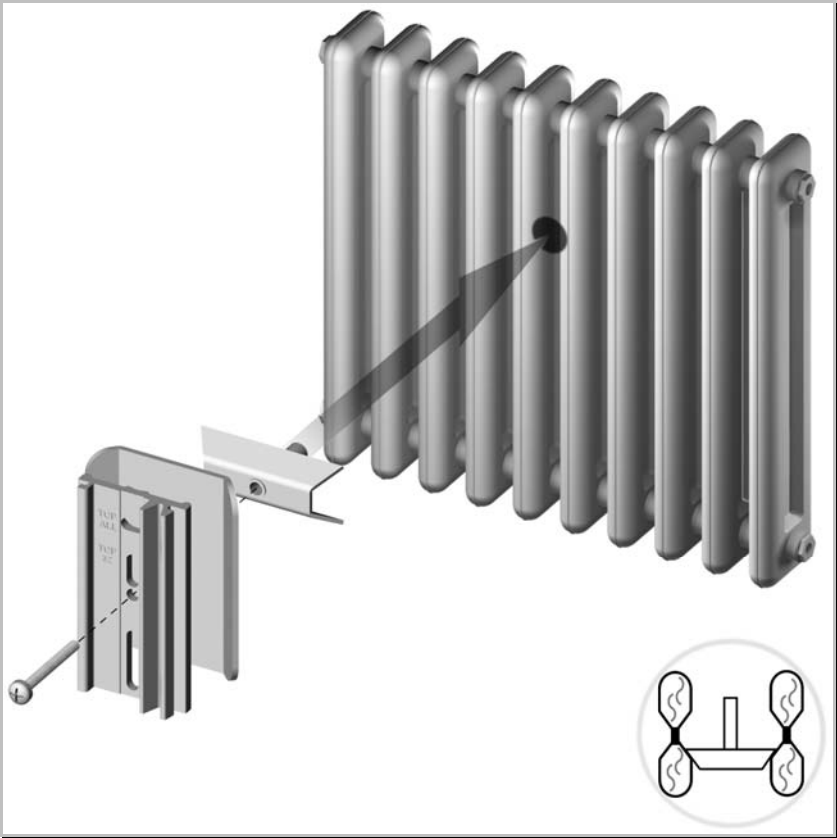
Insert the pre-mounted attachment bracket into the groove on the radiator at the planned installation spot and then turn it through 90°.

You need different square bolts for different groove widths. Please note the dimensional specifications for the main installation.

If the square bolt is too long, shorten it using a side cutter.

# Ribbed radiators

## CIT01-06 Ribbed radiators, clearance > 40 mm



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K001 006 |
|-----------------------------------|---------------|

**Comprising:**

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 50 mm | FKT0019 |
| 1 x wide prism                         | FKA0001 |
| 1 x standard installation plate        | FKA0005 |
| 1 x cross-slot screw M4 x 70           | FNR0006 |

**Installation position:**

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

**Remote sensor installation:**

|                  |  |
|------------------|--|
| - not possible - |  |
|------------------|--|

### **CIT01-06 Ribbed radiators, clearance > 40 mm**

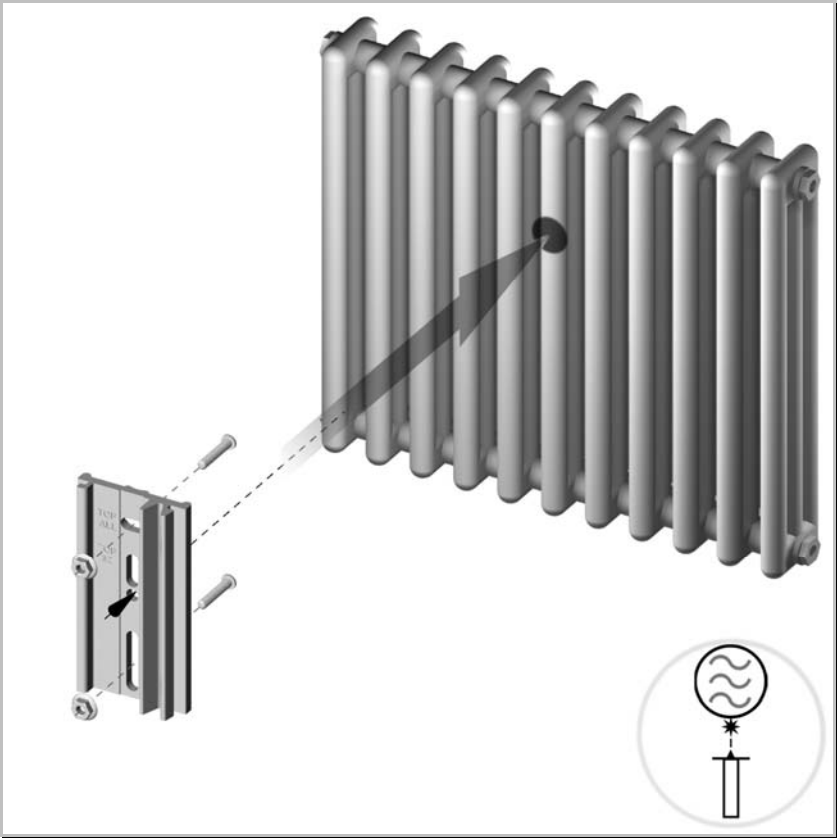
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**Installation procedure:**

Standard installation with wide prism.

# Ribbed radiators

## CIT01-07    Hygiene radiators, welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-15 |
|---------|----------|

### **CIT01-07    Hygiene radiator, welded installation**

---

**Special features:**

In this special case, the metering device is not attached by rib fixture but by welded installation.



# **205 System Manual**

## **Chapter CIT02**

**Panel radiators**

# Panel radiators

## Chapter CIT02 - Panel radiators

---

|                                                                        |           |
|------------------------------------------------------------------------|-----------|
| <b>Properties.....</b>                                                 | <b>3</b>  |
| Panel radiators.....                                                   | 3         |
| <b>CIT02-01      Panel radiators, vertically moulded .....</b>         | <b>4</b>  |
| Parallel flow (standard) .....                                         | 5         |
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*Issue status: Chapter CIT02 - Version 2.00 / 24.02.2012*

## Properties

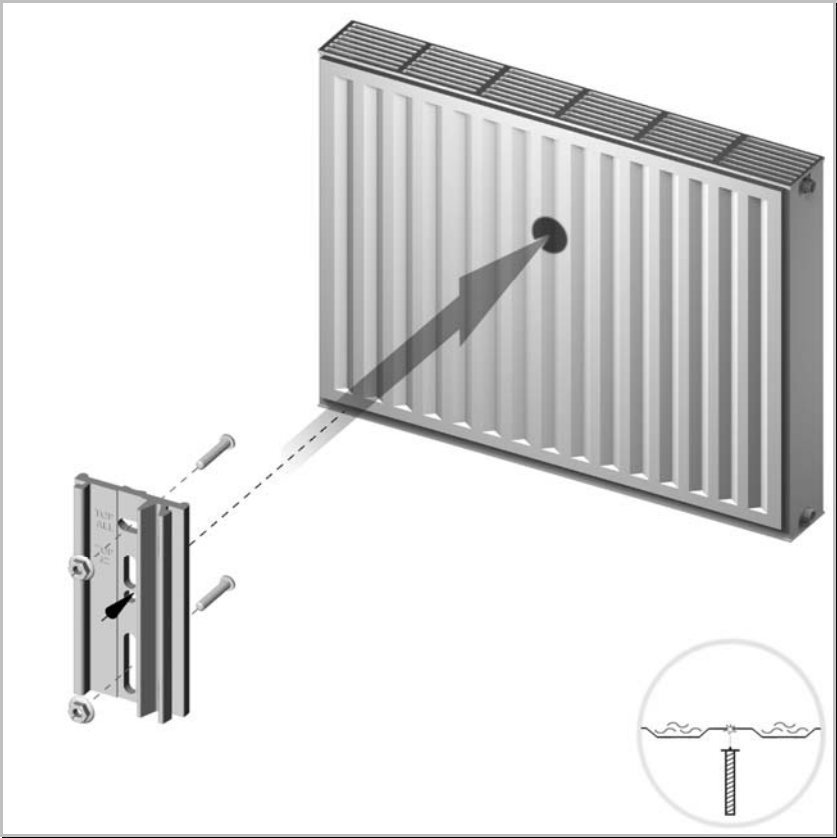
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### Panel radiators

- ~ With panel radiators, channels carrying water are usually behind a smooth or profiled radiator front. The installation plate is always set on and screwed to threaded bolts that have been welded on in advance.
- ~ Before welding, you must find out which material the radiator is made of. Only steel parts may be welded to steel radiators. At the welding spots, paint about the size of a cent has to be removed.
- ~ Welding cannot be carried out on aluminium radiators.
- ~ The threaded bolts are usually welded in place in a recess between two channels carrying water.
- ~ Incorrectly positioned threaded bolts must never be torn off. These parts must be nipped, sawn or cut off and the spot then sanded down smoothly.

# Panel radiators

## CIT02-01    Panel radiators, vertically moulded



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K002 001 |
|-----------------------------------|---------------|

|                                 |         |
|---------------------------------|---------|
| <b>Comprising:</b>              |         |
| 2 x welded studs M3 x 15        | FKT0012 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

|                                      |                                                                                |
|--------------------------------------|--------------------------------------------------------------------------------|
| <b>Installation position:</b>        |                                                                                |
| Standard installation                | See Chapter H for basic installation requirements for "standard installation". |
| Special installation for serial flow | Installation at 50% of the radiator design height for serial flow.             |

|                                    |          |
|------------------------------------|----------|
| <b>Remote sensor installation:</b> |          |
| Chapter                            | CIT10-05 |

## CIT02-01 Panel radiators, vertically moulded

### Special features:

The welded studs for the installation plates are welded to a recess between two channels carrying water.

### Installation procedure:

#### NOTE

**Changed installation positions with serial-flow panel radiators!**

### Parallel flow (standard)

With parallel flow through the panels:

**Installation at 75 % of the radiator design height**

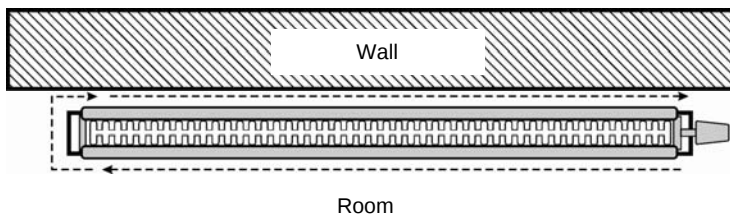
Characteristic: Even flow through several panels.

### Serial flow (special installation)

With serial flow through the panels:

**Installation at 50% of the radiator design height**

Characteristic: No typical heat/water distribution. The medium flows through the panel facing the room first (example: Kermi Therm X2) before it flows through different panels mounted on the wall side.



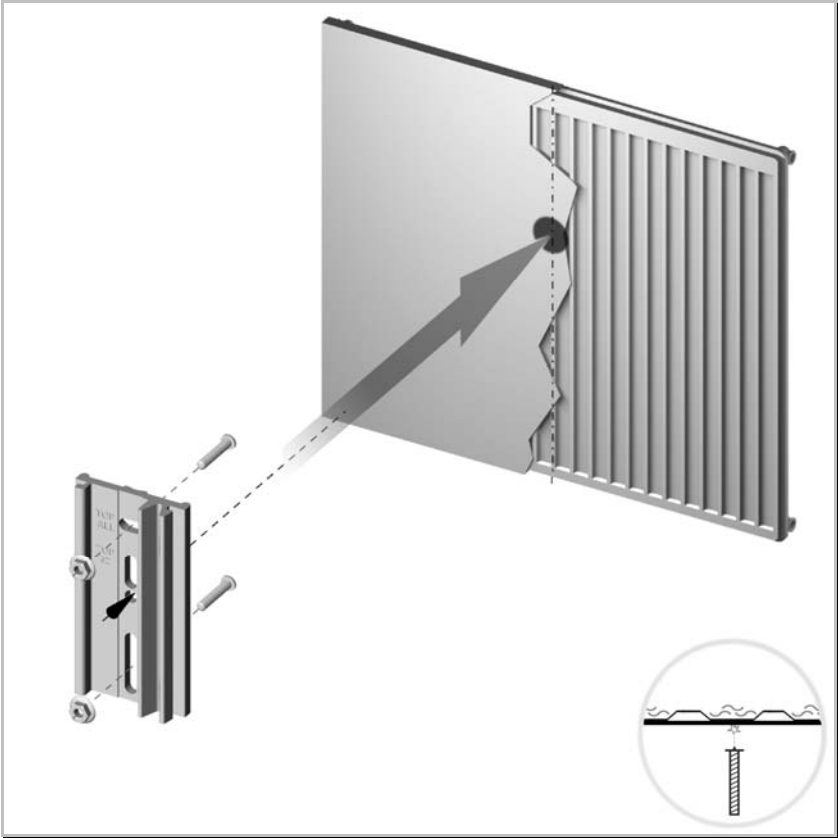
The serial flow through the radiator causes a change in temperature distribution compared with standard flow on the panel facing the room.

**In this case, the metering device should be installed at 50 % of the radiator design height.**

**Other KC values are used.**

# Panel radiators

## CIT02-02    Panel radiators, smooth front



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-05 |
|---------|----------|

## **CIT02-02 Panel radiators, smooth front**

---

### **Special features:**

The welded studs are welded to the smooth panel. Tubes or channels carrying water must be beneath the welding spots.

### **Installation procedure:**

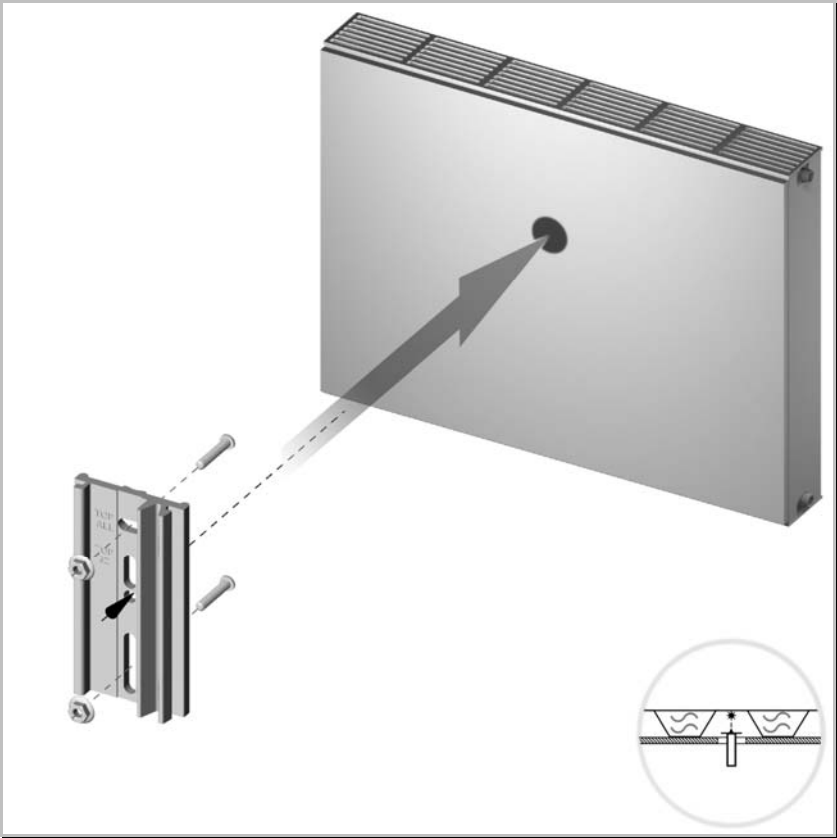
This type of installation is only used when the smooth panel is firmly connected to the radiator (welded or glued)

### **Note:**

Use installation type **CIT02-03** for radiators with loose panels which are not firmly connected.

Panel radiators

CIT02-03    Panel radiators, smooth front (loose)



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K002 001 |
|----------------------------|---------------|

Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 15        | FKT0012 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

Remote sensor installation:

|                  |  |
|------------------|--|
| - not possible - |  |
|------------------|--|

## CIT02-03 Panel radiators, smooth front (loose)

### Special features:

The installation position of the welded studs must be between two channels carrying water. Remove the upper grid or the loose panelling to determine where the channels carrying water and the recess are.



*Determine the centre of the radiator length*

### Installation procedure:

Take the position between the channels carrying water and mark it on the covering panel of the radiator.



*Drill holes*

### **PLEASE NOTE: Risk of injury**

If the drill is not positioned properly or excessive drilling speed is used, injuries may occur.

### **Drilling:**

These holes are used to free up for the bolt adapter of the welding device. Drill a 4 or 5mm pilot hole before opening it out to 13mm using an appropriate hole saw or counter-bore.

### **Fitting:**

When the installation plate is screwed in place, the radiator covering plate is pressed firmly against the channels carrying water.

### **Auxiliary material:**

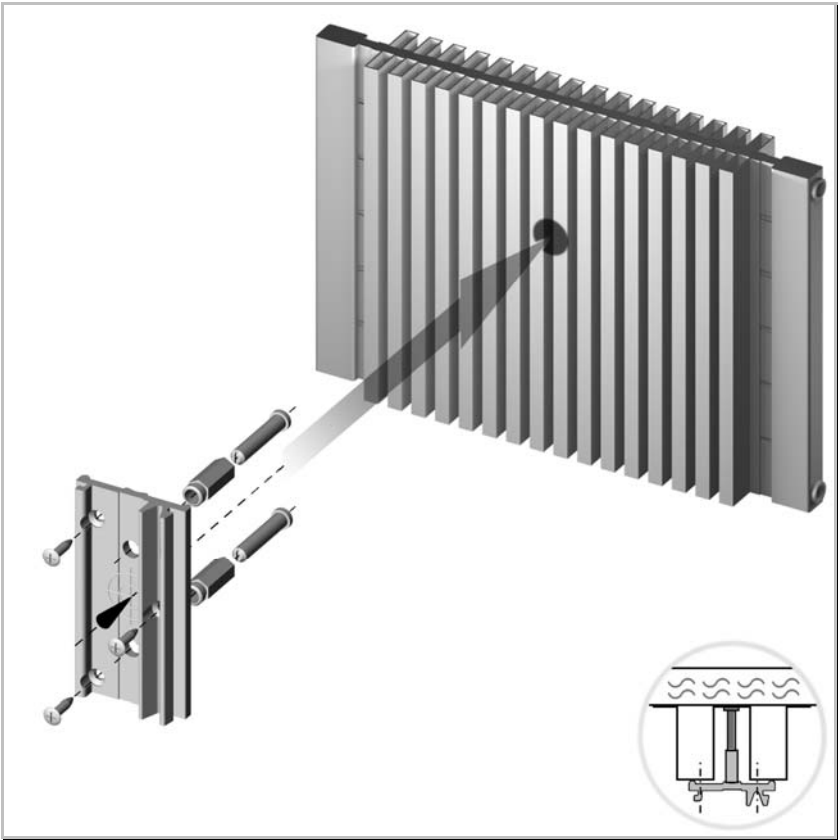
Drill

Metal drill 4 - 5 mm

Counterbore or hole cutter

# Panel radiators

## CIT02-04    Panel radiators with front convection plate



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K002 004 |
|----------------------------|---------------|

|                                                |         |
|------------------------------------------------|---------|
| Comprising:                                    |         |
| 2 x threaded bushing                           | FKA0012 |
| 2 x contact screw                              | FKA0010 |
| or 2 x contact screw long                      | FKA0011 |
| 1 x installation plate, front convection plate | FKA0006 |
| 3 x tapping screw 2.9 x 13                     | FNR0009 |

|                        |                                                                                |
|------------------------|--------------------------------------------------------------------------------|
| Installation position: |                                                                                |
| Standard installation  | See Chapter H for basic installation requirements for "standard installation". |

|                             |          |
|-----------------------------|----------|
| Remote sensor installation: |          |
| Chapter                     | CIT10-12 |

CIT02-04    **Panel radiators with front convection plate**

**Special features:**

Since the heat intake point is in a different position than the installation or attachment points (self-tapping screws) of the installation plate, the positions of the heat intake points have to be determined first.

**Installation procedure:**

**<sup>(1)</sup> Determine heat intake points**

1. Screw the threaded bushings tightly into the installation plate.
  2. Screw the contact screws into the threaded bushings.
  3. Position this unit at the reference point determined.
  4. Transfer the positions of the 3 bore holes for the self-tapping screws.
  5. Drill the 3 holes for the self-tapping screws (2.5 mm)
  6. Use the self-tapping screws to fix the installation plate in this position.
  7. Screw the contact screws as far as they will go (through the hollow thread).
8. Secure the position of the contact screw using bonding adhesive.

**Note:**

The long contact screws must be used in the case of especially deep front convection plates.

**Auxiliary material:**

Bonding adhesive, e.g. Loctite 648

**DiaTherm S**



**See main installation for installation position**

**Supplements / additional information:**

First, the heat absorption points are determined for the contact screws. Then the two bore holes with a diameter of 9 mm are drilled for the contact screws (35 mm apart).

The reference point is in the centre between the two contact screw threads.

**PLEASE NOTE the procedure for drilling in thin-walled metal sheets.**

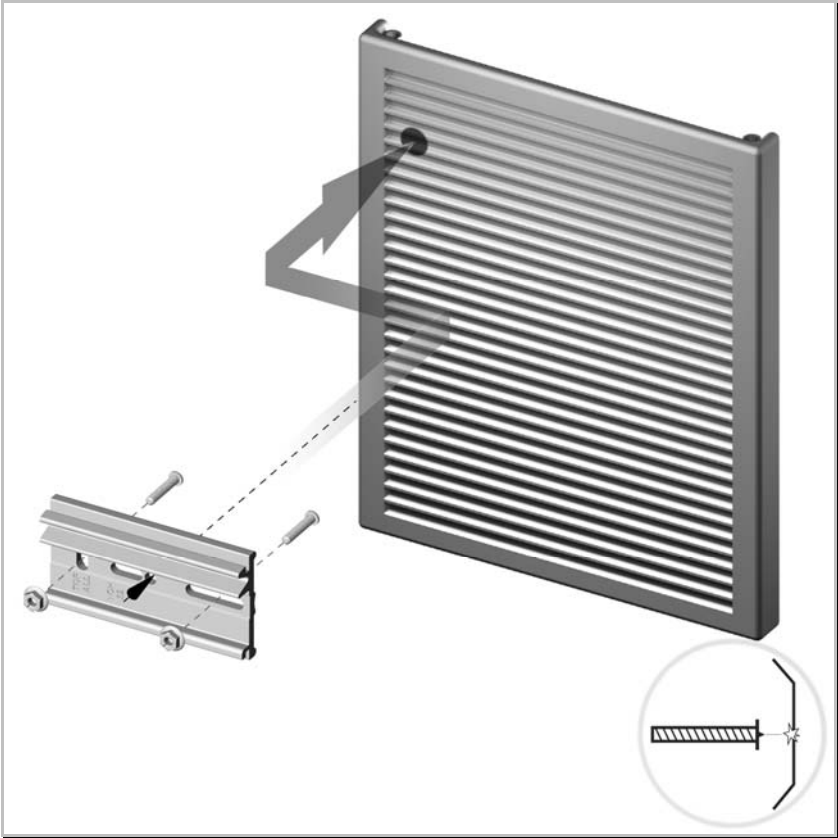
**(1)** The further procedure of attaching the installation plate or screwing out and fixing the contact screws is carried out analogue to the procedure described above.

**Remote sensor installation:**

- not possible -

# Panel radiators

## CIT02-05    Panel radiators as bathroom radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K002 001 |
|----------------------------|---------------|

|                                 |         |
|---------------------------------|---------|
| Comprising:                     |         |
| 2 x welded studs M3 x 15        | FKT0012 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

|                        |                                                                                                                                 |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| Installation position: |                                                                                                                                 |
| Special installation:  | Installation plate mounted horizontally at 75 % of the radiator height on the supply side, as near as possible to the collector |
|                        | The V-shaped groove on the installation plate must be positioned at the top.                                                    |

|                             |          |
|-----------------------------|----------|
| Remote sensor installation: |          |
| Chapter                     | CIT10-10 |

### CIT02-05 Panel radiators as bathroom radiators

---

**Special features:**

The welded studs for the installation plates are welded to a recess between two channels carrying water.

In the case of radiators with a plastic cover over the collector, the lateral distance to the cover must be chosen in such a way that the metering device can still be clipped onto the installation plate.



# **205 System Manual**

## **Chapter CIT03**

**Bathroom radiators**

# Bathroom radiators

## Chapter CIT03 - Bathroom radiators

---

|                                                                                 |           |
|---------------------------------------------------------------------------------|-----------|
| <b>Properties .....</b>                                                         | <b>3</b>  |
| Bathroom radiators .....                                                        | 3         |
| <b>CIT03-01      Bathroom radiators, horizontal rib installation.....</b>       | <b>4</b>  |
| <b>CIT03-02      Bathroom radiators, welded installation .....</b>              | <b>6</b>  |
| <b>CIT03-03      Bathroom radiators, curved pipes .....</b>                     | <b>8</b>  |
| <b>CIT03-04      Bathroom radiators, horizontal flat tubes .....</b>            | <b>10</b> |
| <b>CIT03-05      Bathroom radiators, curved pipes, collector at one side...</b> | <b>12</b> |

*Issue status: Chapter CIT03 - Version 2.00 / 24.05.2012*

### Properties

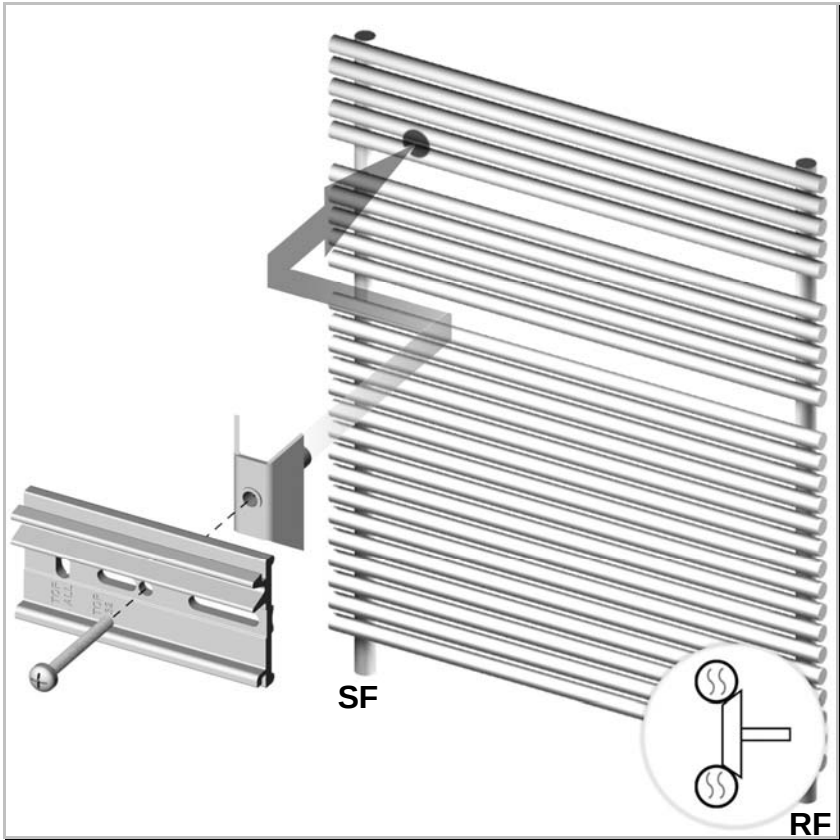
---

#### **Bathroom radiators**

- ~ The metering device must not be installed near splash water (shower). Only metering devices with remote sensors are used in such spots.
- ~ Bathroom radiators often have unusual shapes. Installation specifications which deviate from standard installation are generally used.
- ~ Towels are dried on bathroom radiators. For this reason, the metering devices must not be covered or impaired in any way.

# Bathroom radiators

## CIT03-01 Bathroom radiators, horizontal rib installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 001 |
|----------------------------|---------------|

### Comprising:

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 35 mm | FKT0018 |
| 1 x standard installation plate        | FKA0005 |
| 1 x cross-slot screw 4 x 40 mm         | FNR0004 |

### Installation position:

|                      |                                                                                   |
|----------------------|-----------------------------------------------------------------------------------|
| Special installation | At 75% of the radiator design height<br>Installation near to the supply flow pipe |
|----------------------|-----------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-06 |
|---------|----------|

### CIT03-01 Bathroom radiators, horizontal rib installation

---

**Special features:**

If the metering device is installed near splash water (shower), a device with remote sensor must be used.

**Installation procedure:**

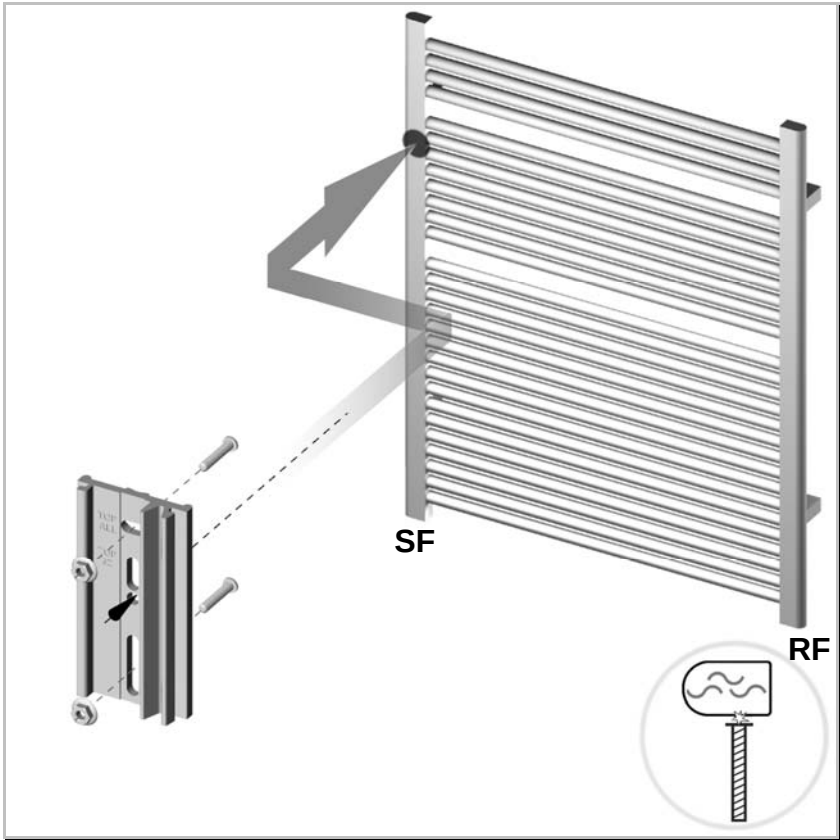
The installation plate must be flush to the water-carrying heating pipes at both sides for heat conduction.

If the installation plate does not correlate with a gap between two water-carrying heating pipes at the calculated position, the position must be corrected to the next gap.

The groove must be at the top, as seen from the front.

# Bathroom radiators

## CIT03-02 Bathroom radiators, welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                      |                                                                              |
|----------------------|------------------------------------------------------------------------------|
| Special installation | At 75% of the radiator design height<br>Installation on the supply flow pipe |
|----------------------|------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-06 |
|---------|----------|

**CIT03-02 Bathroom radiators, welded installation**

**Special features:**

If the metering device is installed near splash water (shower), a device with remote sensor must be used.

**Note:**

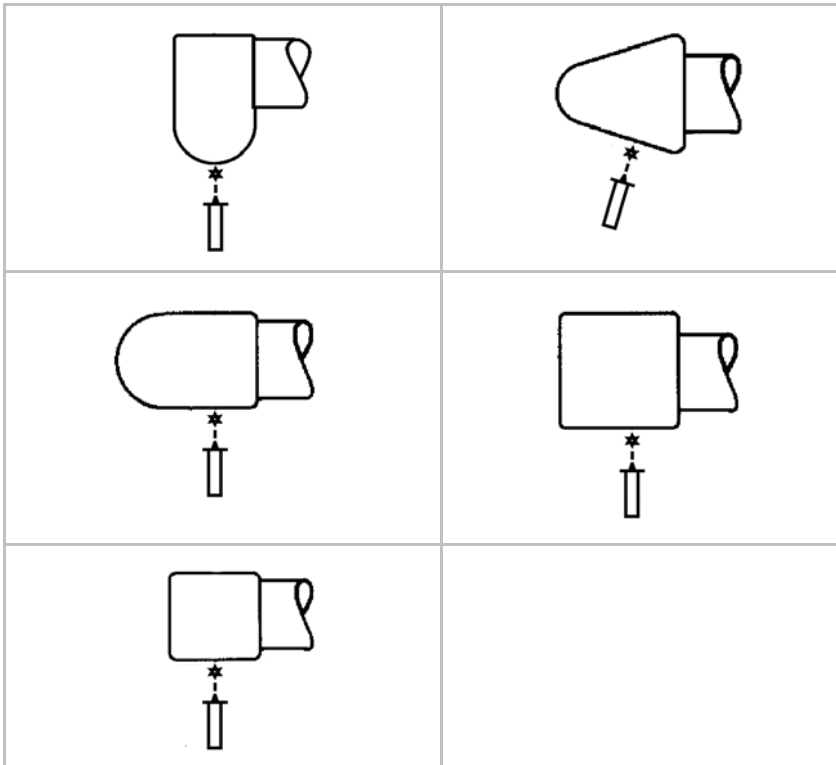
Installation on the return flow collector is possible if KC values are available for this.

Return flow collector installation is always used in the case of radiators with an all-round collector. In both cases, installation is at 75% of the radiator design height.

**Installation procedure:**

The metering device may also be installed mid-side or mid-rear on the supply flow collector.

**Installation variants:**

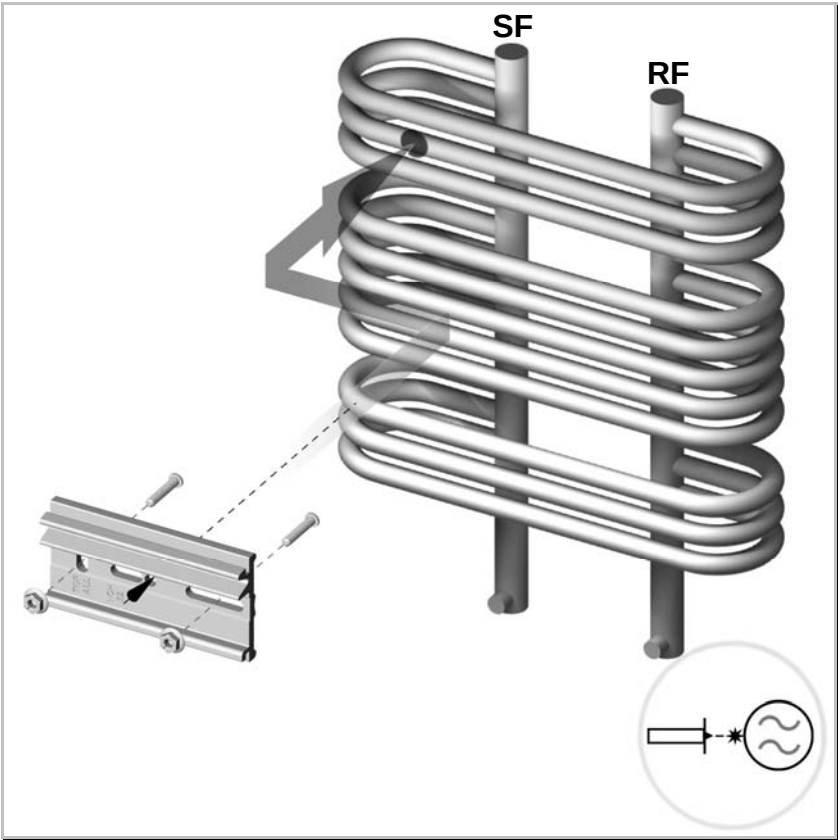


**Note:**

Installation on the return flow collector is possible if KC values are available for this.

Bathroom radiators

CIT03-03 Bathroom radiators, curved pipes



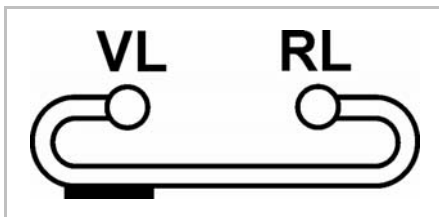
|                                    |                                                                                                                                               |
|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Main installation</b>           |                                                                                                                                               |
| <b>Complete installation kit:</b>  | HCAI-K001 007                                                                                                                                 |
| <b>Comprising:</b>                 |                                                                                                                                               |
| 2 x welded studs M3 x 8            | FKT0013                                                                                                                                       |
| 1 x standard installation plate    | FKA0005                                                                                                                                       |
| 2 x self-locking nut M3            | FNM0005                                                                                                                                       |
| <b>Installation position:</b>      |                                                                                                                                               |
| Special installation               | Horizontal installation plate<br>2nd pipe from the top<br>25% of the radiator design width away from the bent edge<br>on the supply flow side |
| <b>Remote sensor installation:</b> |                                                                                                                                               |
| Chapter                            | CIT10-09                                                                                                                                      |

### CIT03-03 Bathroom radiators, curved pipes

---

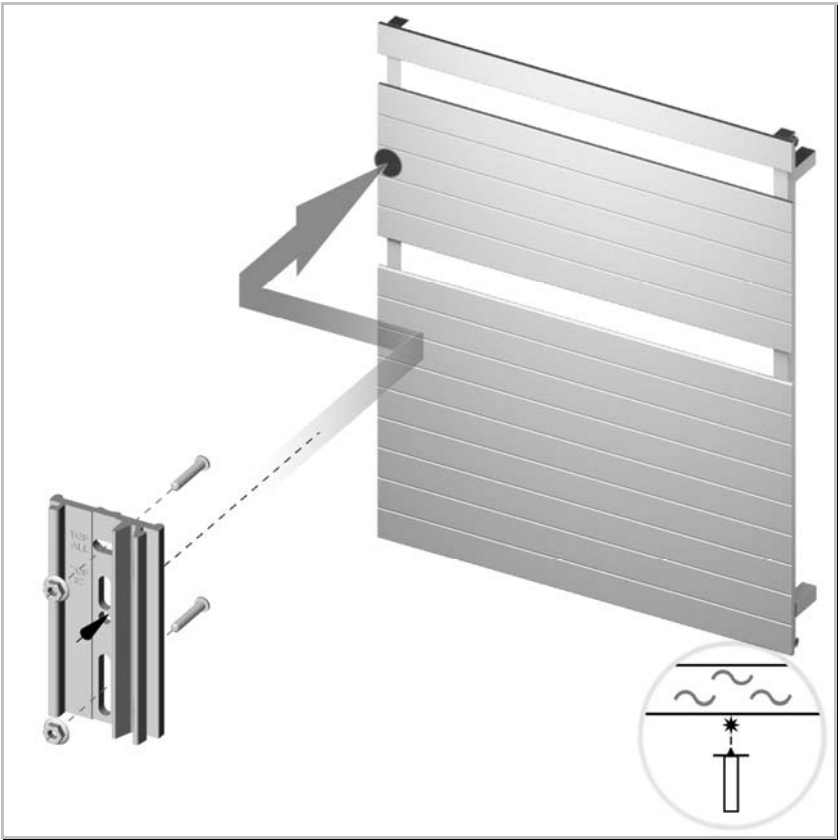
**Special features:**

If the metering device is installed near splash water (shower), a metering device with remote sensor must be used.



# Bathroom radiators

## CIT03-04 Bathroom radiators, horizontal flat tubes



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

|                                 |         |
|---------------------------------|---------|
| Comprising:                     |         |
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

|                        |                                                                                                 |
|------------------------|-------------------------------------------------------------------------------------------------|
| Installation position: |                                                                                                 |
| Special installation   | At 75% of the radiator design height<br>Installation on horizontal panel above supply flow pipe |

|                             |          |
|-----------------------------|----------|
| Remote sensor installation: |          |
| Chapter                     | CIT10-06 |

### CIT03-04 Bathroom radiators, horizontal flat tubes

---

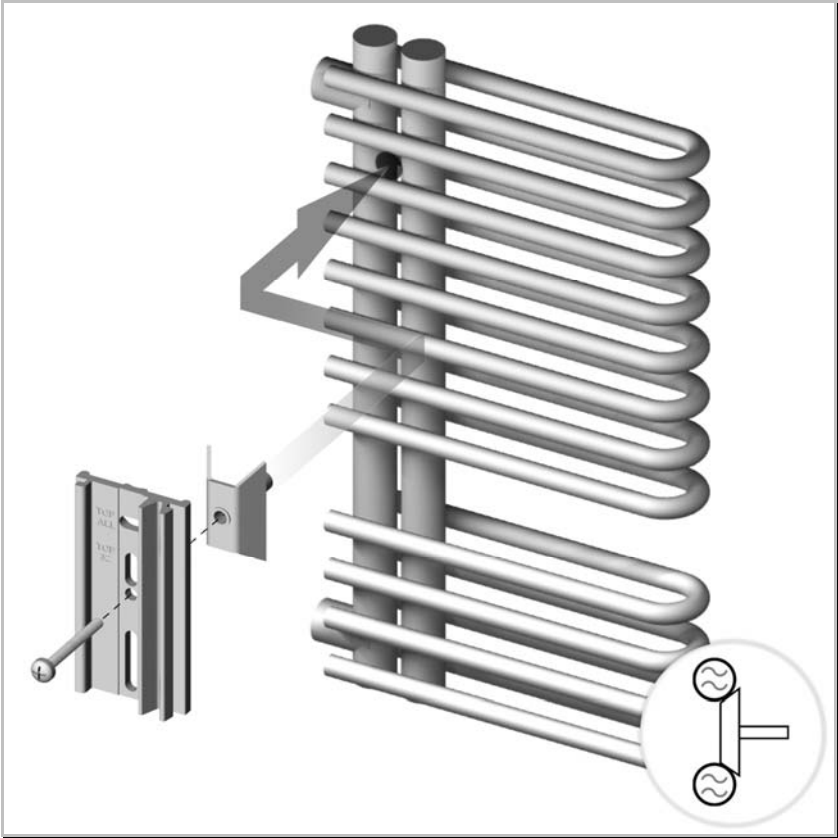
**Special features:**

The installation plate must not project beyond the edge of the horizontal panel. If necessary, the reference point (75% of the radiator design height) must be corrected upwards or downwards.



Bathroom radiators

CIT03-05 Bathroom radiators, curved pipes, collector at one side



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K003 005 |
|----------------------------|---------------|

Comprising:

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 35 mm | FKT0018 |
| 1 x standard installation plate        | FKA0005 |
| 1 x cross-slot screw M4 x 50           | FNR0005 |

Installation position:

|                      |                                                                                                                      |
|----------------------|----------------------------------------------------------------------------------------------------------------------|
| Special installation | At 75 % of the radiator design height<br>Installation on two supply flow horizontal pipes<br>Between both collectors |
|----------------------|----------------------------------------------------------------------------------------------------------------------|

Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-08 |
|---------|----------|

### **CIT03-05 Bathroom radiators, curved pipes, collector at one side**

---

**Special features:**

Depending on the bathroom variant, the two collectors can be connected differently.

**Bathroom radiators**

# **205 System Manual**

## **Chapter CIT04**

**Aluminium radiators**

# Aluminium radiators

## Chapter CIT04 - Aluminium radiators

---

|                                                       |          |
|-------------------------------------------------------|----------|
| <b>Properties .....</b>                               | <b>3</b> |
| Aluminium radiators .....                             | 3        |
| <b>CIT04-01      Aluminium ribbed radiators .....</b> | <b>4</b> |

*Issue status: Chapter CIT04 - Version 2.00 / 24.05.2012*

## Properties

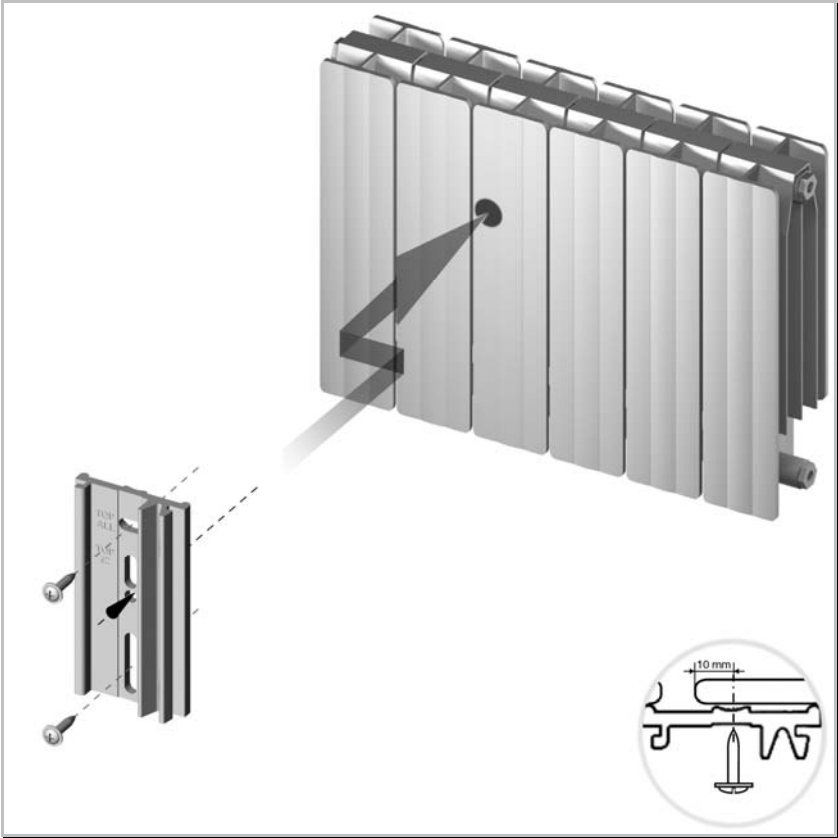
---

### **Aluminium radiators**

- ~ Welding cannot be carried out on aluminium radiators.
- ~ Bolts are usually used, with the installation plate of the metering device being directly bolted to the radiator.

# Aluminium radiators

## CIT04-01    Aluminium ribbed radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K004 001 |
|----------------------------|---------------|

### Comprising:

|                                    |         |
|------------------------------------|---------|
| 1 x standard installation plate    | FKA0005 |
| 2 x self-tapping screw 2.9 x 13 mm | FNR0008 |

### Installation position:

|                      |                                                                                                                               |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------|
| Special installation | At 75 % of the radiator design height<br>10 mm away from the left-hand edge of the central rib<br>Using 2 self-tapping screws |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-11 |
|---------|----------|

## CIT04-01 Aluminium ribbed radiators

---

### **Special features:**

The installation plate is fastened in place using self-tapping screws.

### **Installation procedure:**

A spiral drill (2.5 mm) is used to bore two holes 50 mm apart at the left-hand edge (10 mm away from the left-hand edge of the rib).

Screw the installation plate in place using the self-tapping screws.



# **205 System Manual**

## **Chapter CIT05**

Heating walls

# Heating walls

## Chapter CIT05 - Heating walls

---

|                                                                           |          |
|---------------------------------------------------------------------------|----------|
| <b>Properties .....</b>                                                   | <b>3</b> |
| Heating walls.....                                                        | 3        |
| <b>CIT05-01      70 mm profiles, horizontal flow .....</b>                | <b>4</b> |
| <b>CIT05-02      Flat tube radiators with front convection plate.....</b> | <b>6</b> |
| <b>CIT05-03      Heating wall, horizontally moulded.....</b>              | <b>8</b> |

*Issue status: Chapter CIT05 - Version 2.00 / 24.05.2012*

## Properties

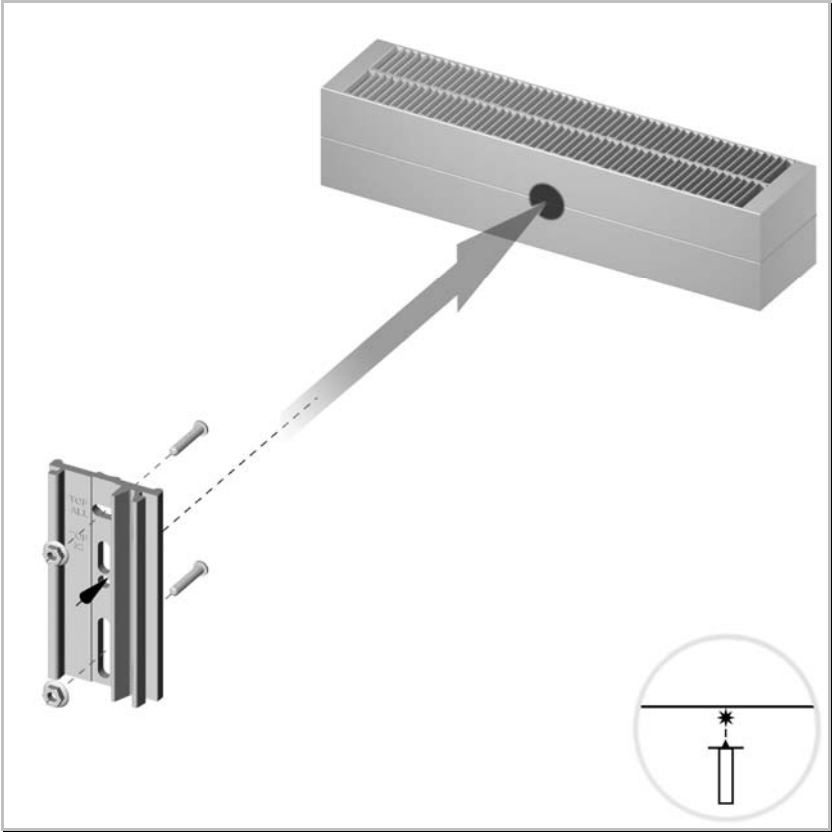
---

### Heating walls

- ~ Heating walls are usually made of flat special section tubes.
- ~ The special section tubes can be arranged horizontally or vertically. They are connected together by collectors.

# Heating walls

## CIT05-01 70 mm profiles, horizontal flow



|                                    |                                                                               |
|------------------------------------|-------------------------------------------------------------------------------|
| <b>Main installation</b>           |                                                                               |
| Complete installation kit:         | HCAI-K001 007                                                                 |
| <b>Comprising:</b>                 |                                                                               |
| 2 x welded studs M3 x 8            | FKT0013                                                                       |
| 1 x standard installation plate    | FKA0005                                                                       |
| 2 x self-locking nut M3            | FNM0005                                                                       |
| <b>Installation position:</b>      |                                                                               |
| Special installation               | At 50 % of the radiator design height<br>At 50 % of the radiator design width |
| <b>Remote sensor installation:</b> |                                                                               |
| Chapter                            | CIT10-12                                                                      |

## CIT05-01 70 mm profiles, horizontal flow

### Special features:

#### Different KC values

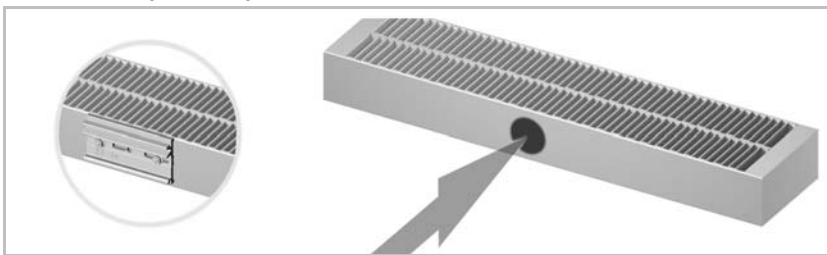
Different KC values are used for "same side" or "alternate side" connections.

### Installation procedure:

#### Only 1-row radiator profile

installation plate fitted horizontally

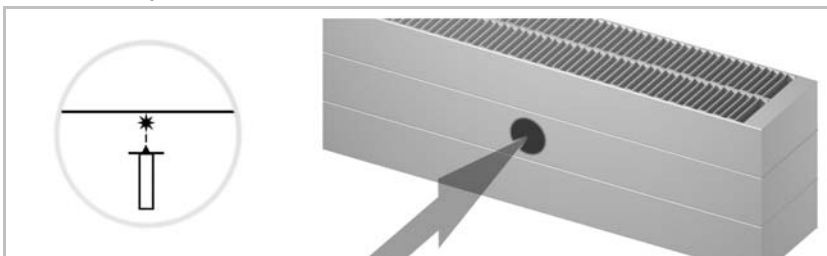
#### 1-row radiator profile - special case



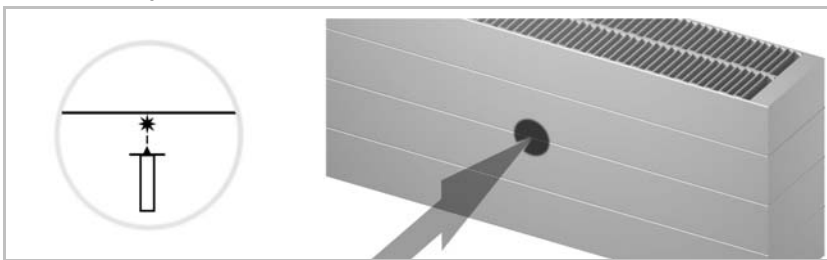
#### 2 to 4-row radiator profiles

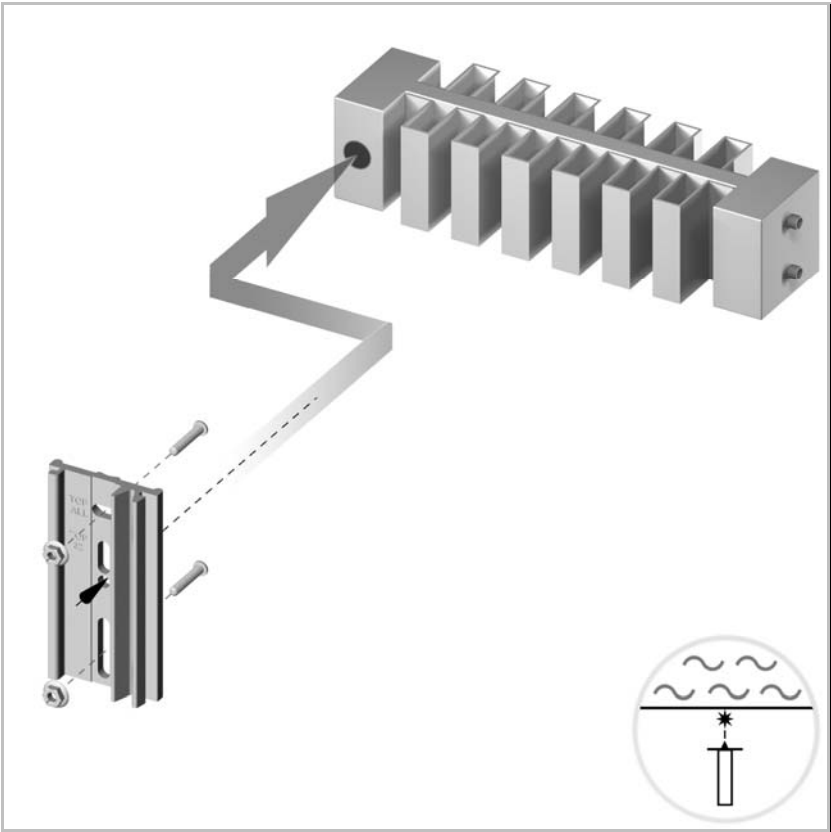
The installation plate is fitted vertically (standard) with the V-shaped groove on the right.

#### 3-row radiator profile



#### 4-row radiator profile





|                                    |                                                                                               |
|------------------------------------|-----------------------------------------------------------------------------------------------|
| <b>Main installation</b>           |                                                                                               |
| Complete installation kit:         | HCAI-K001 007                                                                                 |
| <b>Comprising:</b>                 |                                                                                               |
| 2 x welded studs M3 x 8            | FKT0013                                                                                       |
| 1 x standard installation plate    | FKA0005                                                                                       |
| 2 x self-locking nut M3            | FNM0005                                                                                       |
| <b>Installation position:</b>      |                                                                                               |
| Special installation               | At 50% of the reversing chamber design height<br>At 50% of the reversing chamber design width |
| <b>Remote sensor installation:</b> |                                                                                               |
| - not possible -                   |                                                                                               |

### **CIT05-02 Flat tube radiators with front convection plate (P2/P3)**

---

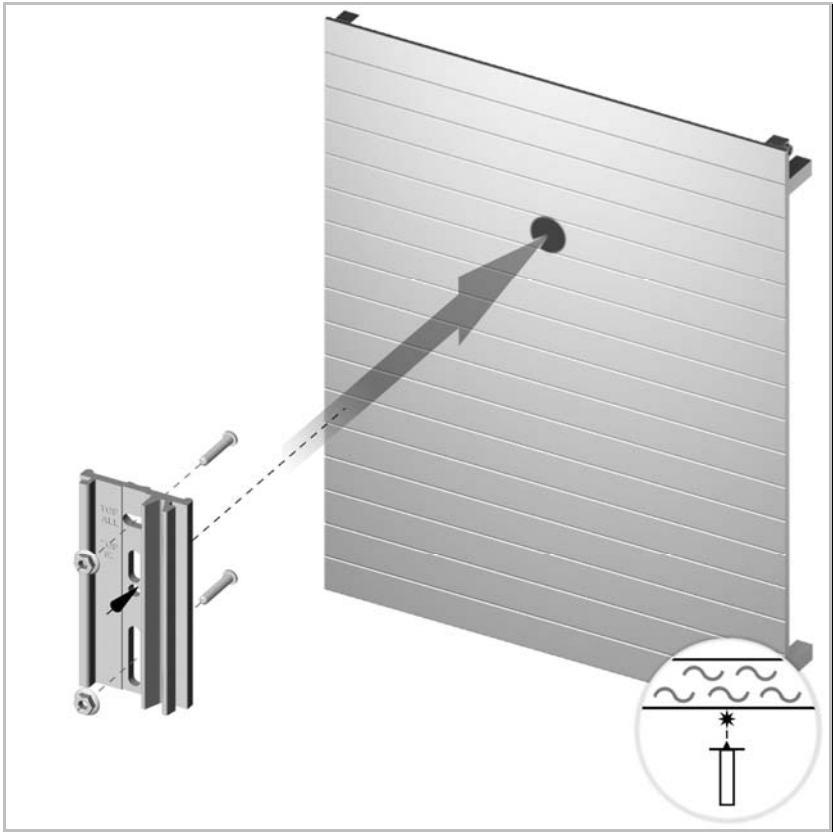
**Special features:**

The metering device is attached to the reversing chamber.

The radiator is connected at the same side.

# Heating walls

## CIT05-03 Heating wall, horizontally moulded



### Main installation

|                                 |                                                                                |
|---------------------------------|--------------------------------------------------------------------------------|
| Complete installation kit:      | HCAI-K001 007                                                                  |
| Comprising:                     |                                                                                |
| 2 x welded studs M3 x 8         | FKT0013                                                                        |
| 1 x standard installation plate | FKA0005                                                                        |
| 2 x self-locking nut M3         | FNM0005                                                                        |
| Installation position:          |                                                                                |
| Standard installation           | See Chapter H for basic installation requirements for "standard installation". |
| Remote sensor installation:     |                                                                                |
| Chapter                         | CIT10-12                                                                       |

## CIT05-03 Heating wall, horizontally moulded (P2/P3)

---

### Special features:

The metering device is fixed to the centre of a horizontal, water-carrying panel.

### Moulded panel:

#### Installation instructions:

The panel can be moulded, depending on the type of radiator involved. Longer welded studs can be used for the safe installation of the installation plates.

|                     |         |                            |
|---------------------|---------|----------------------------|
| Welded stud M3 x 12 | FKT0011 | for slightly moulded panel |
| Welded stud M3 x 15 | FKT0012 | for heavily moulded panel  |



# **205 System Manual**

## **Chapter CIT06**

**Radiators with internal tube register**

# Radiators with internal tube register

## Chapter CIT06 - Radiators with internal tube register

---

|                                                                                         |           |
|-----------------------------------------------------------------------------------------|-----------|
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| Radiators with internal tube register .....                                             | 3         |
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| <b>CIT06-02      Radiators with internal tube register, deep water channel .....</b>    | <b>6</b>  |
| <b>CIT06-03      Radiators with internal tube register, horizontal water flow .....</b> | <b>8</b>  |
| <b>CIT06-04      Radiators with internal tube register Rotherm .....</b>                | <b>10</b> |

*Issue status: Chapter CIT06 - Version 2.00 / 24.05.2012*

## Properties

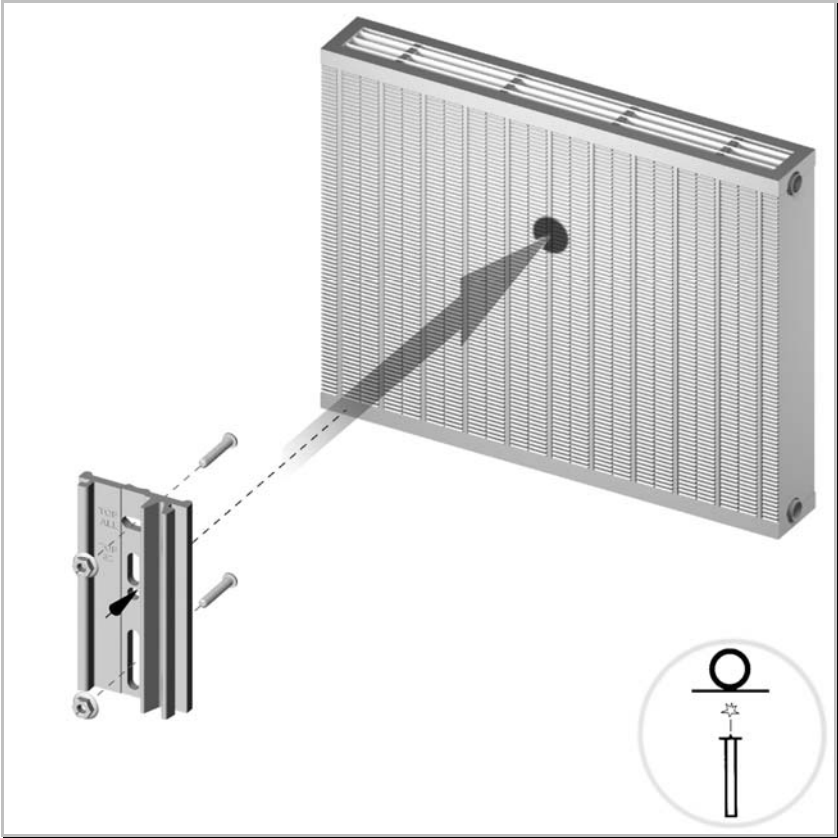
---

### **Radiators with internal tube register**

- ~ They are usually fitted with cladding panels. The panels are available smooth with ribs or with horizontal and vertical slots.
- ~ The horizontal and vertical slots can be on all sides of the radiator.
- ~ There is not a water-carrying channel behind every groove or smooth surface (vertical area between the ribs) of a radiator with internal tube register. If this is the case, the next water-carrying tube or water-carrying channel in the direction of the supply flow must be used for installation.
- ~ The panelling may have to be removed to be able to see into these radiators from above.

# Radiators with internal tube register

## CIT06-01 Radiators with internal tube register, flat water channel



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-13 |
|---------|----------|

### **CIT06-01 Radiators with internal tube register, flat water channel**

---

#### **Installation procedure:**

Installation between the ribs on the groove over a tube carrying water.

#### **Special features:**

There is not a water-carrying tube or water-carrying channel behind every groove or smooth surface (vertical area between the ribs) of a radiator with internal tube register. This can usually be seen by looking into the radiator from above.

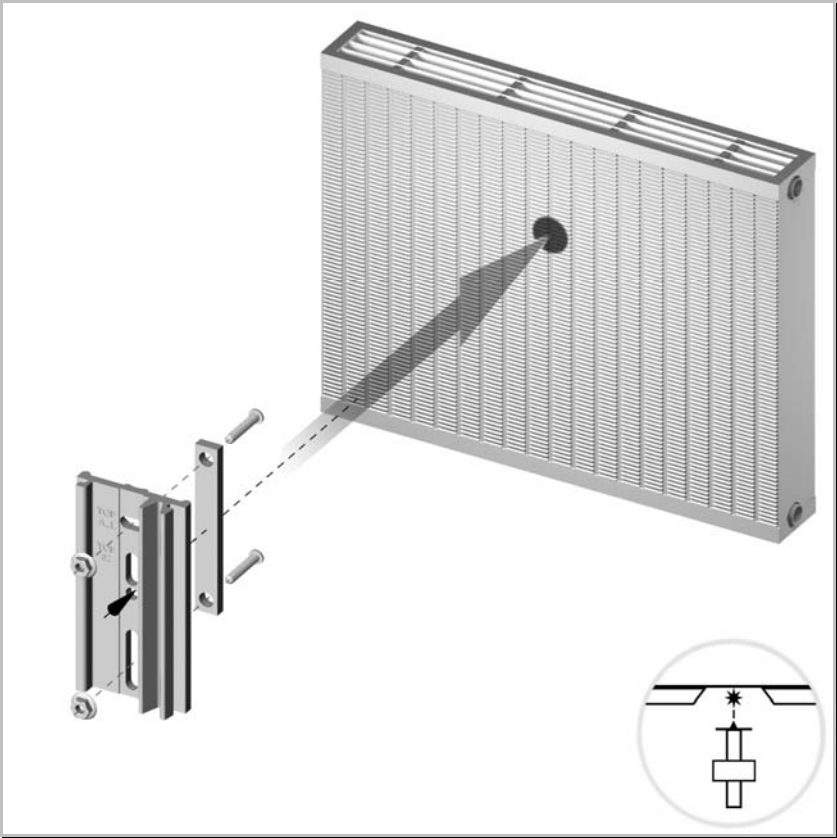
If this is not possible, the upper panelling must be removed.

#### **IMPORTANT:**

If the ribs project over the groove (vertical area with tubes carrying water), installation CIT06-02 must be used.

# Radiators with internal tube register

## CIT06-02 Radiators with internal tube register, deep water channel



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K006 002 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 15        | FKT0012 |
| 1 x spacer                      | FKA0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-13 |
|---------|----------|

### CIT06-02 Radiators with internal tube register, deep water channel

---

**Installation procedure:**

Installation between the ribs on the panel over a tube carrying water. The installation plate is shimmed using a spacer.

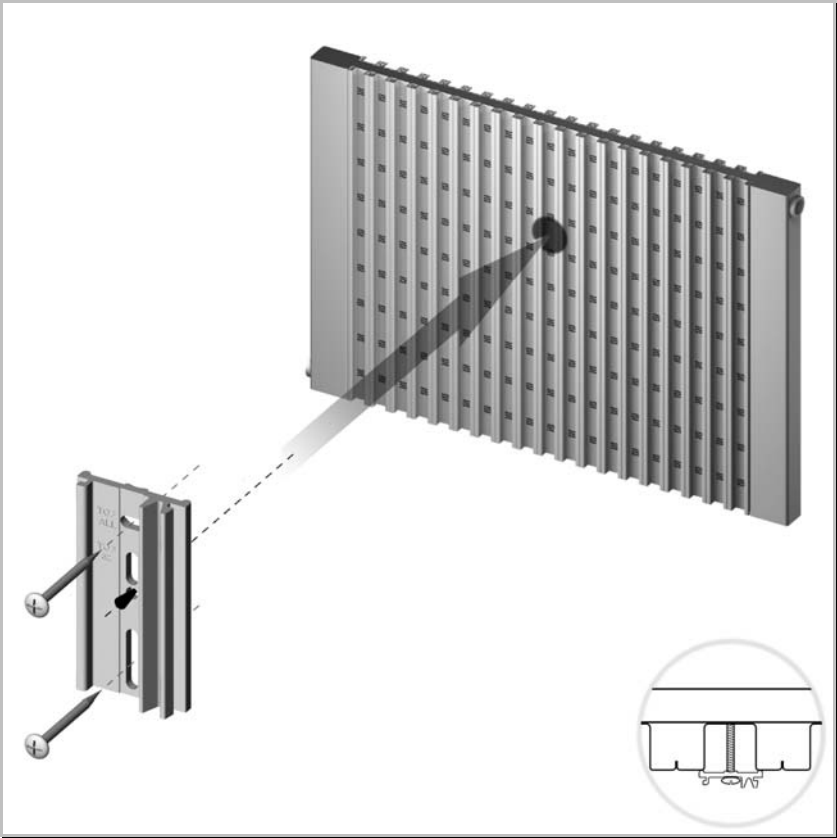
**Special features:**

There is not a water-carrying tube or water-carrying channel behind every groove or smooth surface (vertical area between the ribs) of a radiator with internal tube register. This can usually be seen by looking into the radiator from above.

If this is not possible, the upper panelling must be removed for this.

Radiators with internal tube register

CIT06-03 Radiators with internal tube register, horizontal water flow



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K006 003 |
|----------------------------|---------------|

Comprising:

|                                 |         |
|---------------------------------|---------|
| 1 x standard installation plate | FKA0005 |
| 2 x screw B 3.9 x 45            | FNR0007 |

Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-13 |
|---------|----------|

## CIT06-03 Radiators with internal tube register, horizontal water flow

### Special features:

Installation with two long self-tapping screws.

### Installation procedure:

Do not drill into the cross markings (X). There are tubes carrying water behind these markings!



See main installation for installation position

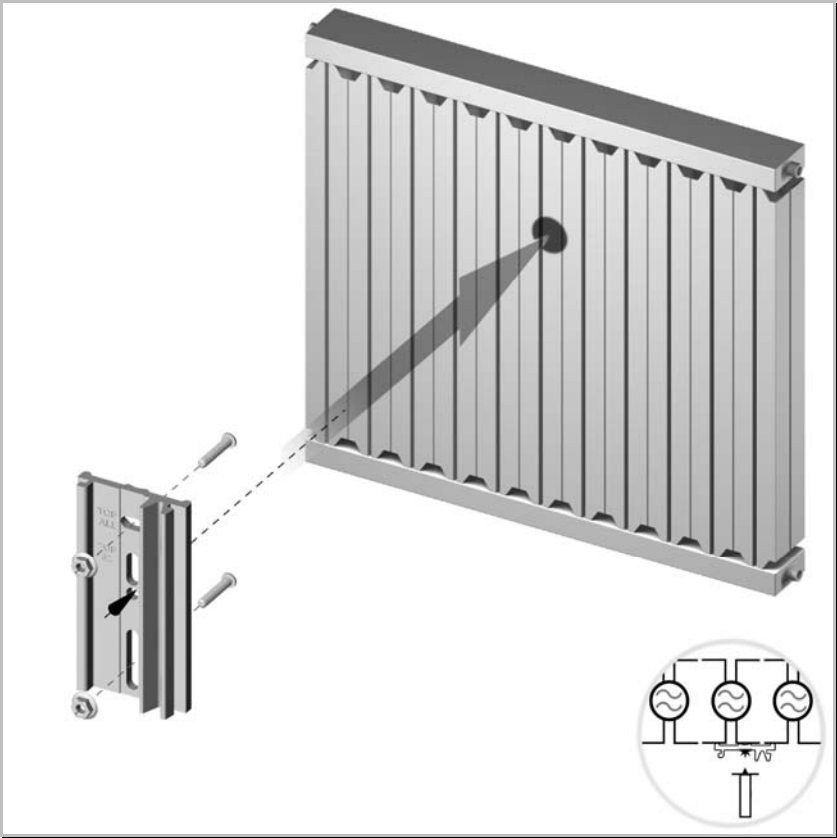
### Supplements / additional information:

Bore hole 3.0 mm

Pre-drilled holes for the self-tapping screws

# Radiators with internal tube register

## CIT06-04 Radiators with internal tube register Rotherm



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

### Comprising:

|                                 |         |
|---------------------------------|---------|
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-13 |
|---------|----------|

### CIT06-04 Radiators with internal tube register Rotherm

---

**Special features:**

If necessary, correct the calculated position to the next possible spot where there is a tube carrying water.

**Installation procedure:**

The installation plate must be flush with the panelling. It must not project into the gaps.



# **205 System Manual**

## **Chapter CIT07**

**Special installation cases**

# Special installation cases

## Chapter CIT07 - Special installation cases

---

|                                                          |           |
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| <b>Properties .....</b>                                  | <b>3</b>  |
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| <b>CIT07-01      Lamella-type radiators.....</b>         | <b>4</b>  |
| <b>CIT07-02      Steel tube welded installation.....</b> | <b>6</b>  |
| <b>CIT07-03      Flat tube radiators.....</b>            | <b>8</b>  |
| <b>CIT07-04      Window ledge radiators .....</b>        | <b>10</b> |

*Issue status: Chapter CIT07 - Version 2.00 / 24.05.2012*

## Properties

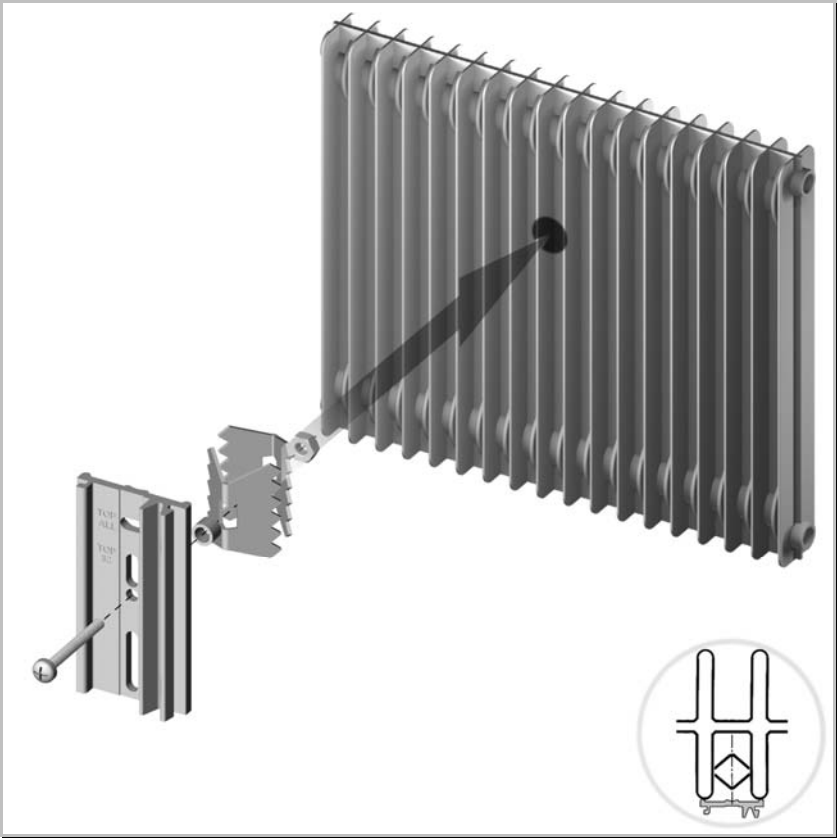
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### **Special installation cases**

- ~ "Special installation cases" includes unusual design radiators.
- ~ Installation deviating from standard is usually necessary. Please refer to any specific installation instructions.

Special installation cases

CIT07-01 Lamella-type radiators



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K007 001 |
|----------------------------|---------------|

Comprising:

|                                                 |         |
|-------------------------------------------------|---------|
| 1 x hexagon nut M4                              | FNM0004 |
| 2 x expanding bracket for lamella-type radiator | FKA0004 |
| 1 x spacer sleeve                               | FKT0010 |
| 1 x standard installation plate                 | FKA0005 |
| 1 x cross-slot screw M4 x 30                    | FNR0003 |

Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

Remote sensor installation:

|         |          |
|---------|----------|
| Chapter | CIT10-14 |
|---------|----------|

### CIT07-01 Lamella-type radiator

---

**Installation procedure:**

Loosely screw the installation parts together into a unit. The hexagon nut must be in the central recess of the rear expanding bracket and be secured against twisting.

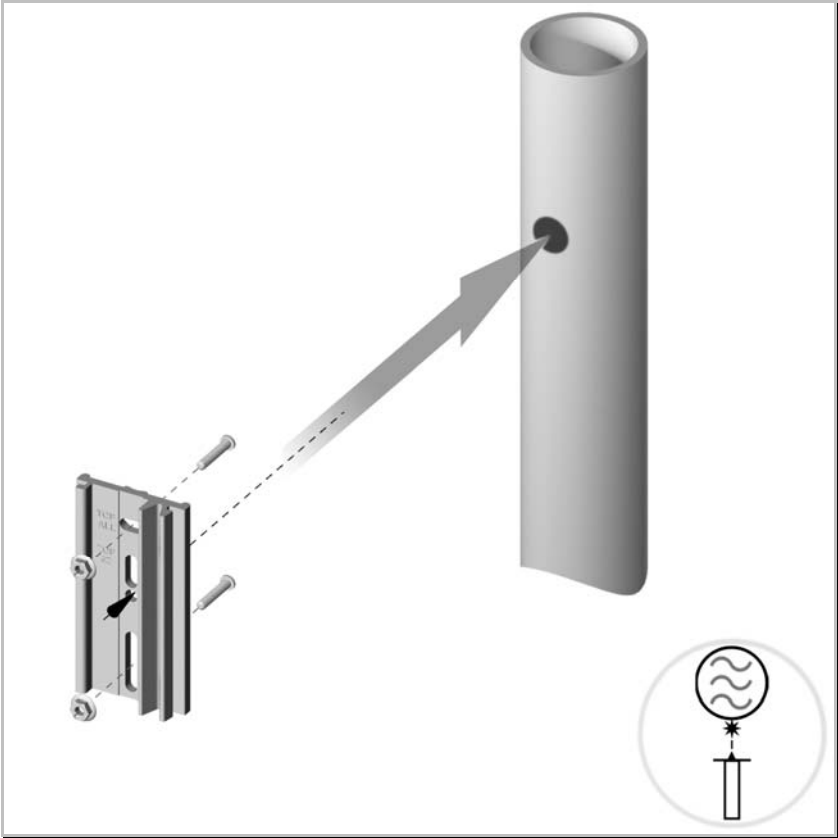
1. Press the installation plate with the elements loosely screwed in place between the designated radiator ribs.
2. Use a screwdriver to tighten the cylinder screw while pressing the installation plate in place.

**Note:**

During tightening/expanding of the expanding bracket, the screw must not touch the base. The screw may have to be shortened.

Special installation cases

CIT07-02    Steel tube welded installation



Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K001 007 |
|----------------------------|---------------|

|                                 |         |
|---------------------------------|---------|
| Comprising:                     |         |
| 2 x welded studs M3 x 8         | FKT0013 |
| 1 x standard installation plate | FKA0005 |
| 2 x self-locking nut M3         | FNM0005 |

|                        |                                                                                |
|------------------------|--------------------------------------------------------------------------------|
| Installation position: |                                                                                |
| Standard installation  | See Chapter H for basic installation requirements for "standard installation". |

|                             |          |
|-----------------------------|----------|
| Remote sensor installation: |          |
| Chapter                     | CIT10-15 |

### CIT07-02 Steel tube welded installation

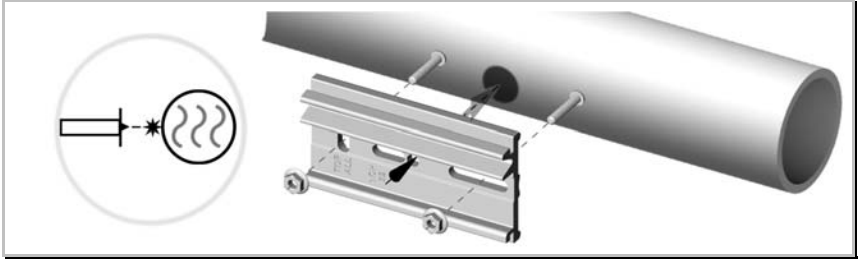
---

**Special features:**

The metering device may also be fitted on the side of the pipe.

**Installation procedure:**

If the metering device is installed near splash water (shower), a device with remote sensor must be used.



See main installation for installation position

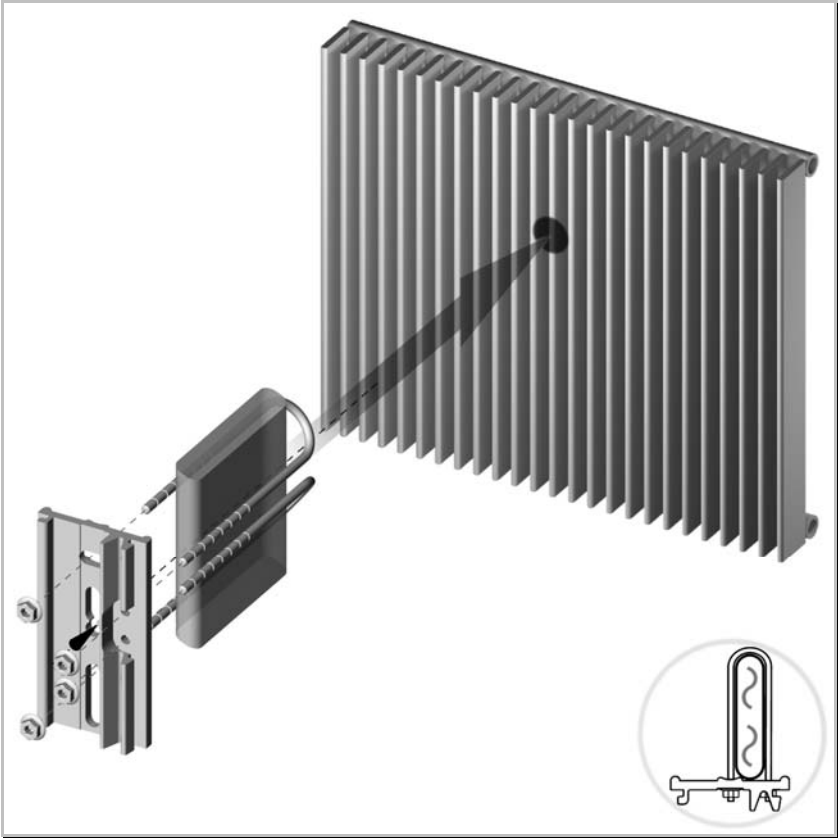
**Supplements / additional information:**

The V-shaped groove on the installation plate must be positioned at the top.

In the case of horizontal pipes, the device is installed at 50% of the distance along the flow length.

# Special installation cases

## CIT07-03 Flat tube radiators



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K007 003 |
|-----------------------------------|---------------|

|                                               |         |
|-----------------------------------------------|---------|
| <b>Comprising:</b>                            |         |
| 2 x threaded hoop                             | FKT0004 |
| 1 x installation plate for flat tube radiator | FKA0007 |
| 4 x self-locking nut M3                       | FNM0005 |

|                               |                                                                                |
|-------------------------------|--------------------------------------------------------------------------------|
| <b>Installation position:</b> |                                                                                |
| Standard installation         | See Chapter H for basic installation requirements for "standard installation". |

|                                    |          |
|------------------------------------|----------|
| <b>Remote sensor installation:</b> |          |
| Chapter                            | CIT10-16 |

### CIT07-03 Flat tube radiator

---

**Special features:**

Flat-tube radiators less than 300 mm high where the metering devices project beyond the radiator when this type of installation is used can only be equipped with remote sensor devices (welded installation).

**Installation procedure:**

Projecting ends of the threads must be shortened at the rated break point after installation.



|                                         |                                                                                                                          |
|-----------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <b>Main installation</b>                |                                                                                                                          |
| <b>Complete installation kit:</b>       | HCAI-K007 004                                                                                                            |
| <b>Comprising:</b>                      |                                                                                                                          |
| 1 x clamping bracket for tubes TE 46 mm | FKT0016                                                                                                                  |
| 1 x standard installation plate         | FKA0005                                                                                                                  |
| 1 x cross-slot screw M4 x 50            | FNR0005                                                                                                                  |
| <b>Installation position:</b>           |                                                                                                                          |
| Special installation                    | At 50 % of the radiator design length<br>Between the 2nd and 3rd pipes from the top<br><br>horizontal installation plate |
| <b>Remote sensor installation:</b>      |                                                                                                                          |
| Chapter                                 | CIT10-17                                                                                                                 |

## CIT07-04 Window ledge radiator

---

### Special features:

The installation plate or metering device is installed horizontally.

### Installation instructions:

Alternatively, clamping bracket for tubes TE 36 mm can be used for clamping bracket for tubes TE 46 mm.

|                                       |         |
|---------------------------------------|---------|
| 1 x clamping bracket (tubes TE 36 mm) | FKT0015 |
|---------------------------------------|---------|



# **205 System Manual**

## **Chapter CIT10**

### **Remote sensor installation**

# Remote sensor installation

## Chapter CIT10 - Remote sensor installation

---

|                                                                                    |           |
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## Properties

### Remote sensor installation

In the case of remote sensor installation, a wired temperature sensor which is inserted in the metering device is attached to the radiator in the calculated metering or installation position.

This installation can be carried out in three different ways:

1. Direct attachment through welding
2. Screw attachment using the installation plate for remote sensors
3. Attachment using threaded hoops

The heat radiated by the radiator is transmitted directly to the metering device via the remote sensor cable. The metering device is installed in a different position, depending on the remote sensor cable length or the metering system used. As for metering device installation, the installation specifications must be heeded for remote sensor installation on the radiator. Usually, the structural features of the radiator make the choice of a remote sensor version necessary. External features (damp locations, showers, ...) or optical aspects may also play a role in the choice.

#### For complete remote sensor installation you require 3 accessories:

- 1 x remote sensor installation kit                      with the required cable length
- 1 x wall bracket installation kit                      for the metering device
- 1 x installation kit according to CIT installation      for attachment to the radiator

### Remote sensor installation kits

| <b>1.5 m remote sensor:</b> |                                | <b>HCAI-K010 0S1 (for all CIT10)</b> |
|-----------------------------|--------------------------------|--------------------------------------|
| 1                           | Remote sensor with 1.5 m cable | BBV4003                              |
| 1                           | Sensor housing                 | FKK0029                              |
| 1                           | Safety cap for sensor housing  | FKK0045                              |
| <b>2,5 m remote sensor:</b> |                                | <b>HCAI-K010 0S2 (for all CIT10)</b> |
| 1                           | Remote sensor with 2,5 m cable | BBV4004                              |
| 1                           | Sensor housing                 | FKK0029                              |
| 1                           | Safety cap for sensor housing  | FKK0045                              |
| <b>5,0 m remote sensor:</b> |                                | <b>HCAI-K010 0S5 (for all CIT10)</b> |
| 1                           | Remote sensor with 5,0 m cable | BBV4005                              |
| 1                           | Sensor housing                 | FKK0029                              |
| 1                           | Safety cap for sensor housing  | FKK0045                              |

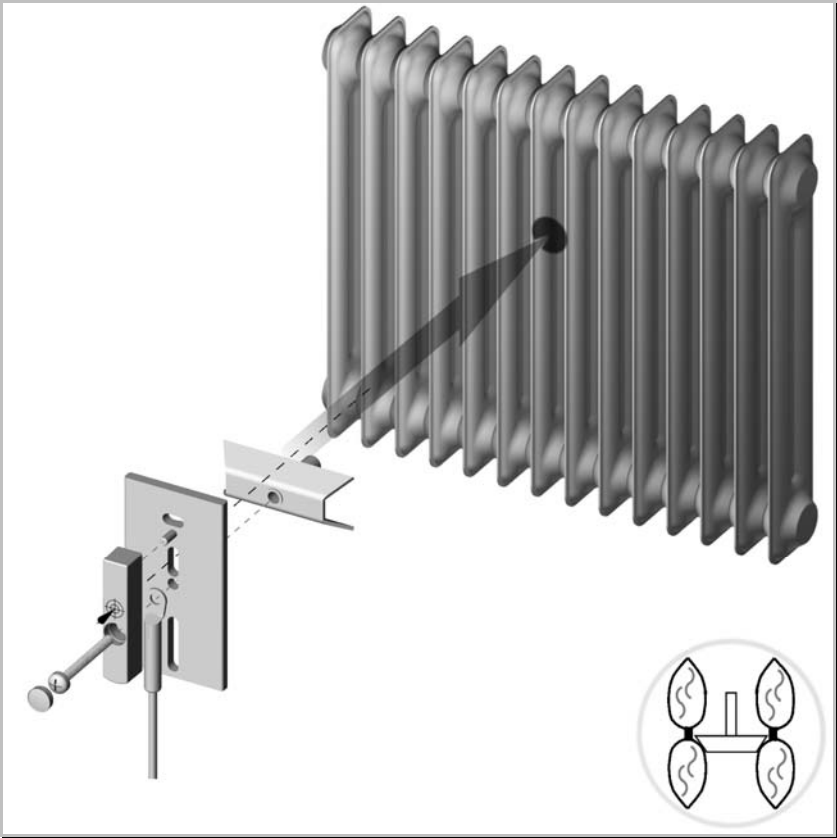
### Wall bracket installation kits

Special wall brackets are used for fixing remote sensor metering devices to the wall. The wall brackets used for devices from other manufacturers must be replaced since otherwise the housing contact will not be actuated.

| <b>P2 wall bracket installation kit, complete:</b> |                  | <b>HCAI-K010 0P2 (for all CIT10)</b> |
|----------------------------------------------------|------------------|--------------------------------------|
| 1                                                  | Wall bracket P2  | FKK0043                              |
| 2                                                  | Dowel 6 mm       | FNU0001                              |
| 2                                                  | Screw B 3.9 x 45 | FNR0007                              |

# Remote sensor installation

## CIT10-01 Ribbed radiators, pitch greater than 40 mm



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 001 |
|----------------------------|---------------|

### Comprising:

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 35 mm | FKT0018 |
| 1 x remote sensor installation plate   | FKA0009 |
| 1 x welded studs M3 x 12               | FKT0011 |
| 1 x cross-slot screw M4 x 40           | FNR0004 |

### Installation position:

|                                                                                                                        |                                                                               |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| Standard installation                                                                                                  | See Chapter H for basic installation requirements for "standard installation" |
| Alternatively, clamping bracket 50 mm or 65 mm can be used for larger rib gaps for trapezoidal clamping bracket 35 mm. |                                                                               |
| 1 x trapezoidal clamping bracket 50 mm                                                                                 | FKT0019                                                                       |
| 1 x trapezoidal clamping bracket 65 mm                                                                                 | FKT0020                                                                       |

### Remote sensor installation:

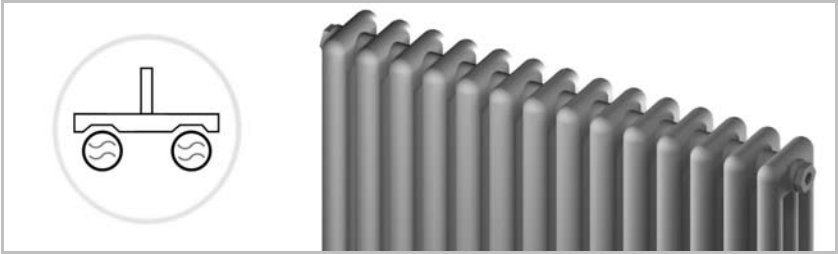
|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

**CIT10-01 Ribbed radiators, pitch greater than 40 mm**

**Tubular radiators**

**Special features:**

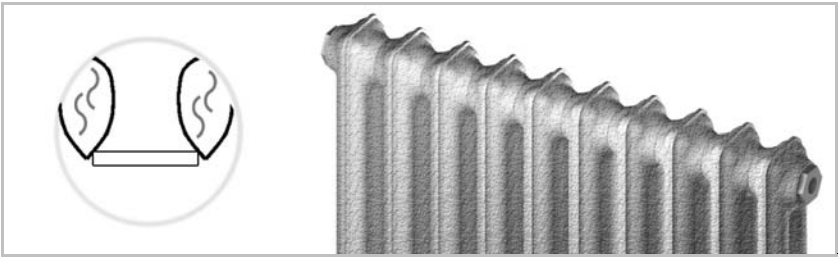
Special clamping brackets are required for installation heights greater than 900 mm. This prevents the heating tubes being pushed apart by the trapezoidal clamping bracket.



**See main installation for installation position**

| Supplements / additional information:      |         |
|--------------------------------------------|---------|
| Clamping bracket tubes TE 46 mm            | FKT0016 |
| or 1 x clamping bracket for tubes TE 36 mm | FKT0015 |

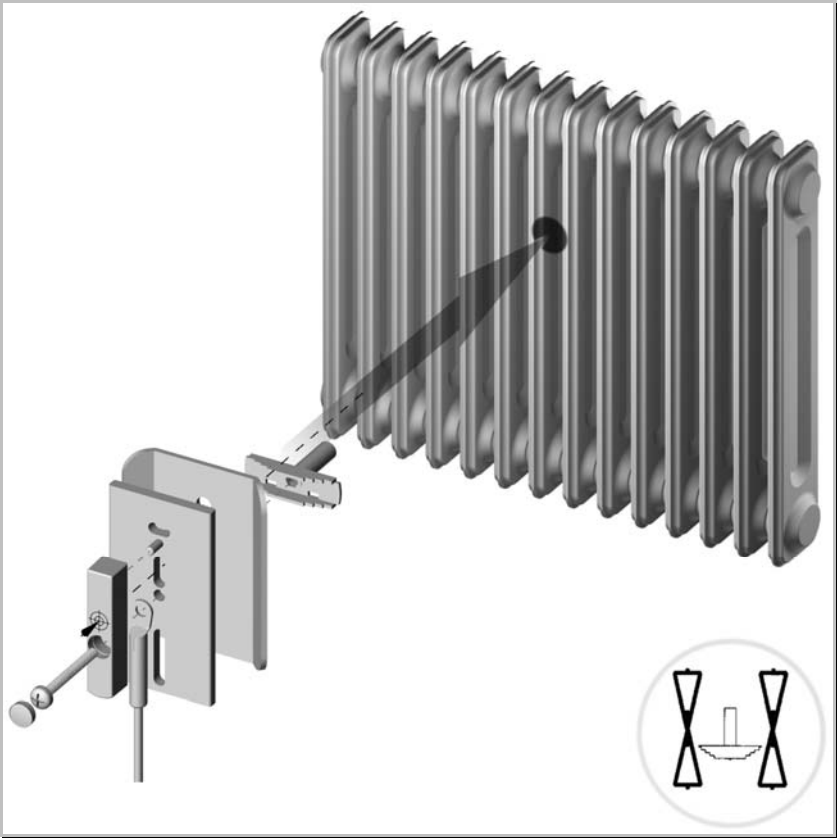
**Cast iron radiators**



**See main installation for installation position**

# Remote sensor installation

## CIT10-02    Ribbed radiators, pitch equal to and smaller than 40 mm



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 002 |
|----------------------------|---------------|

### Comprising:

|                                      |         |
|--------------------------------------|---------|
| 1 x shortened clamping angle         | FKT0009 |
| 1 x wide prism                       | FKA0001 |
| 1 x remote sensor installation plate | FKA0009 |
| 1 x welded studs M3 x 12             | FKT0011 |
| 1 x cross-slot screw M4 x 50         | FNR0005 |

### Installation position:

|                       |                                                                               |
|-----------------------|-------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation" |
|-----------------------|-------------------------------------------------------------------------------|

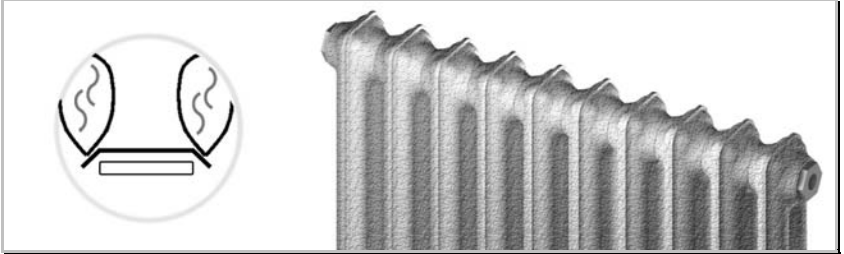
### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### CIT10-02 Ribbed radiators, pitch equal to and smaller than 40 mm

---

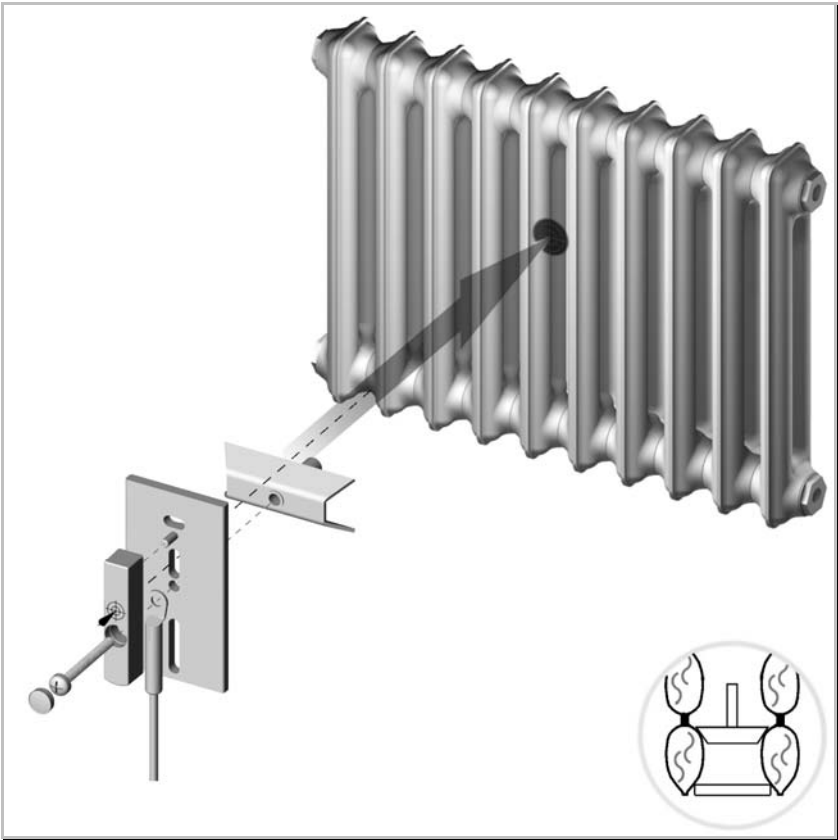
#### Cast iron radiators



See main installation for installation position

# Remote sensor installation

## CIT10-03    Cast radiators type SR



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 003 |
|----------------------------|---------------|

### Comprising:

|                                        |         |
|----------------------------------------|---------|
| 1 x trapezoidal clamping bracket 35 mm | FKT0018 |
| 1 x remote sensor installation plate   | FKA0009 |
| 1 x welded studs M3 x 12               | FKT0011 |
| 1 x cross-slot screw M4 x 50           | FNR0005 |

### Installation position:

|                       |                                                                               |
|-----------------------|-------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation" |
|-----------------------|-------------------------------------------------------------------------------|

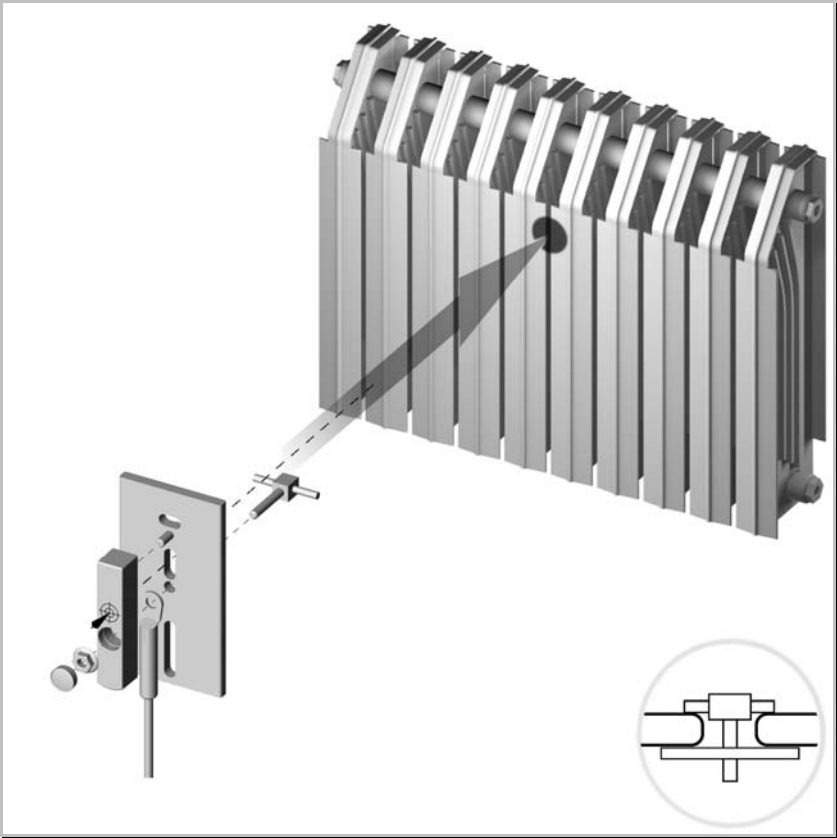
### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|



# Remote sensor installation

## CIT10-04    Cast radiators type KR



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 004 |
|----------------------------|---------------|

|                                      |         |
|--------------------------------------|---------|
| Comprising:                          |         |
| 1 x square bolt 4,5 mm               | BOZ4002 |
| 1 x square bolt 6.0 mm               | BOZ4003 |
| 1 x remote sensor installation plate | FKA0009 |
| 1 x welded studs M3 x 12             | FKT0011 |
| 1 x self-locking nut M3              | FNM0005 |

|                        |                                                                               |
|------------------------|-------------------------------------------------------------------------------|
| Installation position: |                                                                               |
| Standard installation  | See Chapter H for basic installation requirements for "standard installation" |

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation:    |                                                                          |
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |

**CIT10-04    Cast radiators type KR**

---

**Installation procedure:**

Insert the pre-mounted attachment bracket into the groove on the radiator at the planned installation spot and then turn it through 90°.

You need different square bolts for different groove widths. Please note the dimensional specifications for the main installation.

If the square bolt is too long, shorten it using a side cutter.

**Special features:**

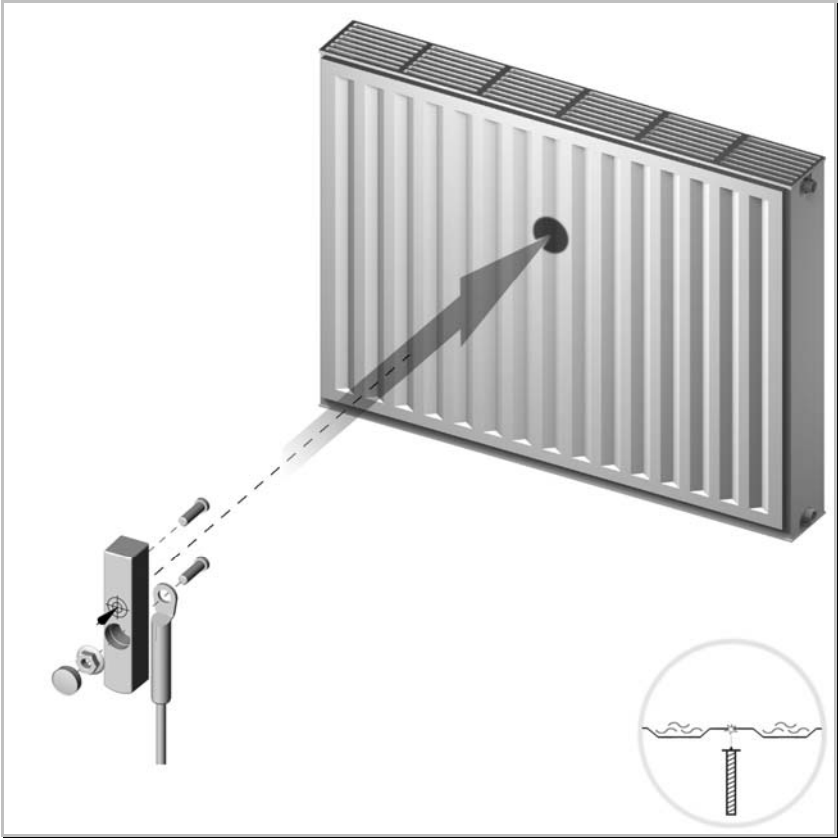
**Installation instructions:**

The square bolt 12 mm can be used for groove widths larger than 12 mm.  
These can be ordered separately as an option.

|                                        |         |
|----------------------------------------|---------|
| 1 x square bolt 12,0 mm with cross pin | BOZ4004 |
|----------------------------------------|---------|

# Remote sensor installation

## CIT10-05    Panel radiators welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                       |                                                                                |
|-----------------------|--------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation". |
|-----------------------|--------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

## CIT10-05 Panel radiators welded installation

### Special features:

The welded studs are welded in a recess between two channels carrying water.

### Installation procedure:

#### NOTE

**Changed installation positions with serial-flow panel radiators!**

### Parallel flow (standard)

With parallel flow through the panels:

**Installation at 75 % of the radiator design height**

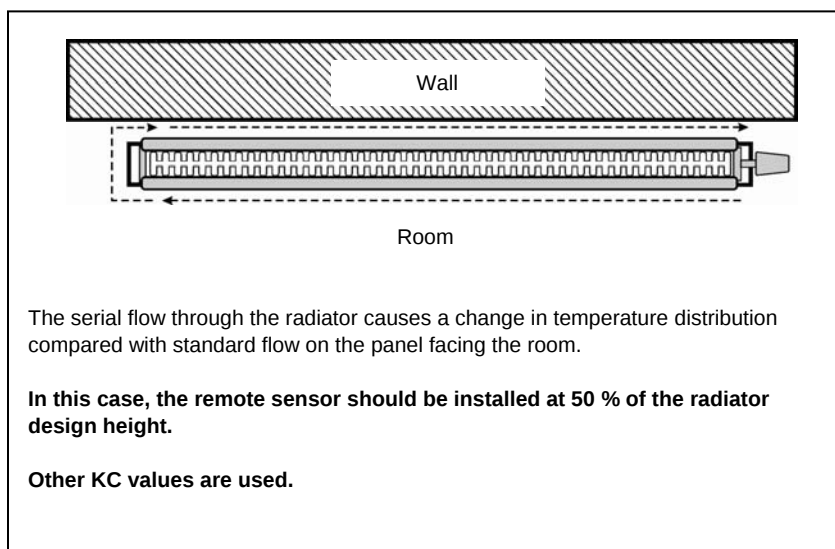
Characteristic: Even flow through several panels.

### Serial flow (special installation)

With serial flow through the panels:

**Installation at 50% of the radiator design height**

Characteristic: No typical heat/water distribution. The medium flows through the panel facing the room first (example: Kermi Therm X2) before it flows through different panels mounted on the wall side.



Further details about this CIT no. can be found on the following pages.

# Remote sensor installation

## CIT10-05 Panel radiators welded installation

---

### Smooth surface, panel firmly connected

**Special features:**

The welded studs are welded to the smooth panel. Tubes or channels carrying water must be beneath the welding spots.



See main installation for installation

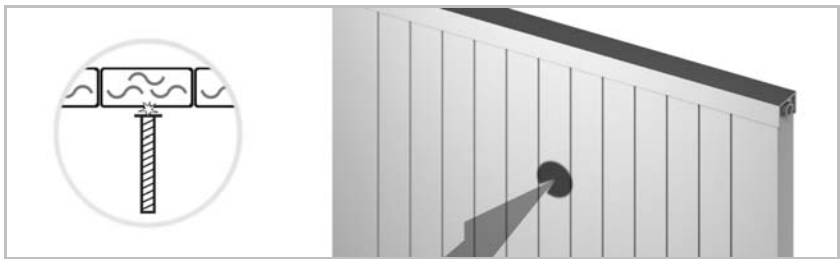
**Supplements / additional information**

This type of installation is only used when the smooth panel is firmly connected to the radiator (welded or glued)

### Vertical panel containing water

**Special features:**

The welded studs are welded in the middle of the panel carrying water.

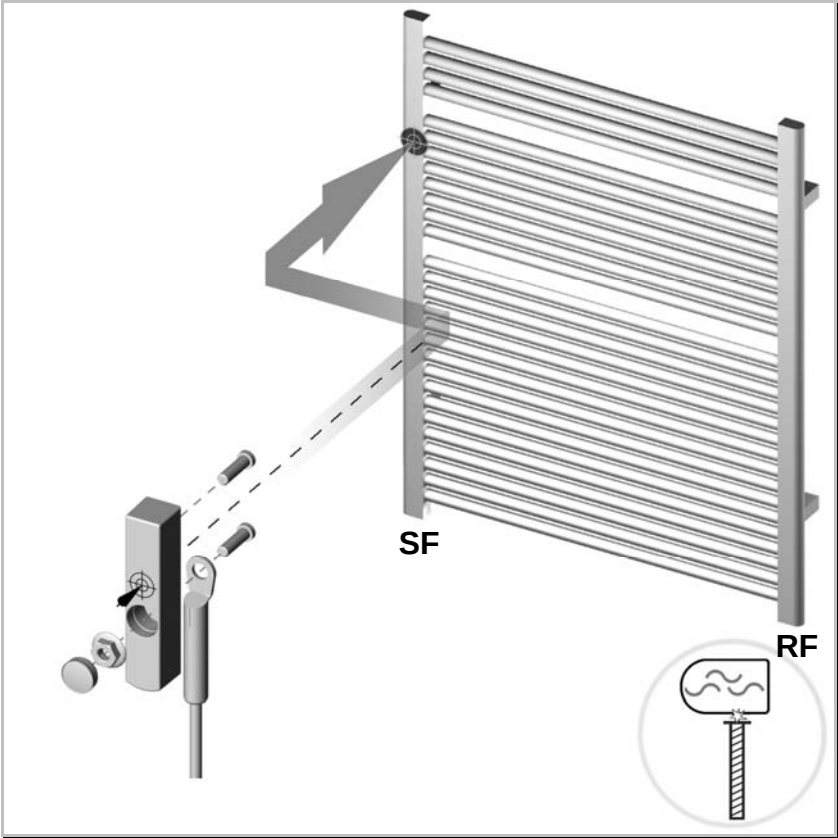


See main installation for installation



# Remote sensor installation

## CIT10-06 Bathroom radiators, welded installation on the supply side



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                      |                                                                              |
|----------------------|------------------------------------------------------------------------------|
| Special installation | At 75% of the radiator design height<br>Installation on the supply flow pipe |
|----------------------|------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

## CIT10-06 Bathroom radiators, welded installation on the supply side

### Special features:

No metering devices may be installed near any sources of splash water.

### Installation procedure:

The remote sensor may also be installed mid-side or mid-rear on the supply flow collector. This is particularly necessary for radiators with projecting horizontal pipes.

### Shape of the supply flow collector:

The shape (**cross-section**) of the supply flow collector can differ. It can have a round, square, oval or semi-circular shape.

### Note:

Installation on the return flow collector is possible if KC values are available for this.

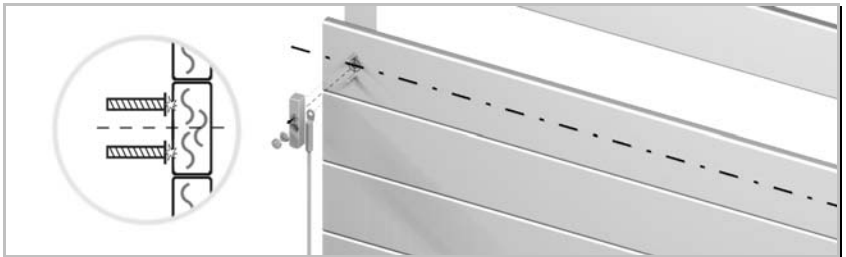
Return flow collector installation is always used in the case of radiators with an all-round collector. In both cases, installation is at 70% of the radiator design height.

## Horizontal flat tubes

### Special features:

The remote sensor must not project beyond the edge of the horizontal panel. If necessary, the reference point (75% of the radiator design height) must be corrected upwards or downwards.

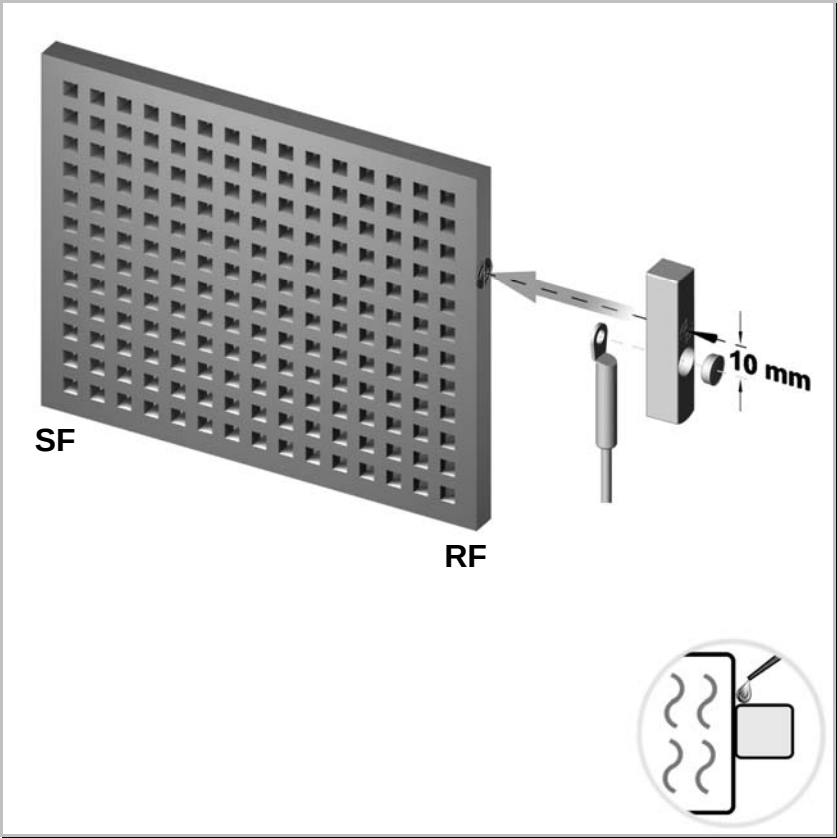
Installation must be in the centre of the horizontal panel above the supply flow pipe.



Installation position

# Remote sensor installation

## CIT10-07 Bathroom radiators, adhesive installation on return pipe



### Main installation

|                                            |     |
|--------------------------------------------|-----|
| Complete installation kit, type Karotherm: | --- |
|--------------------------------------------|-----|

### Installation accessories:

|                    |         |
|--------------------|---------|
| 1 x ergo superglue | FSS0007 |
|--------------------|---------|

### Installation position:

|                      |                                                                                                                                            |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Special installation | At 75% of the radiator design height<br>Different designs are possible (slim, upright, cross, ...)<br>Adhesive installation on return pipe |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------|

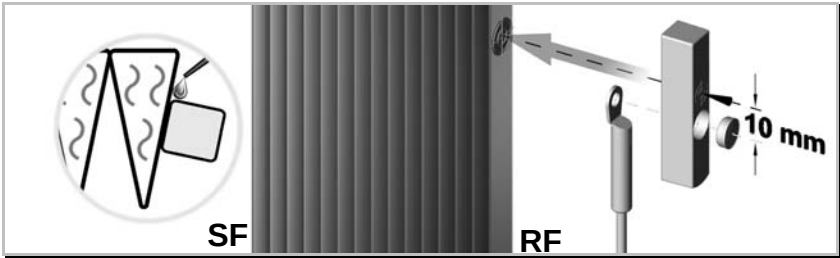
### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

CIT10-07 Bathroom radiators, adhesive installation on return pipe

Special features:

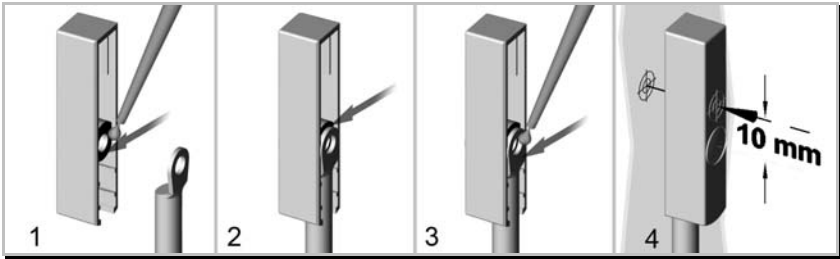
The remote sensor is fastened in place using superglue.



|                                                  |                                                                                                                                               |     |
|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|-----|
| Complete installation kit, radiator type Iguana: |                                                                                                                                               | --- |
|                                                  |                                                                                                                                               |     |
| Installation accessories:                        |                                                                                                                                               |     |
| 1 x ergo superglue                               | FSS0007                                                                                                                                       |     |
|                                                  |                                                                                                                                               |     |
| Installation position:                           |                                                                                                                                               |     |
| Special installation                             | At 75% of the radiator design height<br>Different designs are possible (semi-circular, circular, ...)<br>Adhesive installation on return pipe |     |
|                                                  |                                                                                                                                               |     |
| Remote sensor installation:                      |                                                                                                                                               |     |
| Remote sensor installation kit                   | Remote sensors and wall brackets can be found on page 3 of this chapter.                                                                      |     |

Preparing for adhesion:

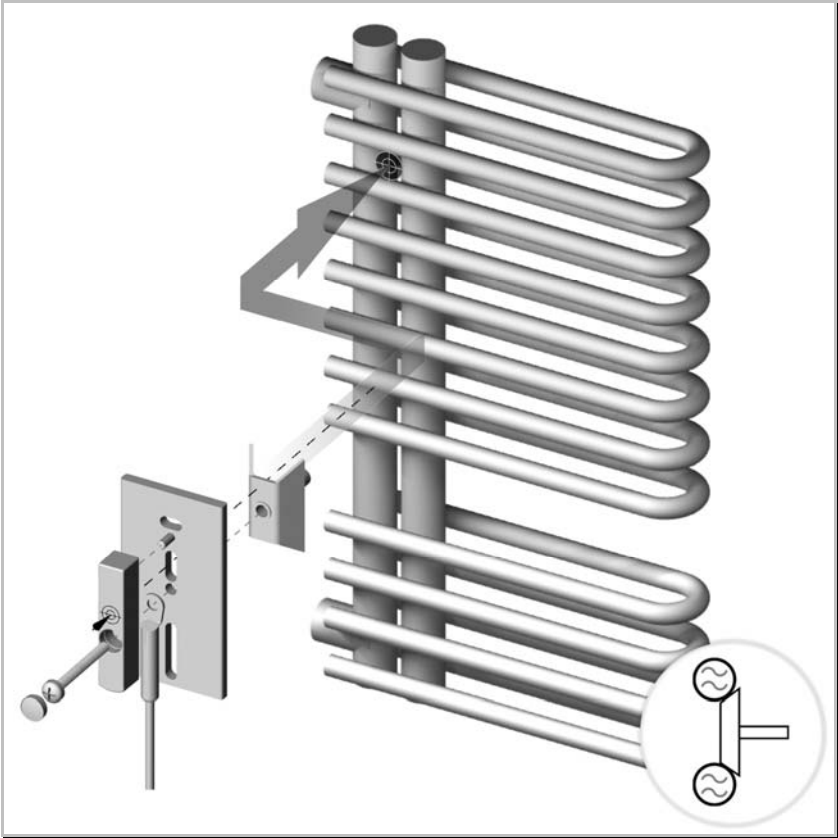
Clean the radiator paint at the adhesive position.



|                                                                                |                                                                |
|--------------------------------------------------------------------------------|----------------------------------------------------------------|
| 1. Apply superglue to the contact surface of the sensor in the sensor housing. | 3. Apply superglue to the sensor.                              |
| 2. Glue sensor to the contact surface.                                         | 4. Glue remote sensor to the installation position determined. |

# Remote sensor installation

## CIT10-08 Bathroom radiators, collector at one side



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 003 |
|----------------------------|---------------|

### Comprising:

|                                      |         |
|--------------------------------------|---------|
| 1 x trapezoidal clamping bracket     | FKT0018 |
| 1 x remote sensor installation plate | FKA0009 |
| 1 x cross-slot screw M4 x 50         | FNR0005 |
| 1 x welded studs M3 x 12             | FKT0011 |

### Installation position:

|                      |                                                                                                                    |
|----------------------|--------------------------------------------------------------------------------------------------------------------|
| Special installation | At 75 % of the radiator design height<br>Installation on 2 supply flow horizontal pipes<br>Between both collectors |
|----------------------|--------------------------------------------------------------------------------------------------------------------|

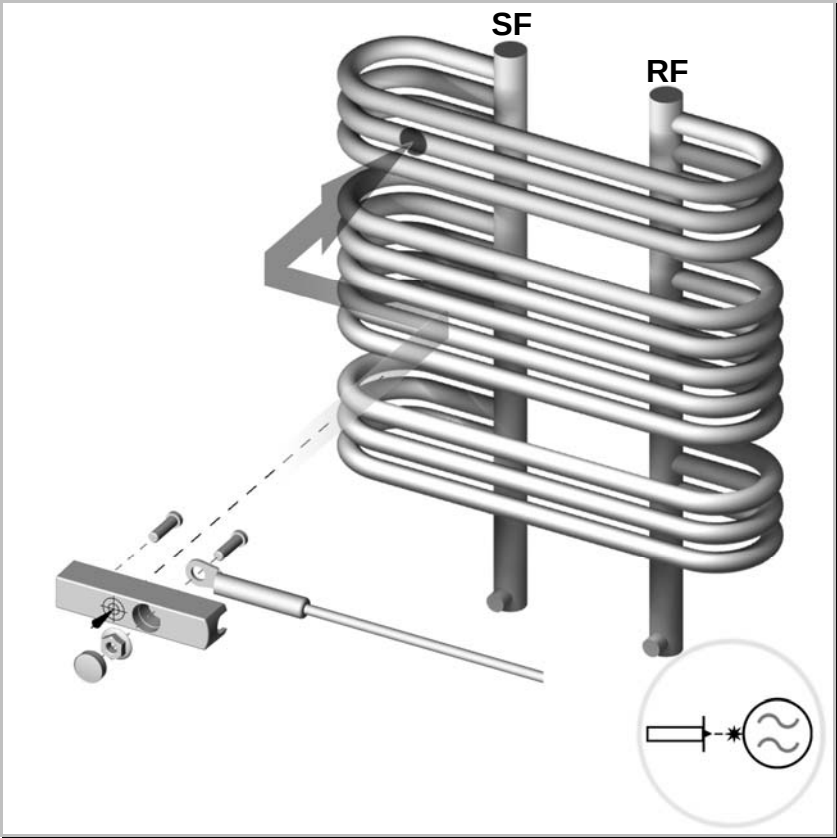
### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|



# Remote sensor installation

## CIT10-09 Bathroom radiators, curved horizontal pipes welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                      |                                                                                                                                                    |
|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| Special installation | Remote sensor mounted horizontally<br>2nd pipe from the top<br>25% of the radiator design width away from the bent edge<br>on the supply flow side |
|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|

### Remote sensor installation:

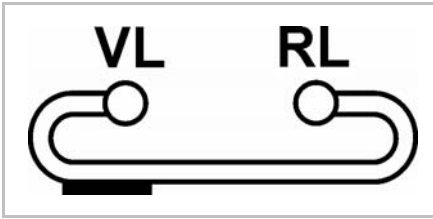
|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### **CIT10-09 Bathroom radiators, curved horizontal pipes welded installation**

---

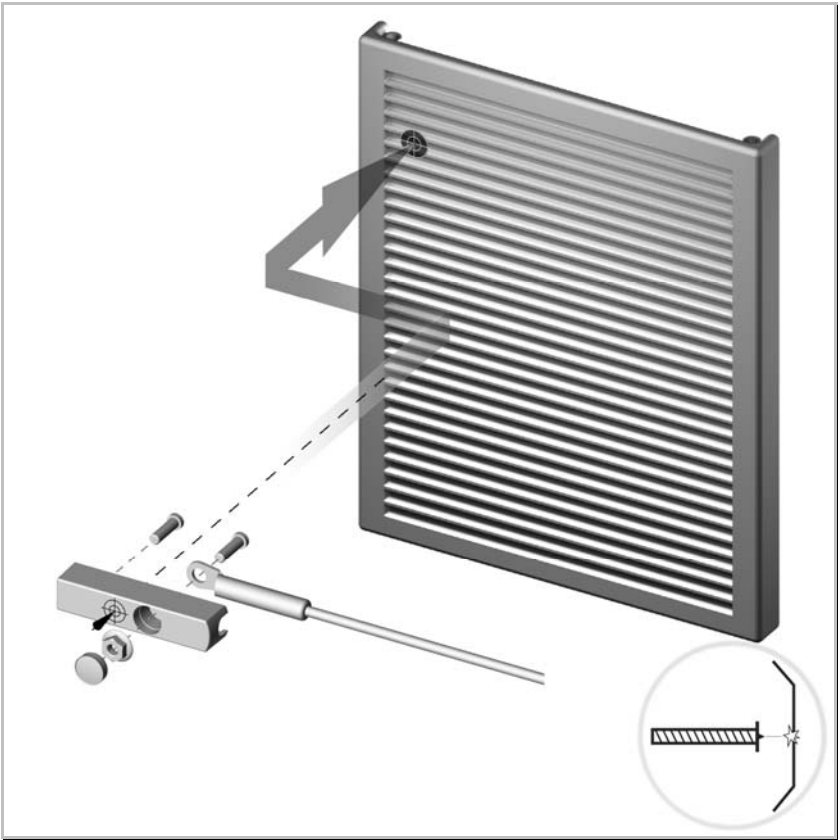
**Special features:**

No metering devices may be installed near any sources of splash water.



# Remote sensor installation

## CIT10-10    Panel radiators as bathroom radiators, welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                       |                                                                                                                            |
|-----------------------|----------------------------------------------------------------------------------------------------------------------------|
| Special installation: | Remote sensor mounted horizontally at 75 % of the radiator height on the supply side, as near as possible to the collector |
|-----------------------|----------------------------------------------------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### **CIT10-10 Panel radiators as bathroom radiators, welded installation**

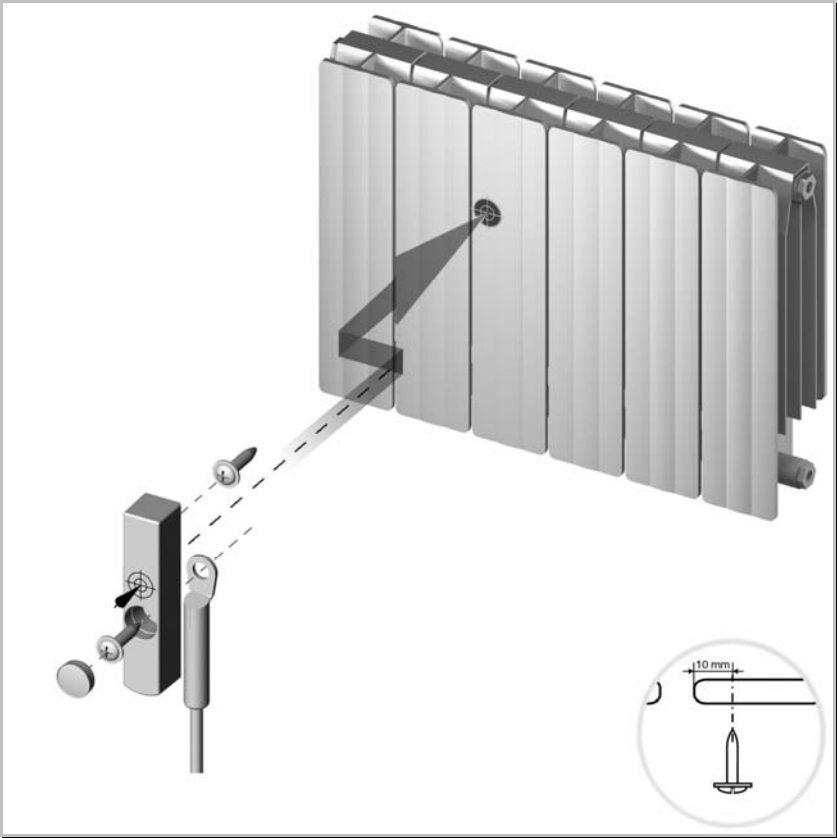
---

**Special features:**

The welded studs for the remote sensor are welded in a recess between two channels carrying water.

# Remote sensor installation

## CIT10-11    Aluminium ribbed radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 010 |
|----------------------------|---------------|

### Comprising:

|                                   |         |
|-----------------------------------|---------|
| 2 x self-tapping screw B 2.9 x 13 | FNR0008 |
|-----------------------------------|---------|

### Installation position:

|                      |                                                                                                |
|----------------------|------------------------------------------------------------------------------------------------|
| Special installation | At 75 % of the radiator design height<br>10 mm away from the left-hand edge of the central rib |
|----------------------|------------------------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### CIT10-11 Aluminium ribbed radiators

---

**Special features:**

The remote sensor is fastened in place using self-tapping screws.

**Installation procedure:**

A spiral drill  $\varnothing$  2.5 mm is used to bore two holes 20 mm apart at the left-hand edge (10 mm away from the left-hand edge of the rib).

Screw in the upper self-tapping screw by about 1/3 and then cut the screw head off. This screw stub is used to stop the remote sensor housing twisting.

You can then fix the remote sensor in place using the second self-tapping screw.

# Remote sensor installation

## CIT10-12    Panel radiators, horizontally moulded



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                       |                                                                               |
|-----------------------|-------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation" |
|-----------------------|-------------------------------------------------------------------------------|

### Remote sensor installation:

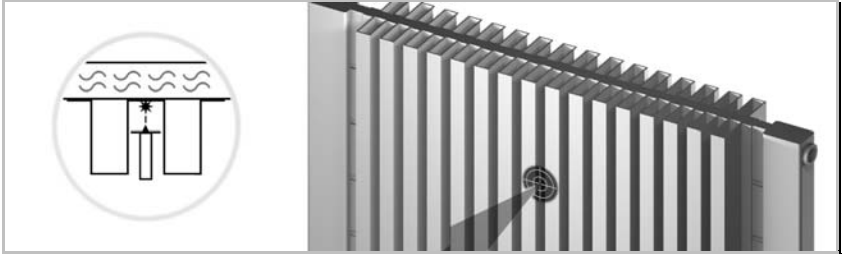
|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

## CIT10-12 Panel radiators, horizontally moulded

### Special features:

The remote sensor is fixed to the centre of a horizontal, water-carrying panel.

### front convection plate

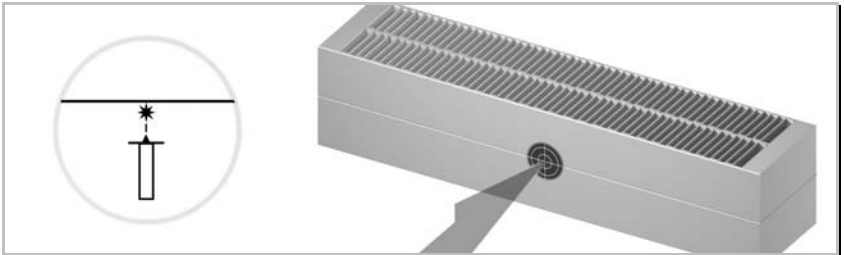


See main installation for installation position

### Supplements / additional information:

The remote sensor is attached in the centre between the front convection plates.

### 70 mm profiles, horizontal flow 1 to 4 layers



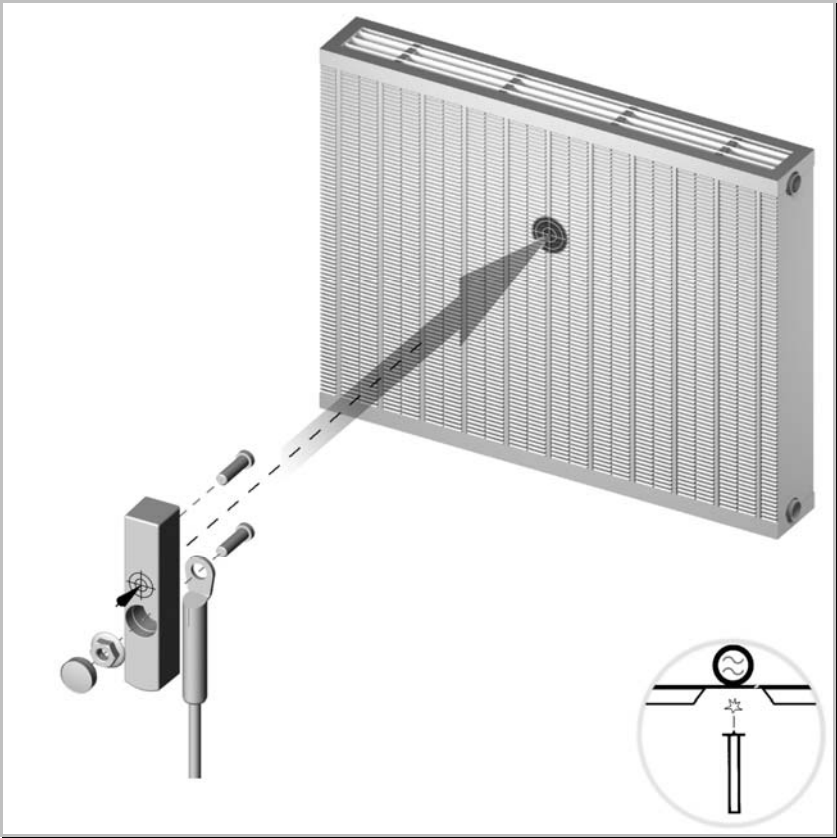
See main installation for installation position

### Supplements / additional information:

The radiator can have several rows. The remote sensor is always attached in the centre and vertically to the design width and design height.

# Remote sensor installation

## CIT10-13 Radiators with internal tube register



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K010 005 |
|-----------------------------------|---------------|

**Comprising:**

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

**Installation position:**

|                       |                                                                               |
|-----------------------|-------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation" |
|-----------------------|-------------------------------------------------------------------------------|

**Remote sensor installation:**

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

## CIT10-13 Radiators with internal tube register

### Special features:

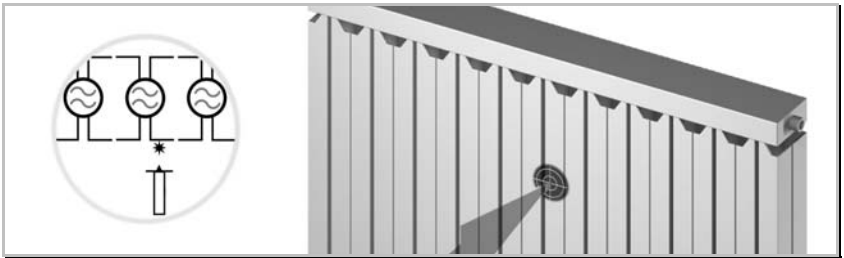
Installation between the ribs on a tube carrying water.

### Note:

There is not a water-carrying tube or water-carrying channel behind every groove or smooth surface (vertical area between the ribs) of a radiator with internal tube register. This can usually be seen by looking into the radiator from above.

If this is not possible, the upper panelling must be removed.

### Rotherm

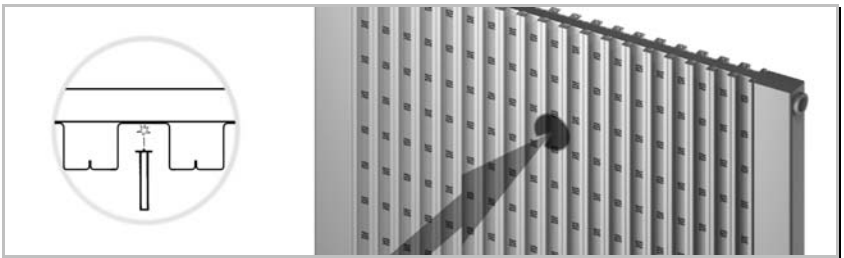


See main installation for installation position

### Supplements / additional information:

If necessary, correct the calculated position to the next possible spot where there is a tube carrying water.

### Horizontal water flow



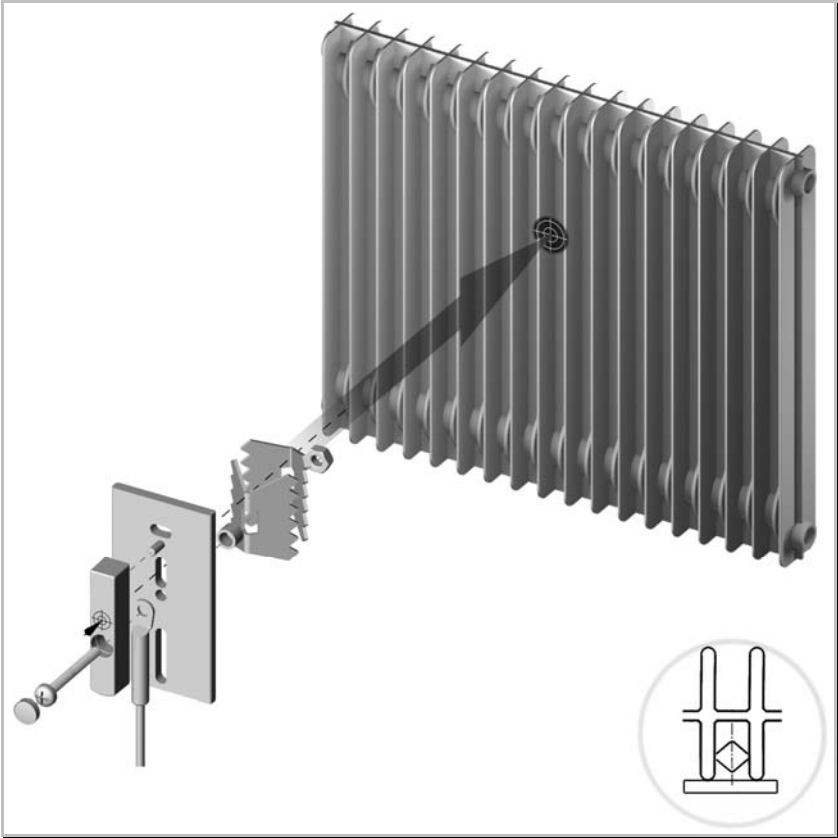
See main installation for installation position

### Supplements / additional information:

The welded studs must be welded in the recess and to a smooth surface.

Remote sensor installation

CIT10-14    Lamella-type radiators



|                                                 |                                                                               |
|-------------------------------------------------|-------------------------------------------------------------------------------|
| <b>Main installation</b>                        |                                                                               |
| <b>Complete installation kit:</b>               | HCAI-K010 014                                                                 |
| <b>Comprising:</b>                              |                                                                               |
| 1 x hexagon nut M4                              | FNM0004                                                                       |
| 2 x expanding bracket for lamella-type radiator | FKA0004                                                                       |
| 1 x spacer sleeve                               | FKT0010                                                                       |
| 1 x remote sensor installation plate            | FKA0009                                                                       |
| 1 x welded studs M3 x 12                        | FKT0011                                                                       |
| 1 x cross-slot screw M4 x 30                    | FNR0003                                                                       |
| <b>Installation position:</b>                   |                                                                               |
| Standard installation                           | See Chapter H for basic installation requirements for "standard installation" |
| <b>Remote sensor installation:</b>              |                                                                               |
| Remote sensor installation kit                  | Remote sensors and wall brackets can be found on page 3 of this chapter.      |

### CIT10-14 Lamella-type radiators

---

**Installation procedure:**

Loosely screw the installation parts together into a unit. The hexagon nut must be in the central recess of the rear expanding bracket and be secured against twisting.

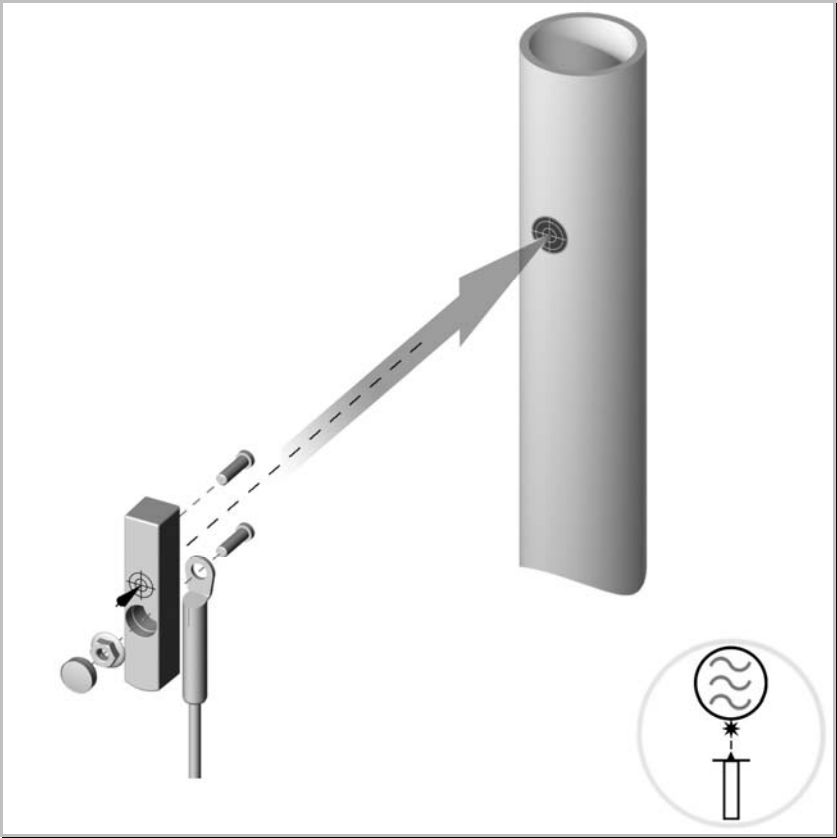
1. Press the installation plate with the elements loosely screwed in place between the designated radiator ribs.
2. Use a screwdriver to tighten the cylinder screw while pressing the installation plate in place.

**Note:**

During tightening/expanding of the expanding bracket, the screw must not touch the base. The screw may have to be shortened.

# Remote sensor installation

## CIT10-15    Steel tube, welded installation



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                      |                                      |
|----------------------|--------------------------------------|
| Special installation | At 75% of the radiator design height |
|----------------------|--------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

## CIT10-15 Steel tube, welded installation

---

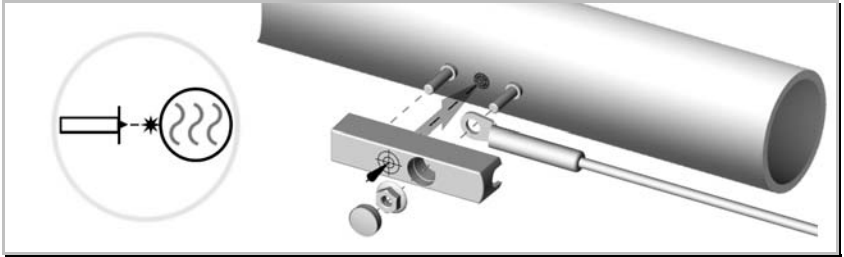
### Special features:

The remote sensor may also be fitted on the side of the pipe.

### Shape of the collector:

The shape (**cross-section**) of the collector can differ. It can have a round, square, oval or semi-circular shape.

### Installation procedure:



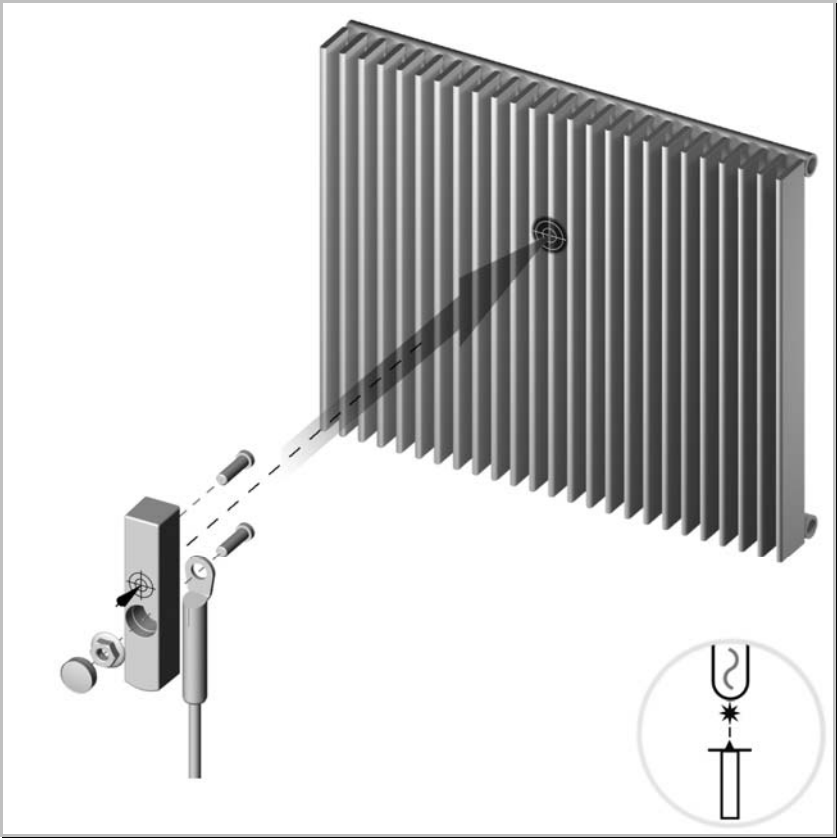
See main installation for installation position

### Supplements / additional information:

In the case of horizontal pipes, the device is installed at 50% of the distance along the flow length.

# Remote sensor installation

## CIT10-16 Flat tube radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                       |                                                                               |
|-----------------------|-------------------------------------------------------------------------------|
| Standard installation | See Chapter H for basic installation requirements for "standard installation" |
|-----------------------|-------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### CIT10-16 Flat tube radiators

---

**Installation procedure:**

The welded studs of the remote sensor are welded to a flat tube carrying water.

**Note:**

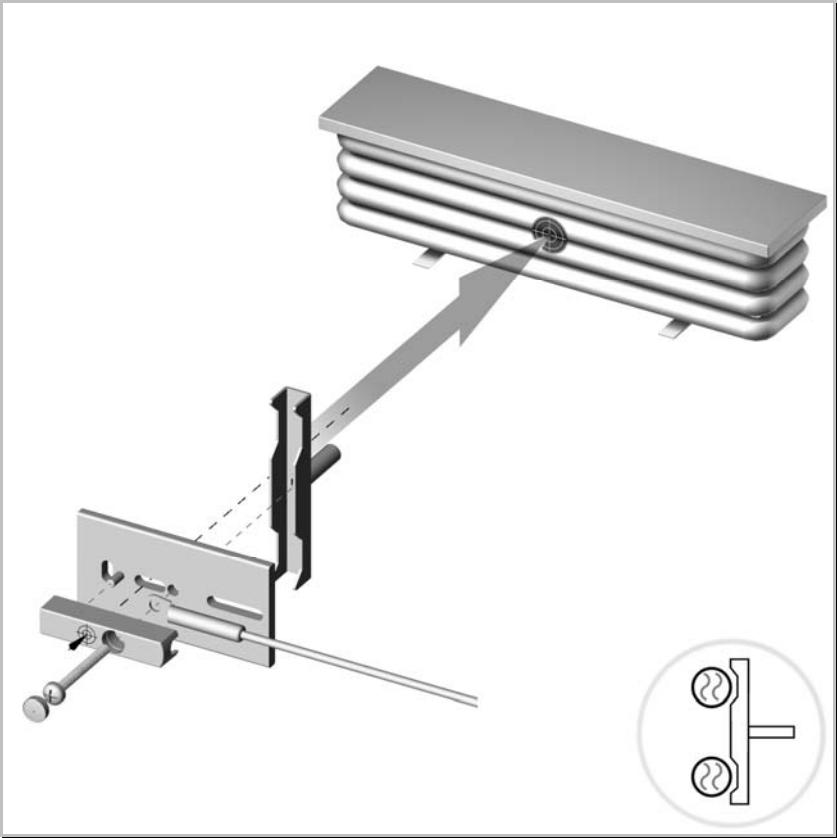
The head area of the flat tube made have to be flattened off, depending on the circumstances.

**Please note:**

The material can have thin walls!

# Remote sensor installation

## CIT10-17 Window ledge radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 013 |
|----------------------------|---------------|

### Comprising:

|                                       |         |
|---------------------------------------|---------|
| 1 x clamping bracket (tubes TE 46 mm) | FKT0016 |
| 1 x remote sensor installation plate  | FKA0009 |
| 1 x welded studs M3 x 12              | FKT0011 |
| 1 x cross-slot screw M4 x 50          | FNR0005 |

### Installation position:

|                      |                                                                                                                                                |
|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Special installation | At 50 % of the radiator design length<br>Between the 2nd and 3rd tube from the top<br>horizontally mounted remote sensor installation<br>plate |
|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                             |
|--------------------------------|-----------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found<br>on page 3 of this chapter. |
|--------------------------------|-----------------------------------------------------------------------------|

CIT10-17 Window ledge radiators

---

**Special features:**

The remote sensor is installed horizontally.

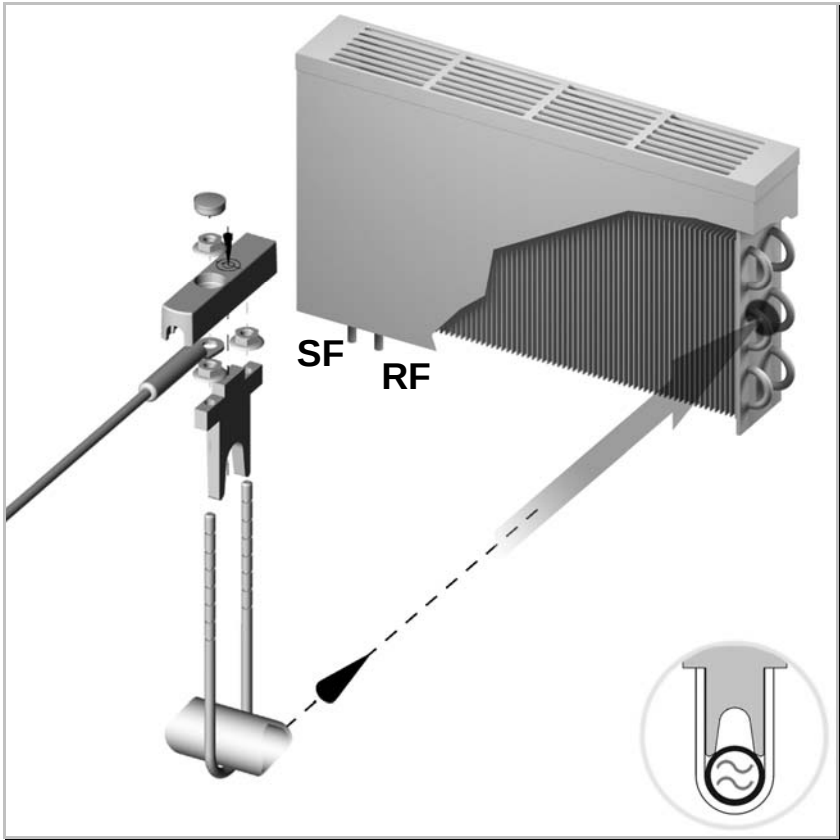
**Installation instructions:**

Alternatively, clamping bracket for tubes TE 36 mm can be used for clamping bracket for tubes TE 46 mm.

|                                       |         |
|---------------------------------------|---------|
| 1 x clamping bracket (tubes TE 36 mm) | FKT0015 |
|---------------------------------------|---------|

# Remote sensor installation

## CIT10-18    Ribbed convectors



### Main installation

|                                                                                  |  |                                                                                           |
|----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Complete installation kit:</b>                                                |  | HCAI-K010 012                                                                             |
| <b>Comprising:</b>                                                               |  |                                                                                           |
| 1 x threaded hoop (tube up to 17 mm)                                             |  | FKT0004                                                                                   |
| 1 x clamping piece (threaded hoop 17 mm)                                         |  | FKA0003                                                                                   |
| 3 x self-locking nut M3                                                          |  | FNM0005                                                                                   |
| <b>Installation position:</b>                                                    |  |                                                                                           |
| Special installation                                                             |  | The remote sensor must be installed in the <b>centre</b> of the tube length flow through. |
| <b>Installation instructions:</b>                                                |  |                                                                                           |
| A different threaded hoop with clamping piece is used for tubes from 18 to 30 mm |  |                                                                                           |
| 1 x threaded hoop (tube up to 18 - 30 mm)                                        |  | FKT0014 (optional)                                                                        |
| 1 x clamping piece (tube up to 18 - 30 mm)                                       |  | FKA0008 (optional)                                                                        |
| <b>Remote sensor installation:</b>                                               |  |                                                                                           |
| Remote sensor installation kit                                                   |  | Remote sensors and wall brackets can be found on page 3 of this chapter.                  |

**CIT10-18 Ribbed convectors**

**Special features:**

The remote sensor must be installed in the **centre** of the tube length flown through.

**Installation aid convector (optional):**

Use the installation aid convector for installation (page after next)

**Odd number of tubes**

If there are several tubes, the remote sensor must be attached to the central tube

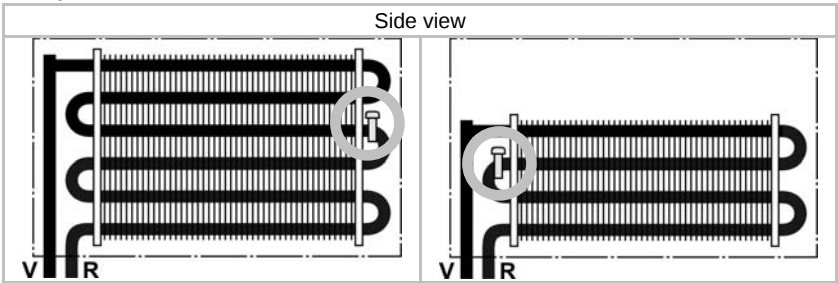
**Even number of tubes**

If there are several tubes, the remote sensor must be attached to one of the tubes nearest the centre.

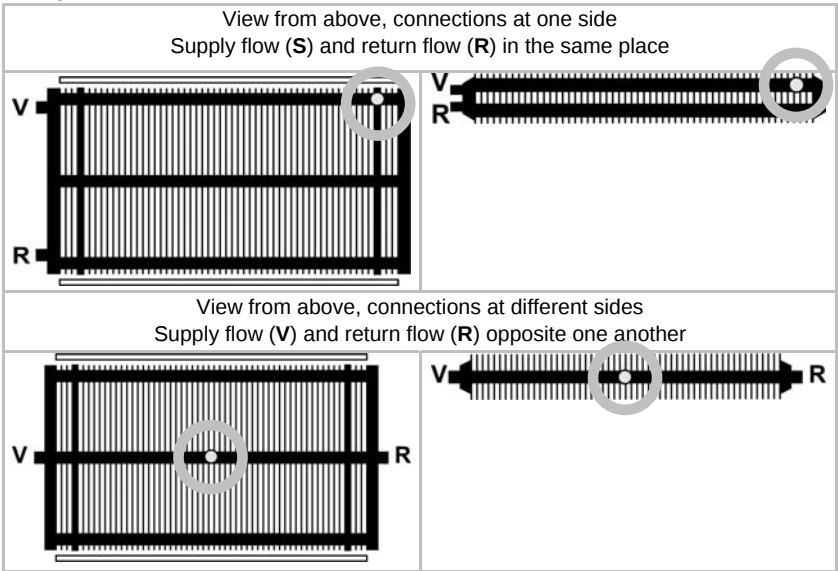
Installation position of the remote sensor:



**Example side view:**

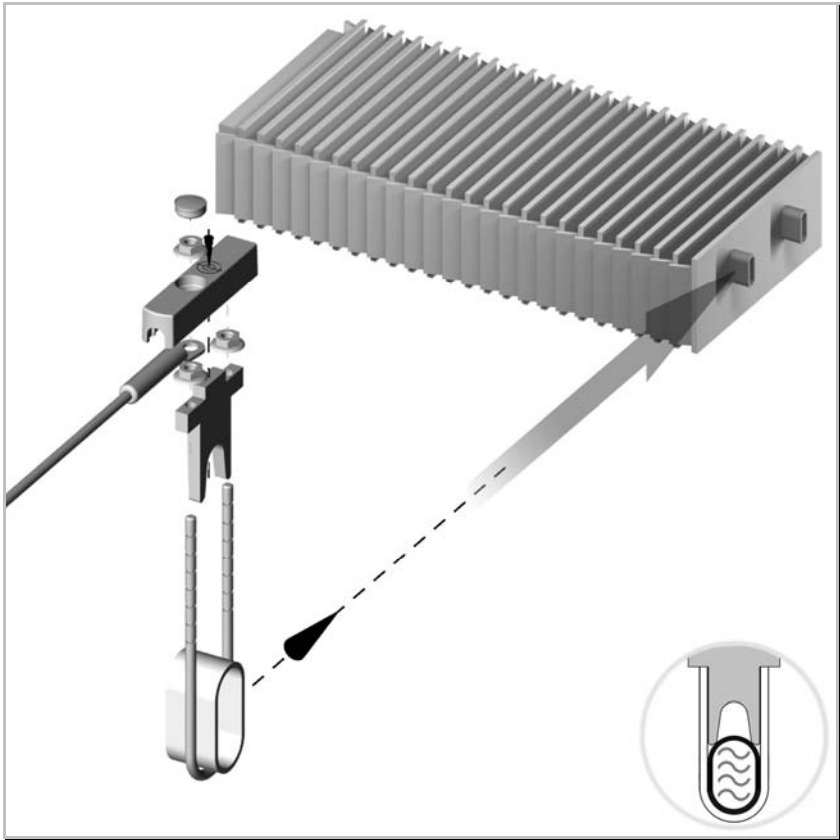


**Example view from above:**



# Remote sensor installation

## CIT10-18    Ribbed convectors



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 012 |
|----------------------------|---------------|

|                                          |         |
|------------------------------------------|---------|
| Comprising:                              |         |
| 1 x threaded hoop (tube up to 17 mm)     | FKT0004 |
| 1 x clamping piece (threaded hoop 17 mm) | FKA0003 |
| 3 x self-locking nut M3                  | FNM0005 |

|                        |                                                                                            |
|------------------------|--------------------------------------------------------------------------------------------|
| Installation position: |                                                                                            |
| Special installation   | The remote sensor must be installed in the <b>centre</b> of the tube length flown through. |

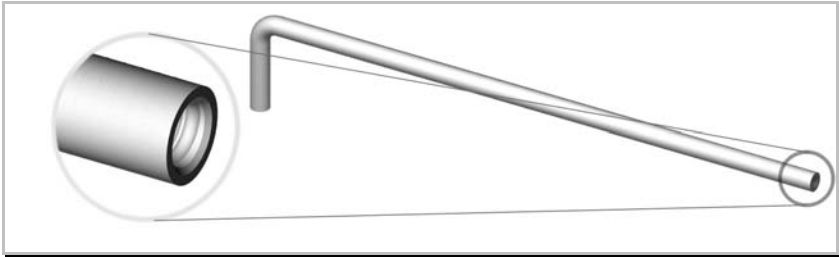
|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation:    |                                                                          |
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |

CIT10-18    Ribbed convectors

**Special features:**

The remote sensor must be installed in the **centre** of the tube length flown through.

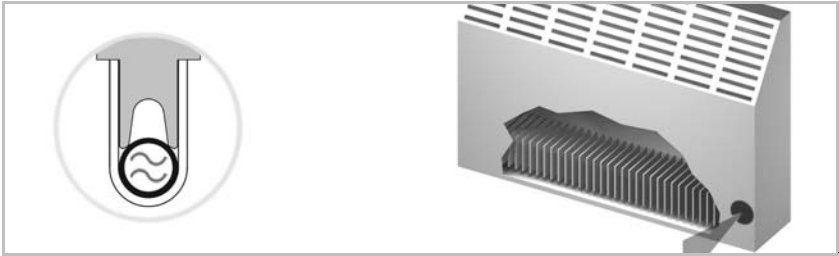
**Installation aid convector (optional):**



**Installation instructions**

1. Threaded opening in the installation aid:  
to extend the threaded hoop, in order to insert it between the ribs.
2. Angled end of the installation aid:  
for fixing or positioning the threaded hoop during installation.

**Box design**



**See main installation for installation position**

**Supplements / additional information:**

The remote sensor must be installed in the **centre** of the tube length flown through.

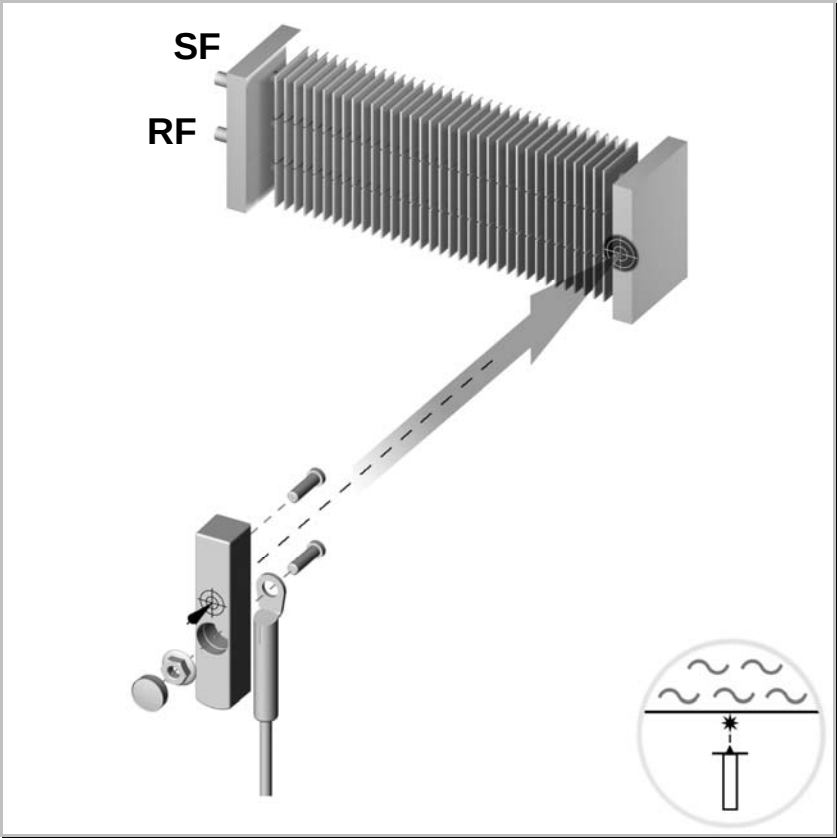
**Installation instructions:**

Different threaded hoops must be used for tubes from 18 to 30 mm.  
The convector panelling must be removed for remote sensor installation.

|                                            |                    |
|--------------------------------------------|--------------------|
| 1 x threaded hoop (tube up to 18 - 30 mm)  | FKT0014 (optional) |
| 1 x clamping piece (tube up to 18 - 30 mm) | FKA0008 (optional) |

# Remote sensor installation

## CIT10-19    Convector with reversing chamber, welded installation



**Main installation**

|                                   |               |
|-----------------------------------|---------------|
| <b>Complete installation kit:</b> | HCAI-K010 005 |
|-----------------------------------|---------------|

**Comprising:**

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

**Installation position:**

|                      |                                                      |
|----------------------|------------------------------------------------------|
| Special installation | In the centre at 50% of the reversing chamber height |
|----------------------|------------------------------------------------------|

**Remote sensor installation:**

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

### **CIT10-19    Convectors with reversing chamber, welded installation**

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**Note:**

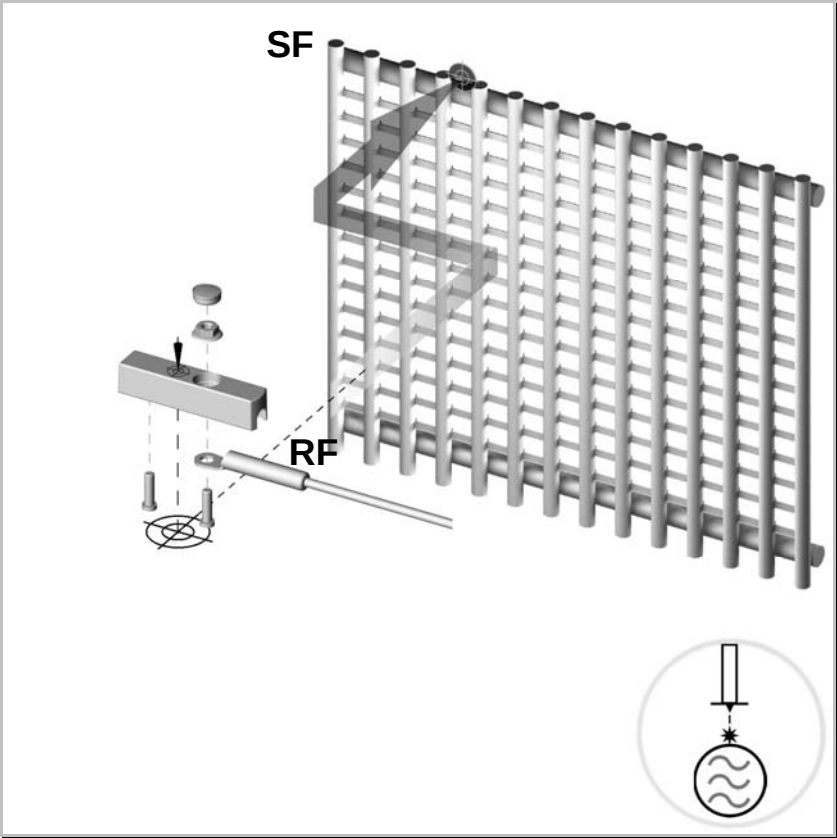
The radiator design is typically termed bath convector.

**Special features:**

The radiator is connected at the same side.

# Remote sensor installation

## CIT10-20    Grid radiators



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                      |                                                                                   |
|----------------------|-----------------------------------------------------------------------------------|
| Special installation | At 25% of the radiator design width (supply side)<br>On the upper horizontal tube |
|----------------------|-----------------------------------------------------------------------------------|

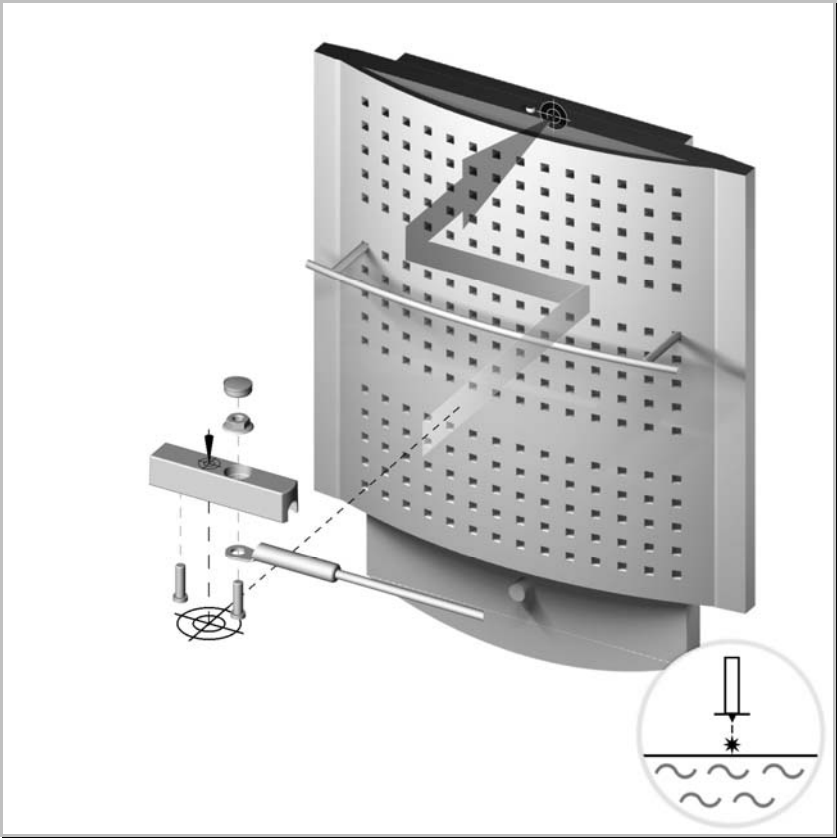
### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|



# Remote sensor installation

## CIT10-21    Design radiators (e.g. Kermi stainless steel)



### Main installation

|                            |               |
|----------------------------|---------------|
| Complete installation kit: | HCAI-K010 005 |
|----------------------------|---------------|

### Comprising:

|                         |         |
|-------------------------|---------|
| 2 x welded studs M3 x 8 | FKT0013 |
| 1 x self-locking nut M3 | FNM0005 |

### Installation position:

|                      |                                                                                                   |
|----------------------|---------------------------------------------------------------------------------------------------|
| Special installation | At the top on the rear register<br>Reference point 20 mm next to the bleeding point (supply side) |
|----------------------|---------------------------------------------------------------------------------------------------|

### Remote sensor installation:

|                                |                                                                          |
|--------------------------------|--------------------------------------------------------------------------|
| Remote sensor installation kit | Remote sensors and wall brackets can be found on page 3 of this chapter. |
|--------------------------------|--------------------------------------------------------------------------|

**CIT10-21    Design radiators (e.g. Kermi stainless steel)**

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